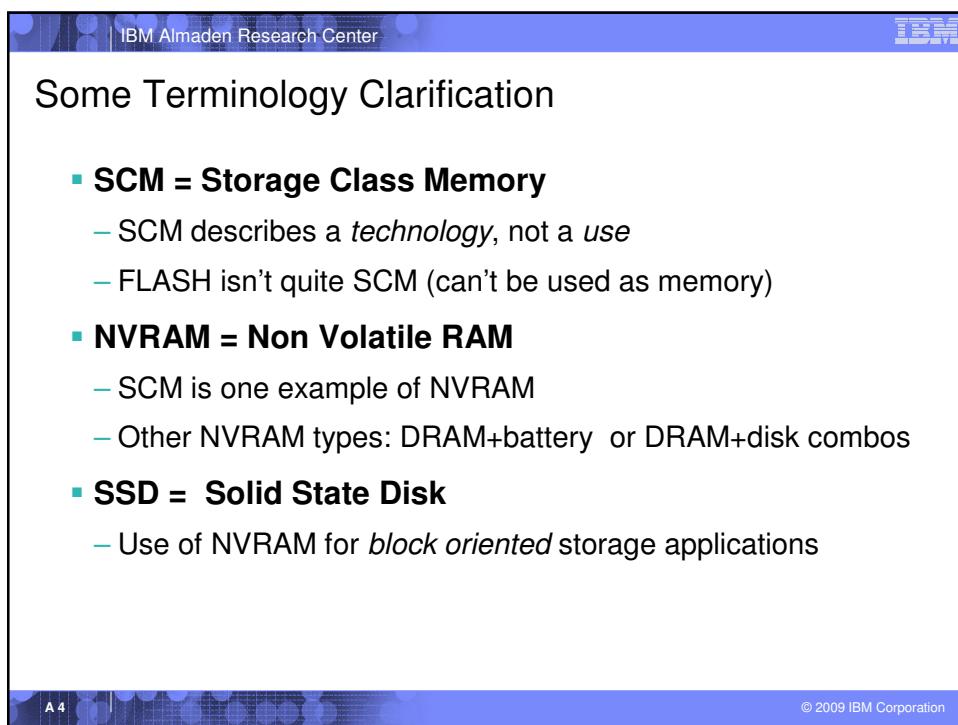


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Definition of Storage Class Memory **SCM**

- **A new class of data storage/memory devices**
 - many technologies compete to be the 'best' SCM
- **SCM blurs the distinction between**
 - **MEMORY** (*fast, expensive, volatile*) and
 - **STORAGE** (*slow, cheap, non-volatile*)
- **SCM features:**
 - Non-volatile
 - Short Access times (~ DRAM like)
 - Low cost per bit more (DISK like – by 2020)
 - Solid state, no moving parts

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Some Terminology Clarification

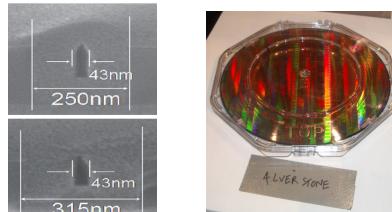
- **SCM = Storage Class Memory**
 - SCM describes a *technology*, not a *use*
 - FLASH isn't quite SCM (can't be used as memory)
- **NVRAM = Non Volatile RAM**
 - SCM is one example of NVRAM
 - Other NVRAM types: DRAM+battery or DRAM+disk combos
- **SSD = Solid State Disk**
 - Use of NVRAM for *block oriented* storage applications

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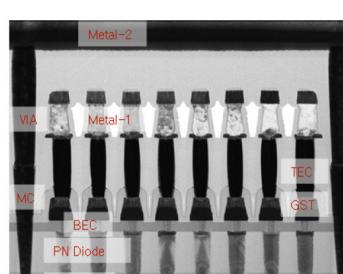
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Industry SCM activities

- **SCM research in IBM**
 - approximately 50 persons
- **Intel/ST-Microelectronics spun out Numonyx (FLASH & PCM)**
- **Samsung, Numonyx sample PCM chips**
- **Over 30 companies work on SCM**
 - including all major IT players



IBM sub-litho PCM Alverstone PCM



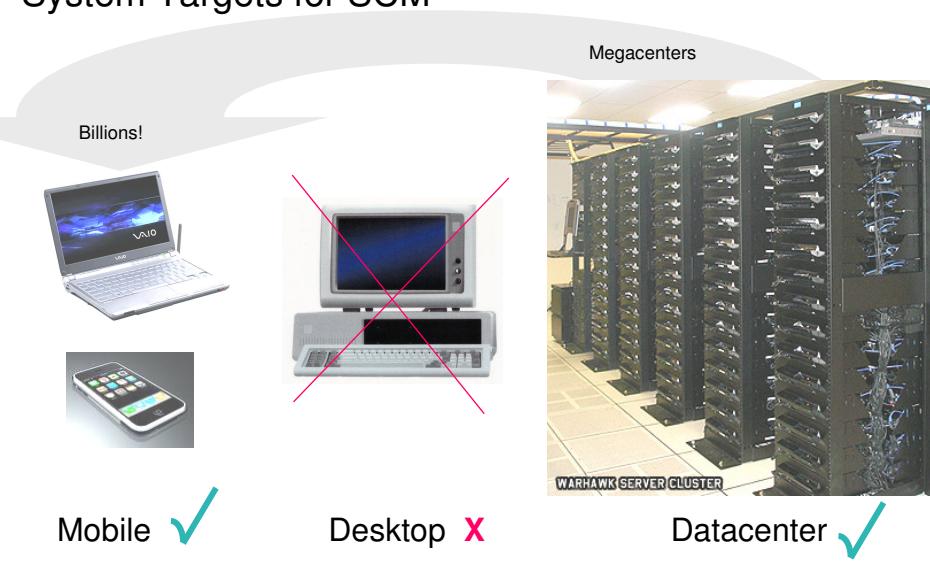
Samsung 512 Mbit PCM chip

A 5

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System Targets for SCM



Billions!

Mobile ✓

Desktop X

Datacenter ✓

Megacenters

WARHAWK SERVER CLUSTER

A 6

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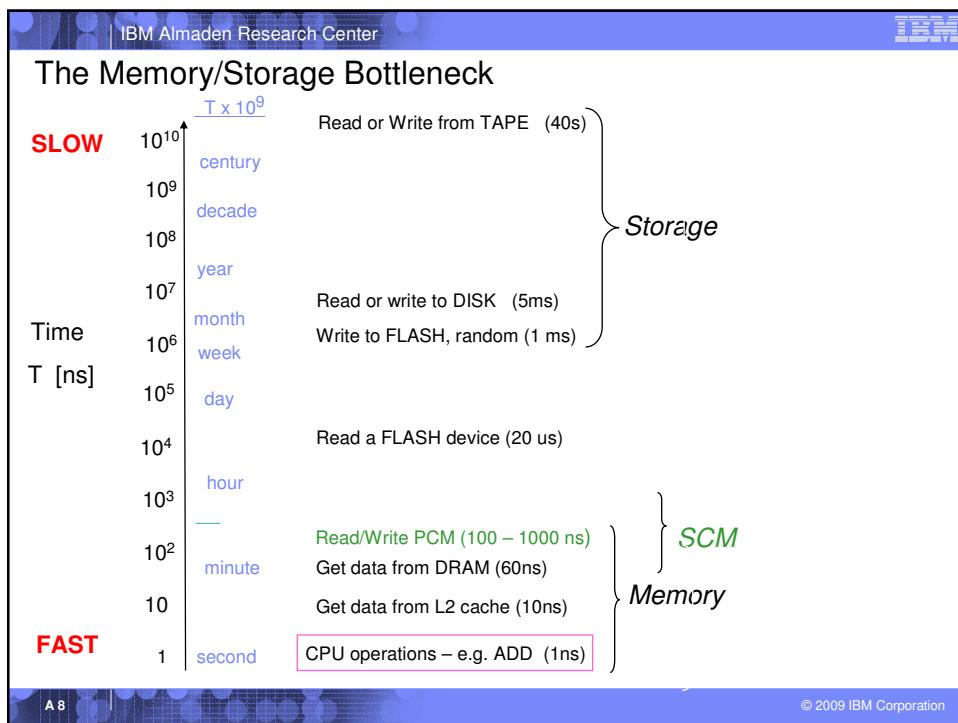
IBM Almaden Research Center IBM

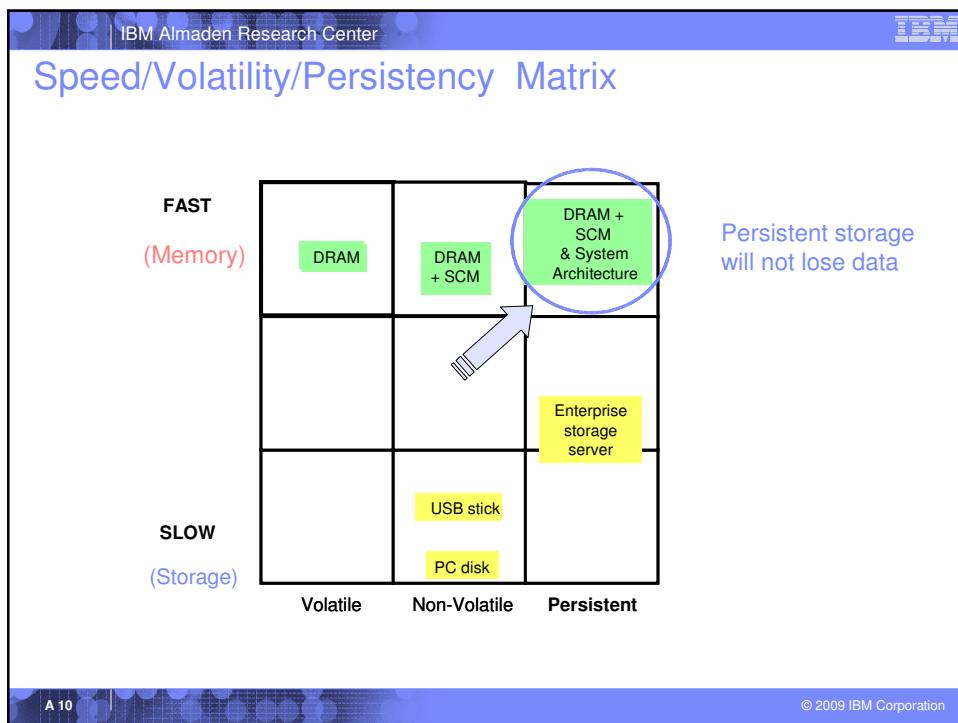
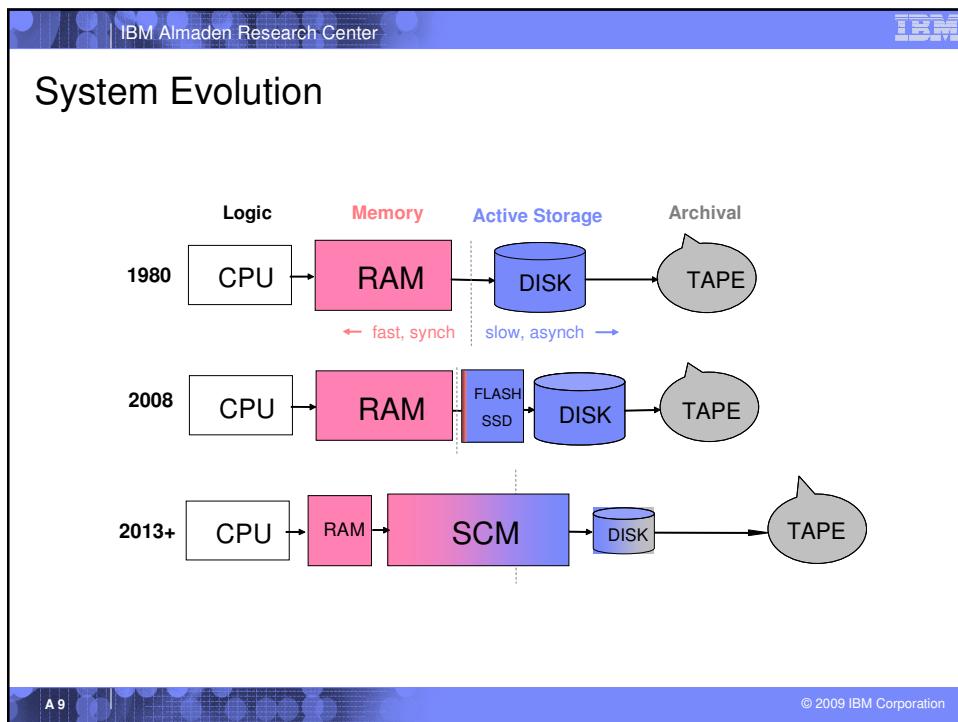
SCM in mobile devices: straightforward uses

- **Functional replacement for FLASH**
- **Solid State Disks replace magnetic, rotating disks**
- **Cost, Power & Ruggedness are most critical**

A 7

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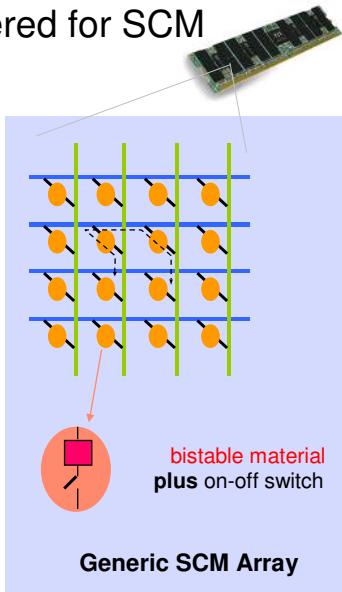




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Many device technologies considered for SCM

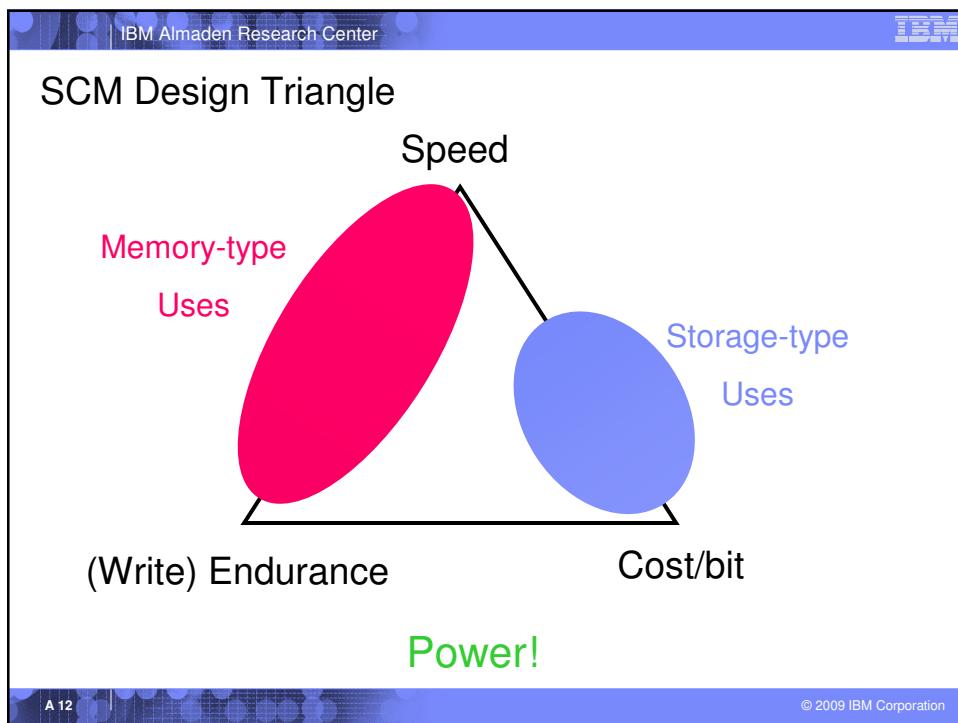
- Phase Change RAM
 - most promising now (scaling)
- Magnetic RAM
 - used today, but poor scaling and a space hog
- Magnetic Racetrack
 - basic research, but very promising long term
- Ferroelectric RAM
 - used today, but poor scalability
- Solid Electrolyte and resistive RAM (Memristor)
 - early development, maybe promising
- Organic , nano particle and polymeric RAM
 - many different devices in this class, unlikely
- Improved FLASH
 - still slow and poor write endurance



Generic SCM Array

A 11

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Criteria to judge a SCM technology

- **Device Capacity** [GigaBytes]
 - Closely related to cost/bit [\$/GB]
- **Speed**
 - Latency (= access time) Read & Write [nanoseconds]
 - Bandwidth Read & Write [GB/sec]
- **Random Access or Block Access** -
- **Write Endurance= #Writes before death** -
- **Read Endurance= #Reads** “ -
- **Data Retention Time** [Years]
- **Power Consumption** [Watt]

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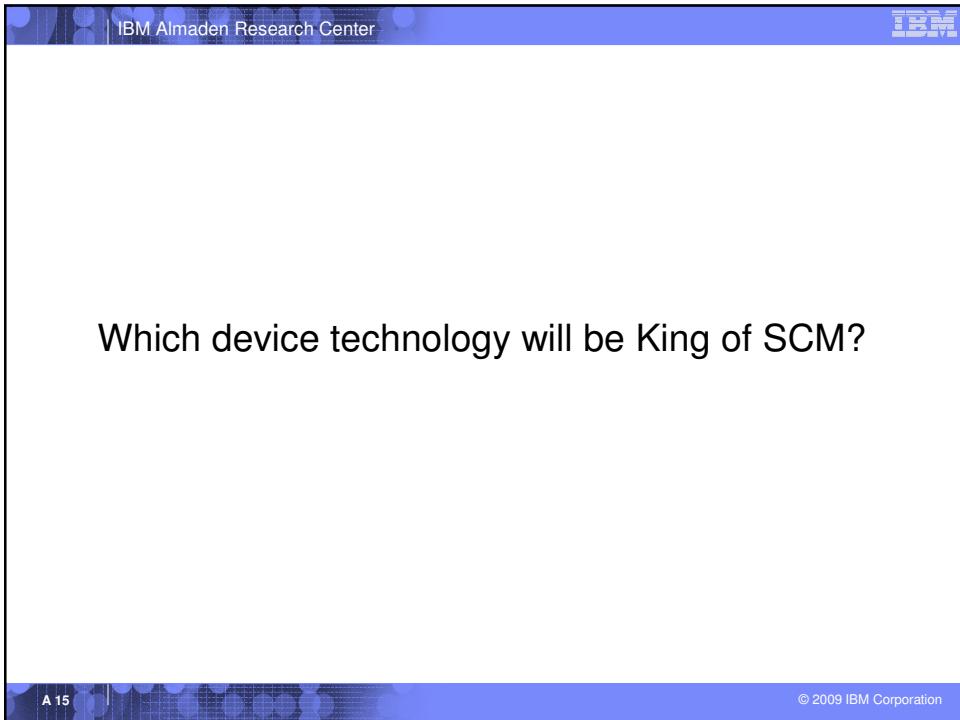
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Even more Criteria

- **Reliability (MTBF)** [Million hours]
- **Volumetric density** [TeraBytes/liter]
- **Power On/Off transit time** [sec]
- **Shock & Vibration** [g-force]
- **Temperature resistance** [°C]
- **Radiation resistance** [Rad]

~ 16 criteria! This makes the SCM problem so hard

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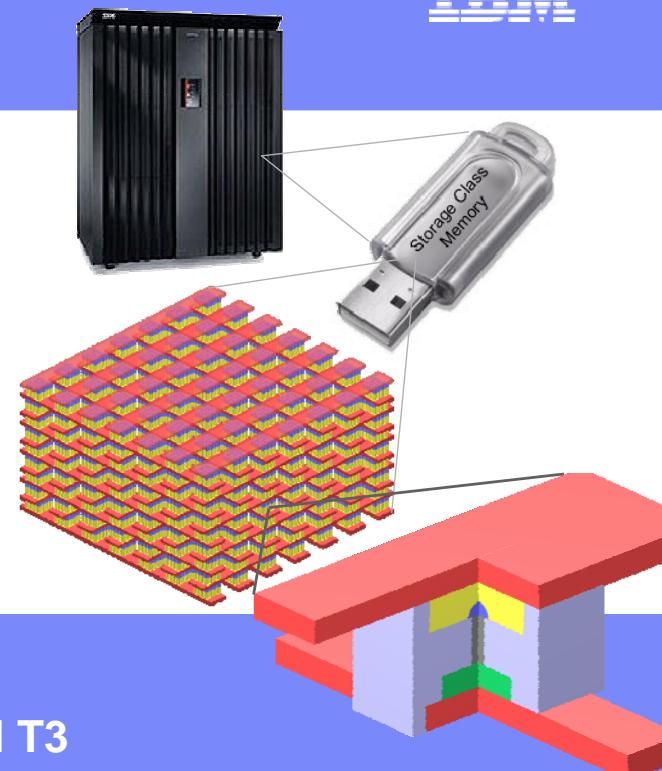
The Technology of Storage Class Memory

Towards a disruptively low-cost solid-state non-volatile memory

Geoffrey W. Burr
 Bülent Kurdi
 IBM Almaden Research Center

February 24, 2009

Tutorial T3
 parts B & C



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Outline

▪ Motivation

- by 2020, server-room power & space demands will be too high
- evolution of hard-disk drive (HDD) storage and Flash cannot help
- need a new technology – **Storage Class Memory (SCM)** – that combines
 - ❖ the benefits of a solid-state memory (**high performance** and **robustness**)
 - ❖ the **archival capabilities** and **low cost** of conventional HDD

▪ How could we build an SCM?

- combine a scalable non-volatile memory (**Phase-change memory**)
- with **ultra-high density** integration, using
 - ❖ micro-to-nano addressing
 - ❖ multi-level cells
 - ❖ 3-D stacking

▪ Conclusion

- With its combination of **low-cost** and **high-performance**,
 SCM could impact much more than just the server-room...

Power & space in the server room

The cache/memory/storage hierarchy is rapidly becoming the **bottleneck for large systems**.

We know how to create MIPS & MFLOPS cheaply and in abundance,
but **feeding them with data** has become
the performance-limiting and most-expensive part of a system (in both \$ and Watts).



Source IDC: 2006, Document # 201722, "The Impact Of Power and Cooling On Data Center Infrastructure", John Humphreys, Jed Scaramella

Extrapolation to 2020

(at 70% CGR → need
2 GIOP/sec)



- 5 million HDD
- 16,500 sq. ft. !!
- 22 Megawatts

R. Freitas and W. Wilcke, *Storage Class Memory: the next storage system technology* → to appear in "Storage Technologies & Systems" special issue of the IBM Journal of R&D.

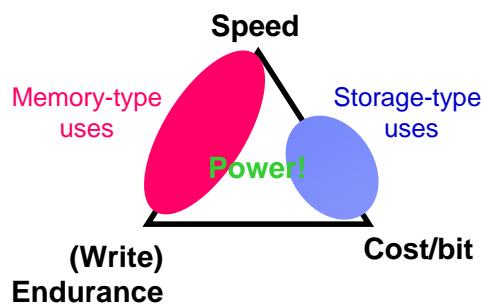
B-2

Storage Class Memory @ IBM Almaden

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Storage Class Memory

A solid-state memory that **blurs the boundaries** between storage and memory by being **low-cost, fast, and non-volatile**.



▪ SCM system requirements for Memory (Storage) apps

- No more than 3-5x the **Cost** of enterprise HDD (< \$1 per GB in 2012)
- **<200nsec (<1 μsec)** Read/Write/Erase time
- >100,000 **Read I/O operations** per second
- **>1GB/sec (>100MB/sec)**
- **Lifetime** of 10^9 – 10^{12} write/erase cycles
- 10x lower **power** than enterprise HDD

B-3

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Can HDD & Flash improve enough to help?

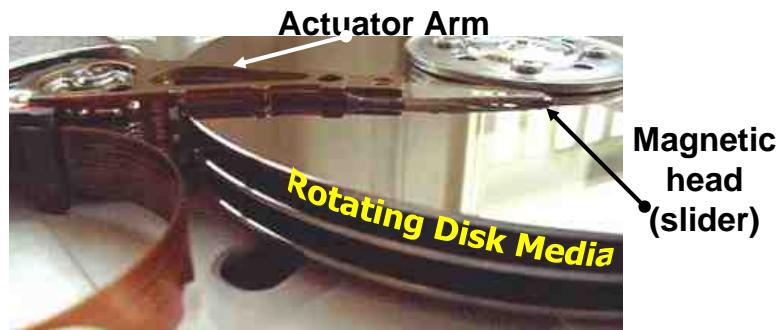
▪ Magnetic hard-disk drives (HDD)

- **bandwidth** issues (hidden with parallelism, but at power/space cost)
- slow **access** time (not improving, hard to hide with caching tricks)
- **reliability** (newest drives are *less reliable* → data losses inevitable)
- **power** consumption (must keep drives spinning to avoid even longer access times)

▪ Flash

- slow read/write **access time** (yet processors keep getting faster)
- low write **endurance** ($<10^6$) (need $>10^9$ for continuously streaming data)
- block architecture
- **scalability** beyond the end of this decade?

More about HDD

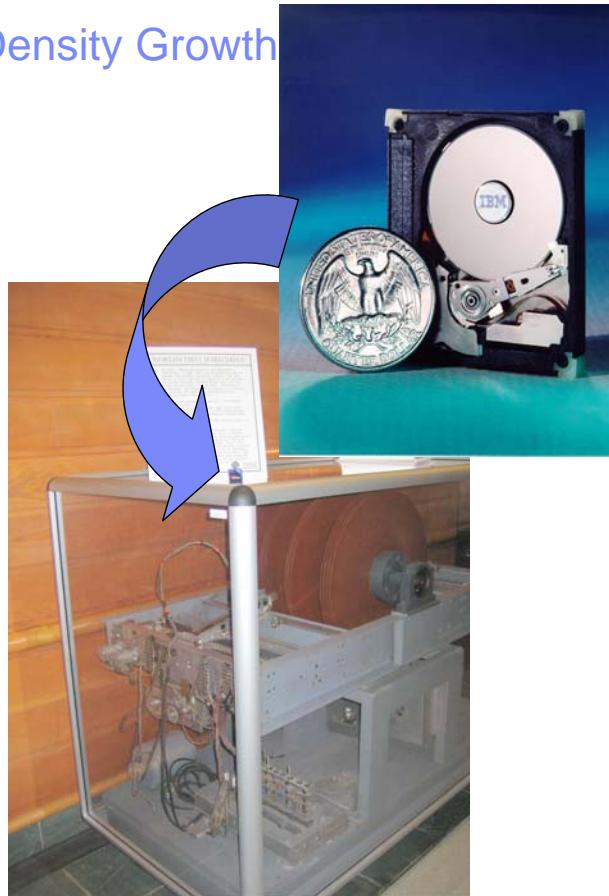
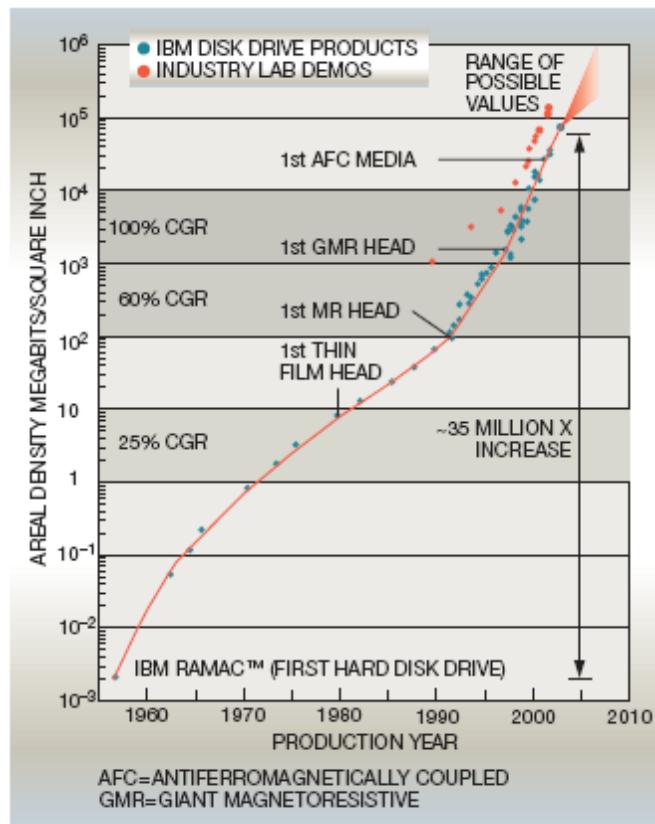


- Invented in the 1950s
- Mechanical device consisting of a rotating **magnetic** media **disk** and **actuator** arm w/ **magnetic head**

HUGE COST ADVANTAGES

- \$ High growth in **disk areal density** has driven the HDD success
- \$ Magnetic thin-film head wafers have very few critical elements per chip (vs. billions of transistors per semiconductor chip)
- \$ Thin-film head (GMR-head) has only one critical feature size controlled by optical lithography (determining track width)
- \$ Areal density is controlled by track width times (X) linear density...

History of HDD is based on Areal Density Growth



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Future of HDD

Higher densities through

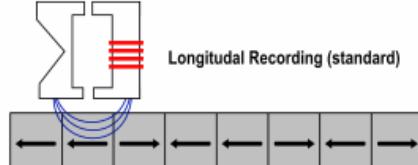
- perpendicular recording

Jul 2008

610 Gb/in² → ~4 TB

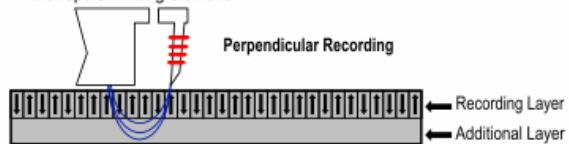
- patterned media

"Ring" writing element

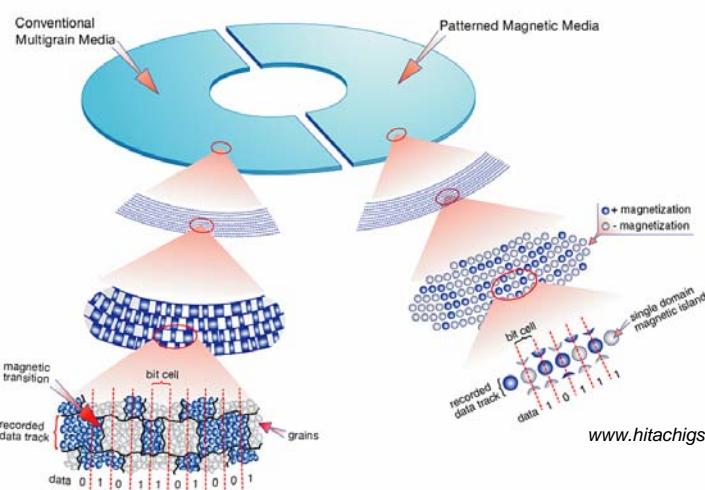


Wikipedia

"Monopole" writing element



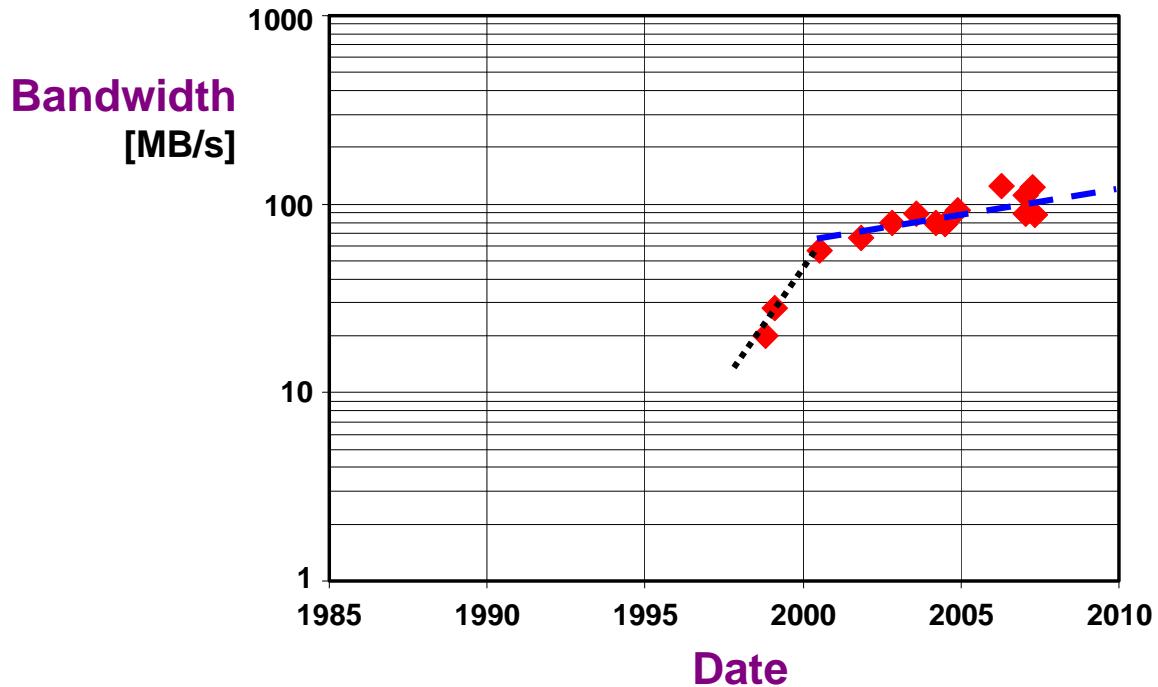
Conventional Multigrain Media



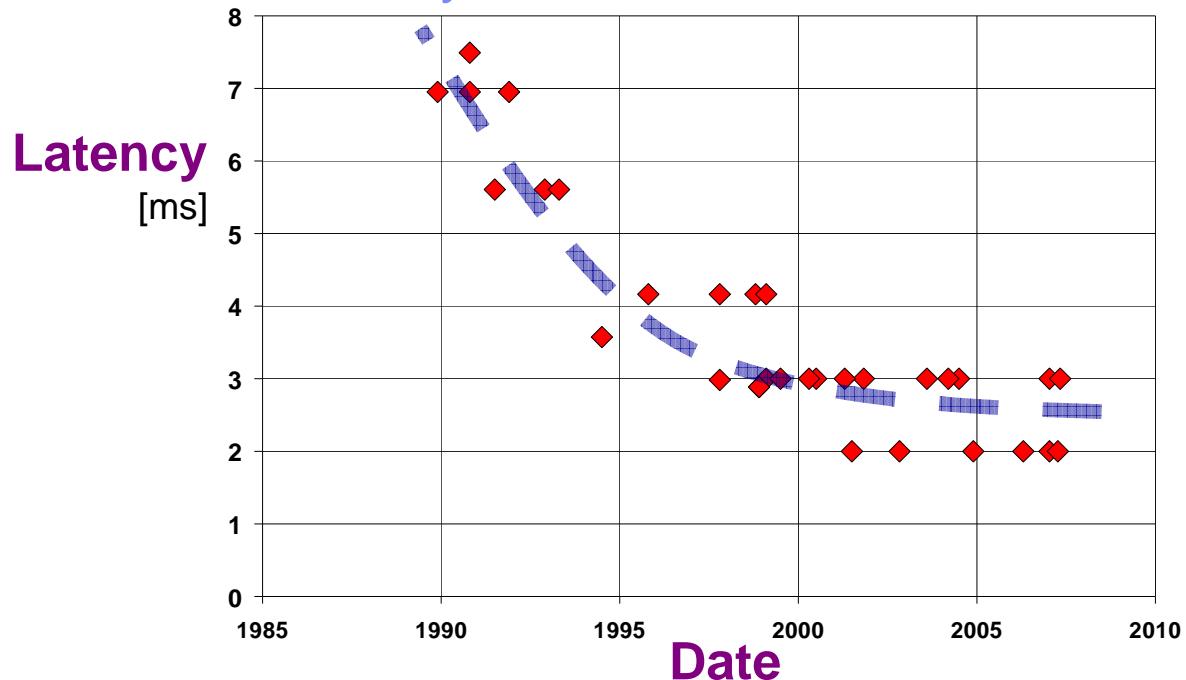
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Disk Drive Maximum Sustained Data Rate



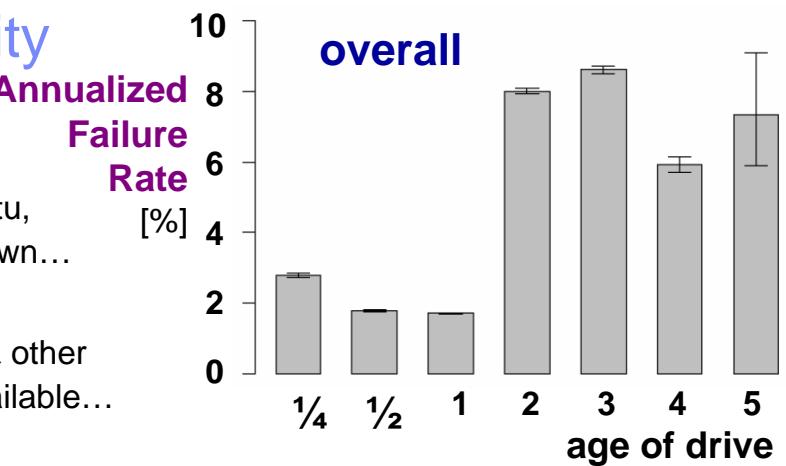
Disk Drive Latency



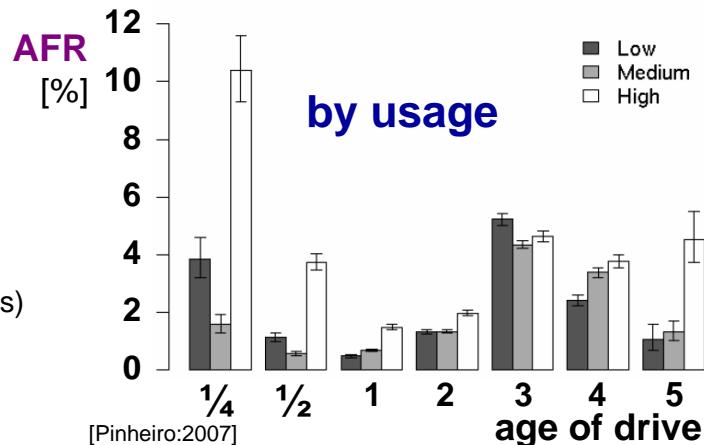
- ☒ **Bandwidth Problem** is getting much harder to **hide with parallelism**
- ☒ **Access Time Problem** is also not improving with **caching tricks**
- ☒ Power/Space/Performance Cost

Disk Drive Reliability

- with hundreds of thousands of server drives being used in-situ, **reliability problems** well known...
- similar understanding for Flash & other SCM technologies not yet available...



- Consider: drive failures during recovery from a drive failure...?



Can HDD & Flash improve enough to help?

▪ Magnetic hard-disk drives (HDD)

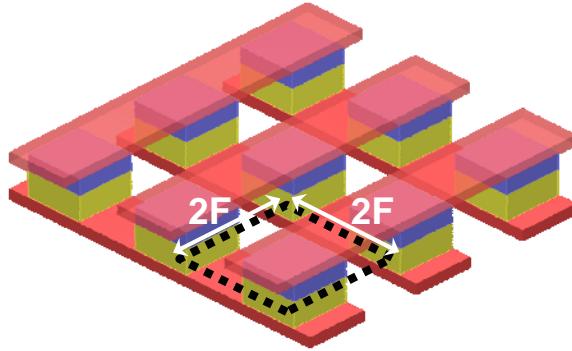
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- slow access time (not improving, hard to hide with caching tricks)
- reliability (newest drives are *less reliable* → data losses inevitable)
- power consumption (must keep drives spinning to avoid even longer access times)

▪ Flash

- slow read/write access time (yet processors keep getting faster)
- low write endurance ($<10^6$) (need $>10^9$ for continuously streaming data)
- block architecture
- scalability beyond the end of this decade?

Density is key

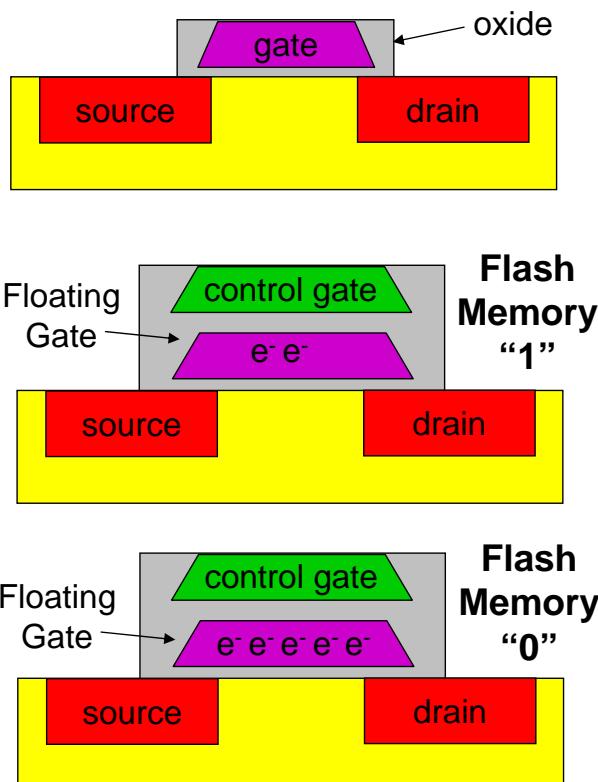
Cost competition between IC, magnetic and optical devices comes down to **effective areal density**.



Device	Critical feature-size F	Area (F^2)	Density (Gbit /sq. in)
Hard Disk	50 nm (MR width)	1.0	250
DRAM	45 nm (half pitch)	6.0	50
NAND (2 bit)	43 nm (half pitch)	2.0	175
NAND (1 bit)	43 nm (half pitch)	4.0	87
Blue Ray	210 nm ($\lambda/2$)	1.5	10

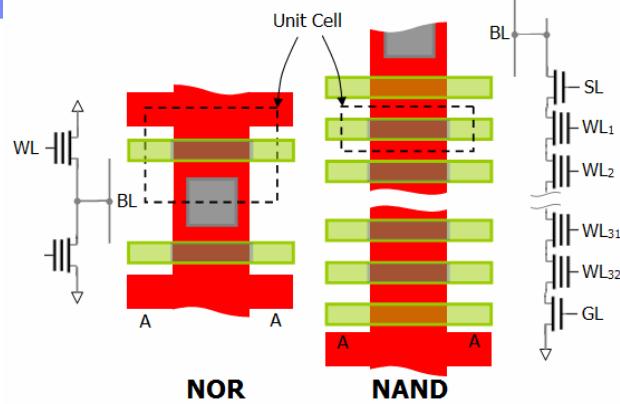
[Fontana:2004, web searches]

What is Flash?



- Based on MOS transistor
- Transistor gate is redesigned
- Charge is placed or removed near the “gate”
- The threshold voltage V_{th} of the transistor is shifted by the presence of this charge
- The threshold Voltage shift detection enables non-volatile memory function.

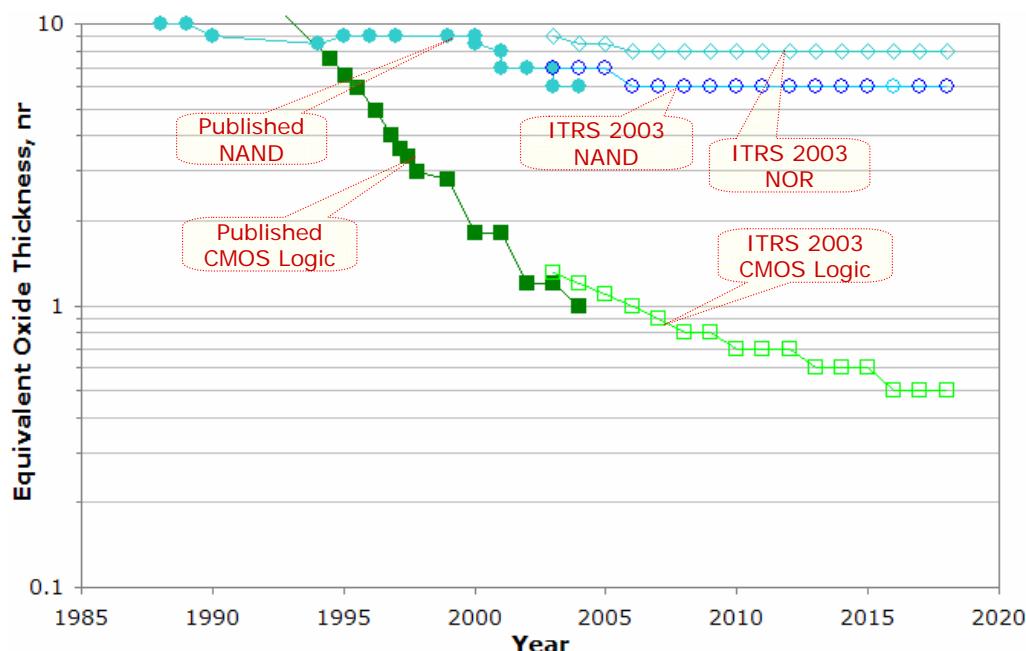
FLASH memory types and application



	NOR	NAND
Cell Size	9-11 F^2	2 F^2 (4 F^2 physical x 2-bit MLC)
Read	100 MB/s	18-25 MB/s
Write	<0.5MB/sec	8MB/sec
Erase	750msec	2ms
Market Size (2007)	\$8B	\$14.2B
Applications	Program code	Multimedia

Flash – below the 100nm technology node

Tunnel oxide thickness in Floating-gate Flash is no longer practically scalable



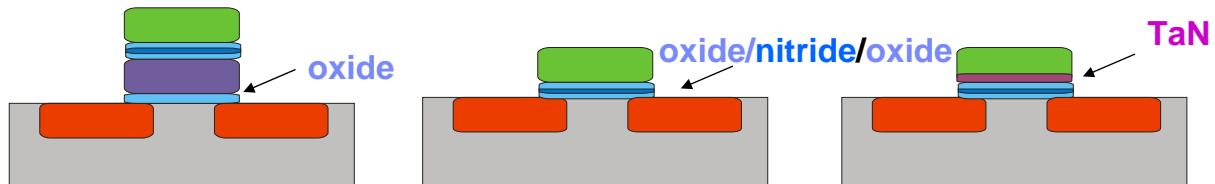
Source: Chung Lam, IBM

Can Flash improve enough to help?

Technology Node: **40nm**

30nm

20nm



Floating Gate

<40nm ???

SONOS

Charge trapping
in SiN trap layer

TaNOS

Charge trapping
in novel trap layer
coupled with
a metal-gate (TaN)

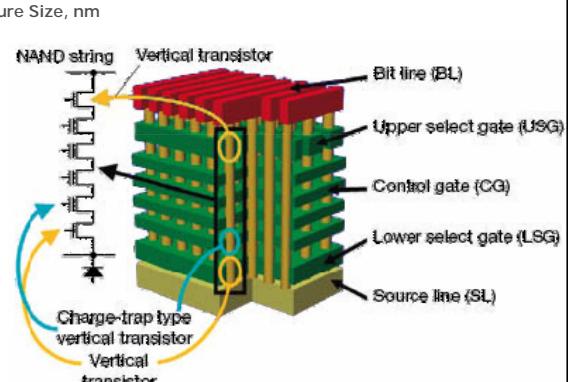
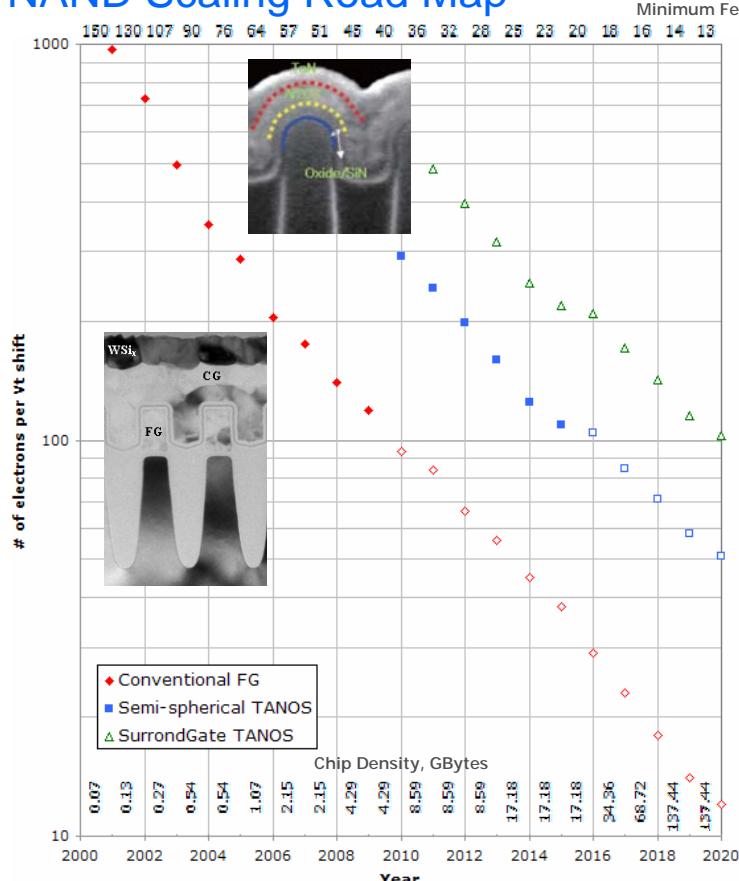
Main thrust is to continue scaling yet maintain the **same**
performance and write endurance specifications...

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NAND Scaling Road Map



Evolution??

- Migrating to Semi-spherical TANOS memory cell 2009
- Migrating to 3-bit cell in 2010
- Migrating to 4-bit cell in 2013
- Migrating to 450mm wafer size in 2015
- **Migrating to 3D Surround-Gate Cell in 2017**

Source: Chung Lam, IBM

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For more information (on HDD & Flash)

HDD

- E. Grochowski and R. D. Halem, *IBM Systems Journal*, **42**(2), 338-346 (2003)..
- R. J. T. Morris and B. J. Truskowski, *IBM Systems Journal*, **42**(2), 205-217 (2003).
- R. E. Fontana and S. R. Hetzler, *J. Appl. Phys.*, **99**(8), 08N902 (2006).
- E. Pinheiro, W.-D. Weber, and L. A. Barroso, *FAST'07* (2007).

Flash

- S. Lai, *IBM J. Res. Dev.*, **52**(4/5), 529 (2008).
- R. Bez, E. Camerlenghi, et. al., *Proceedings of the IEEE*, **91**(4), 489-502 (2003).
- G. Campardo, M. Scotti, et. al., *Proceedings of the IEEE*, **91**(4), 523-536 (2003).
- P. Cappelletti, R. Bez, et. al., *IEDM Technical Digest*, 489-492 (2004).
- A. Fazio, *MRS Bulletin*, **29**(11), 814-817 (2004).
- K. Kim and J. Choi, *Proc. Non-Volatile Semiconductor Memory Workshop*, 9-11 (2006).
- M. Noguchi, T. Yaegashi, et. al., *IEDM Technical Digest*, 17.1 (2007).

Can HDD & Flash improve enough to help?

▪ Magnetic hard-disk drives (HDD)

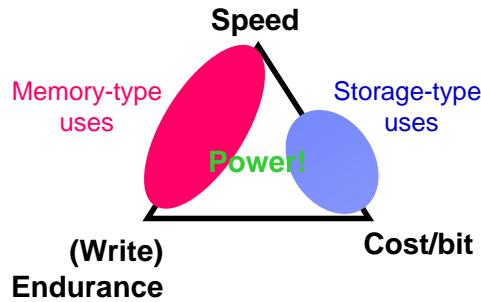
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▪ Flash

- slow read/write **access time** (yet processors keep getting faster)
- low write **endurance** ($<10^6$) (need $>10^9$ for continuously streaming data)
- block architecture
- **scalability** beyond the end of this decade?

Storage Class Memory

A solid-state memory that **blurs the boundaries** between storage and memory by being **low-cost, fast, and non-volatile**.



▪ SCM system requirements for Memory (Storage) apps

- No more than 3-5x the **Cost** of enterprise HDD ($< \$1$ per GB in 2012)
- **<200nsec (<1 μsec)** **Read/Write/Erase time**
- $>100,000$ **Read I/O operations** per second
- **>1GB/sec (>100MB/sec)**
- **Lifetime** of 10^9 – 10^{12} write/erase cycles
- 10x lower **power** than enterprise HDD

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SCM device requirements



▪ Desired attributes

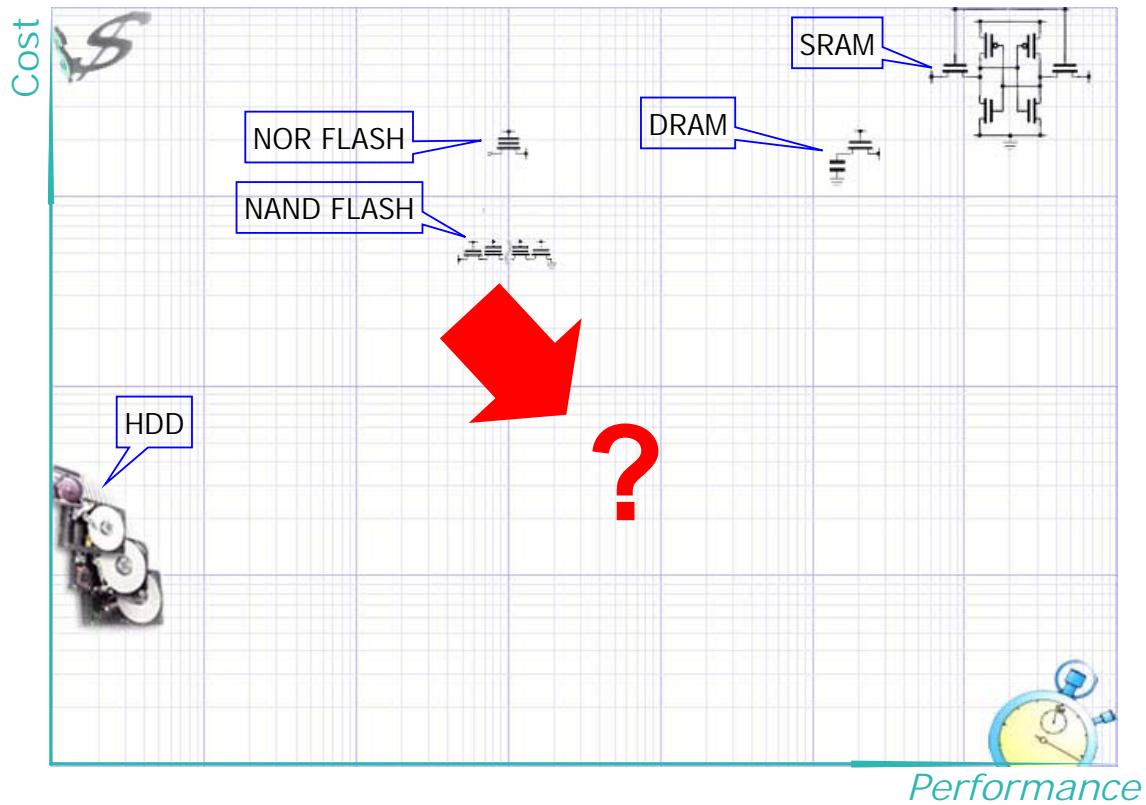
- high **performance** (>1 GB/sec data rate, < 200 nsec access time)
- low active & standby **power** (100mW ON power, 1mW standby)
- high read/write **endurance** (10^9 – 10^{12} cycles)
- **non-volatility**
- **compatible** with existing technologies
- continuously **scalable**
- lowest **cost per bit** (target: cost of Enterprise HDD)

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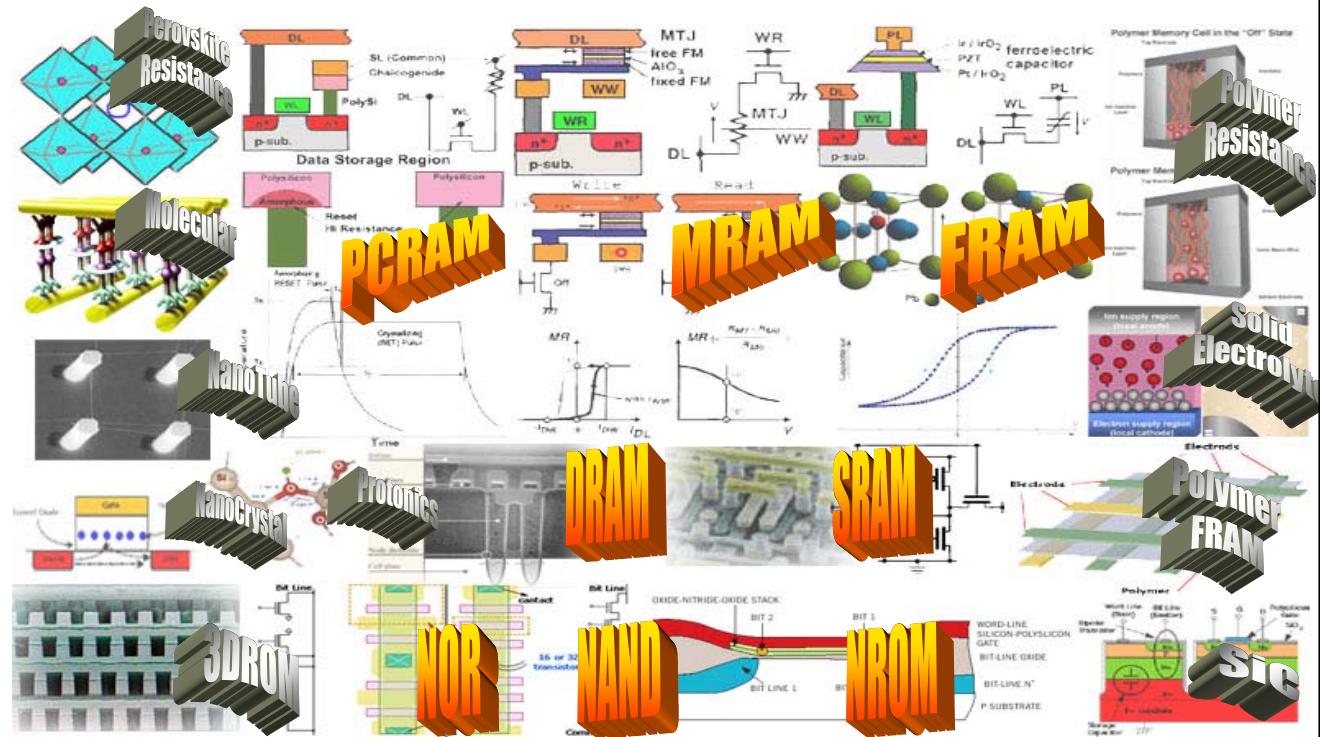
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Landscape of existing technologies

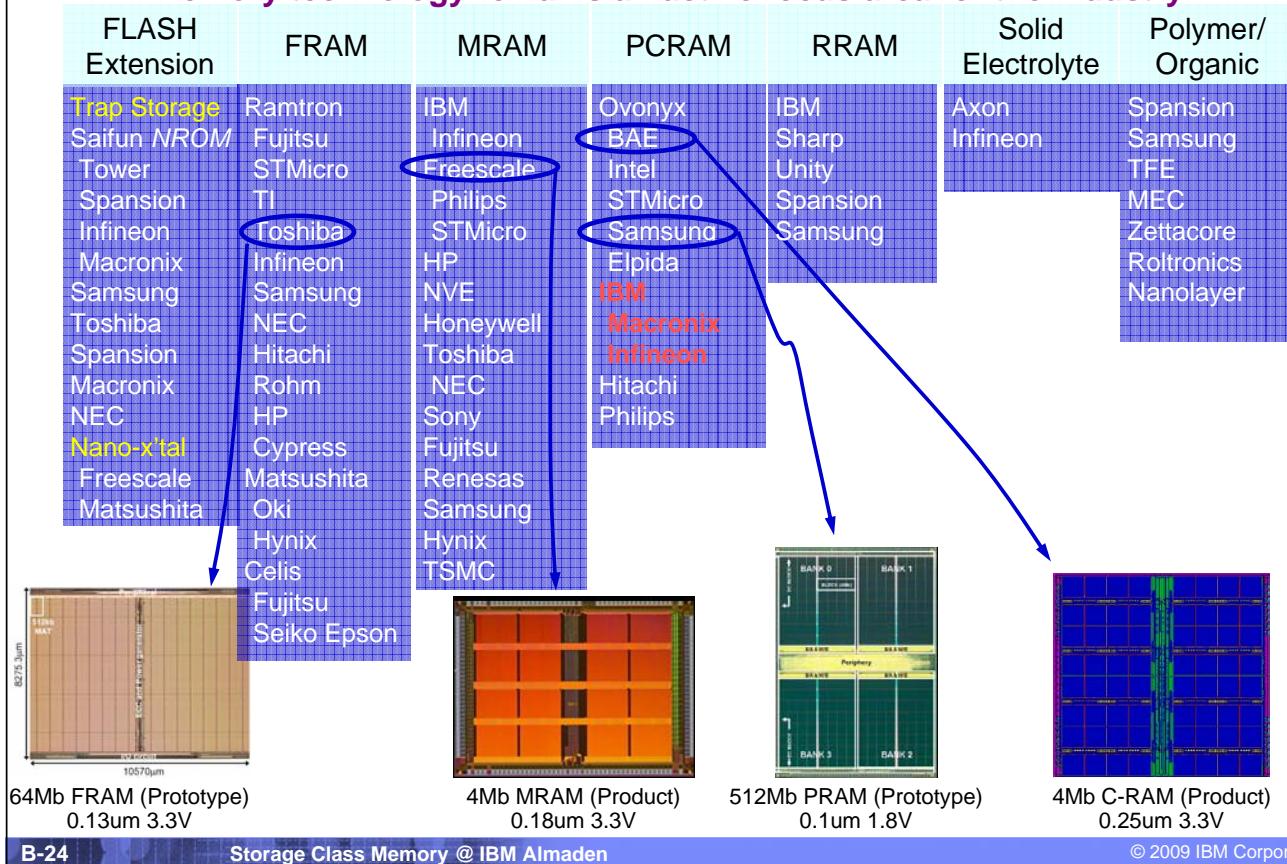


Memory/storage landscape



Emerging Memory Technologies

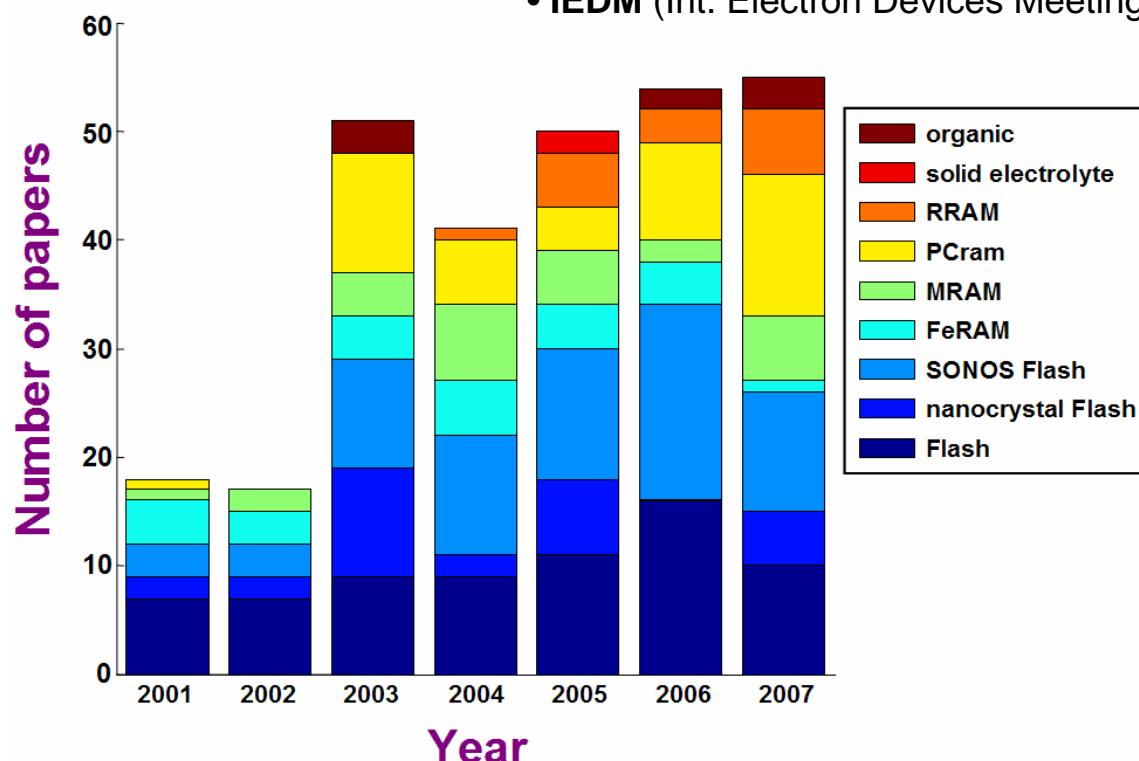
Memory technology remains an active focus area for the industry



Research interest

Papers presented at

- Symposium on **VLSI Technology**
- **IEDM** (Int. Electron Devices Meeting)



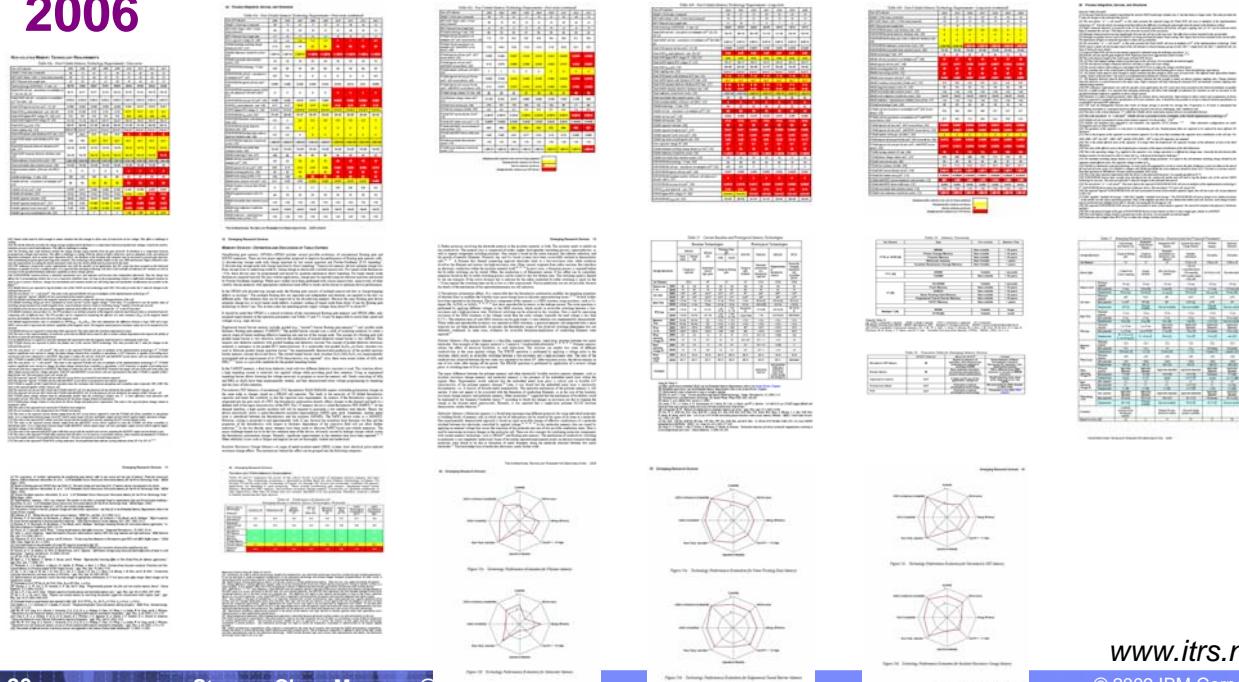
Industry interest in non-volatile memory

2001

INTERNATIONAL
TECHNOLOGY ROADMAP
FOR
SEMICONDUCTORS



2006



www.itrs.net

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Candidate device technologies

- **Improved Flash**
- **FeRAM (Ferroelectric RAM)**
 - FeFET
- **MRAM (Magnetic RAM)**
 - Racetrack memory
- **RRAM (Resistive RAM)**
 - Organic & polymer memory
 - Memristor
- **Solid Electrolyte**
- **PC-RAM (Phase-change RAM)**

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Improved Flash

- An unpleasant tradeoff between **scaling, speed, and endurance**, designers are choosing to hold speed & endurance constant to keep the scaling going...

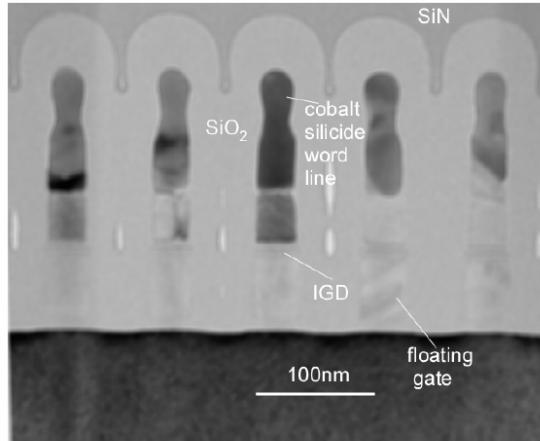
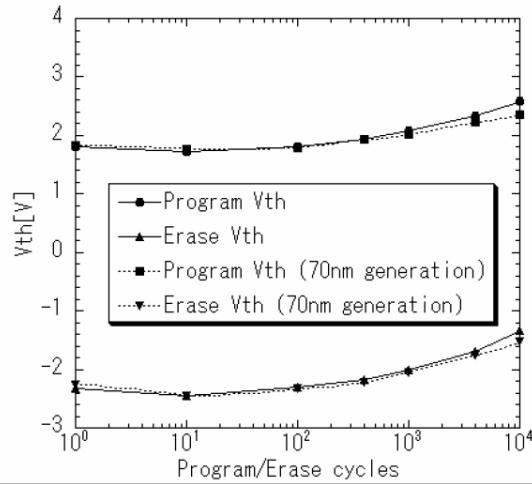
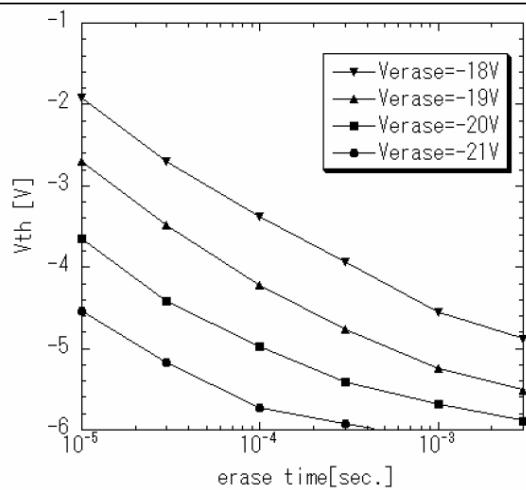


Fig. 1. Cross-sectional image of 43nm-node floating-gate memory cells in a shorter gate condition.

[Noguchi:2007]



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Storage Class Memory @ IBM Almaden

on

Candidate device technologies

- **Improved Flash**
 - little change expected in write endurance or speed
- **FeRAM (Ferroelectric RAM)**
 - FeFET
- **MRAM (Magnetic RAM)**
 - Racetrack memory
- **RRAM (Resistive RAM)**
 - Organic & polymer memory
 - Memristor
- **Solid Electrolyte**
- **PC-RAM (Phase-change RAM)**

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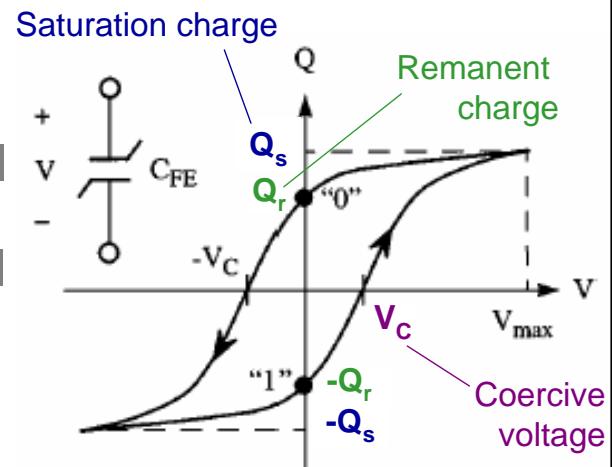
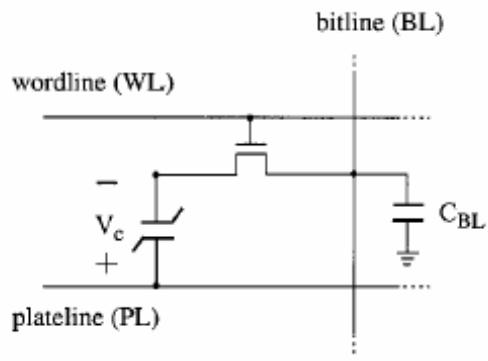
FeRAM (Ferroelectric RAM)

ferroelectric material

such as
lead zirconate titanate
($Pb(ZrxTi1-x)O$) or PZT

metallic electrodes

need select transistor –
“half-select” perturbs



- perovskites (ABO_3) = 1 family of FE materials
- destructive read \rightarrow forces need for high write endurance
- inherently fast, low-power, low-voltage
- first demonstrations \sim 1988

FeRAM progress

- Lots of attention in 1998-2003 timeframe
- Commercially available (Playstation 2), mostly as embedded memory

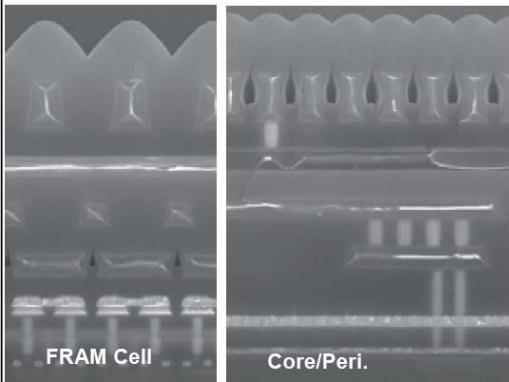


Fig. 1 A cross-sectional SEM image of $0.25 \mu m^2$, 64 Mb FRAM cells.

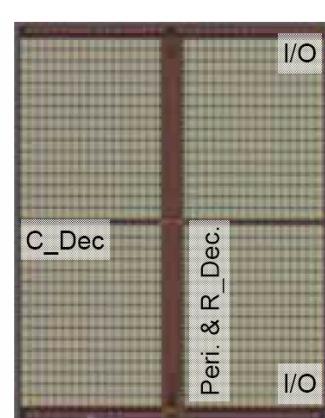
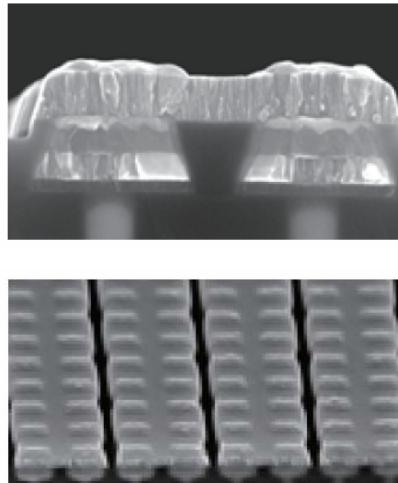
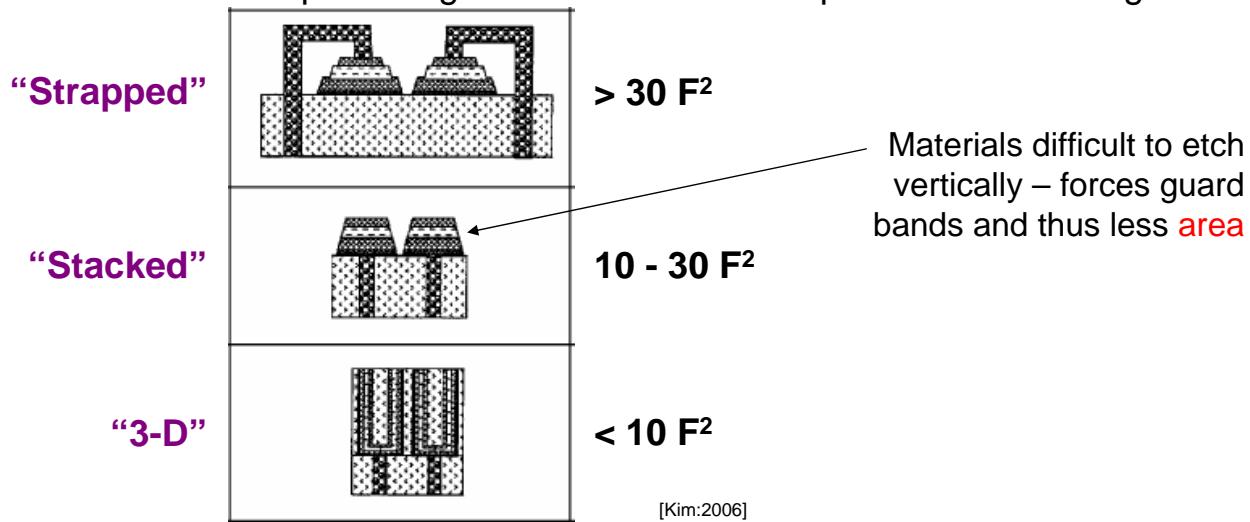


Fig. 9 An optical micrograph of $0.25 \mu m^2$, 1T1C 64 Mb FRAM cell.

[Hong:2007]

FeRAM difficulties

- Signal ΔV = transfer of charge $Q_r \sim 2 P_r \text{Area}$ onto bitline capacitance C_b
 - scaling to smaller devices means lower signal !!
 - need material with large remanent polarization P_r
 - tradeoff speed for signal with C_b
- Forces more complex integration schemes to keep effective area large



FeRAM difficulties

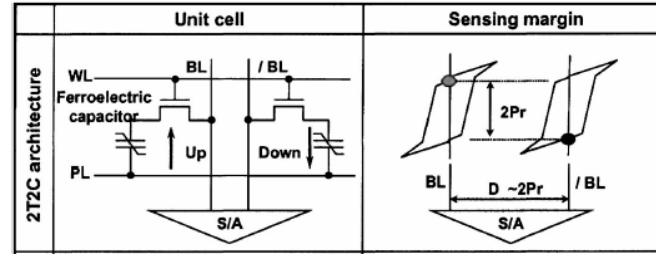
$\text{SBT} = \text{SrBi}_2\text{Ta}_2\text{O}_9$
 strontium bismuth tantalate

- Many reliability & processing difficulties to overcome...

fatigue	remanent polarization P_r decreases with cycling	<ul style="list-style-type: none"> • Change electrodes from metals to metal-oxides • Change FE material (PZT \rightarrow SBT)
imprint	a device left in one state tends to favor that polarization, causing hysteresis loop to shift	<ul style="list-style-type: none"> • Eliminate defects introduced during fabrication by hydrogen • Change FE material (PZT \rightarrow SBT)
retention	Stored polarization is lost over time	<ul style="list-style-type: none"> • Change FE material (PZT \rightarrow SBT)
High temperature processing	For crystalline FE material	<ul style="list-style-type: none"> • Change FE material (\rightarrow PZT)
insufficient P_r	\propto voltage signal	<ul style="list-style-type: none"> • Change FE material (\rightarrow PZT)

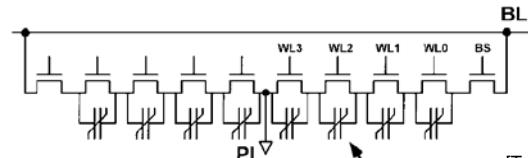
Alternative FeRAM concepts

- **2T-2C** concept – twice the signal but also twice the area



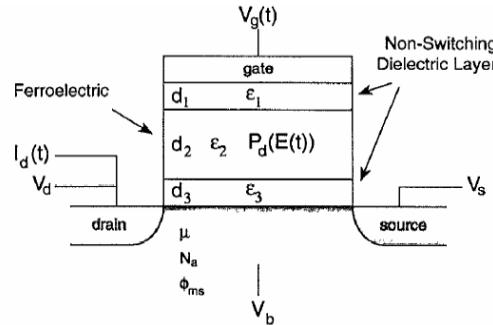
[Kim:2006]

- **Chain-FeRAM** – improves signal but decreases speed, only minor density improvement



[Takashima:1998]

- **FeFET** – perhaps more scalable but requires integration onto silicon and tends to sacrifice the non-volatility



[Miller:1992]

Candidate device technologies

- **Improved Flash**
 - little change expected in write endurance or speed
- **FeRAM** – commercial product but difficult to scale!
 - **FeFET** – old concept, with many roadblocks

- **MRAM (Magnetic RAM)**

- **Racetrack memory**

- **RRAM (Resistive RAM)**

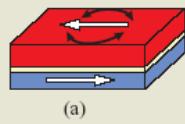
- **Organic & polymer memory**
- **Memristor**

- **Solid Electrolyte**

- **PC-RAM (Phase-change RAM)**

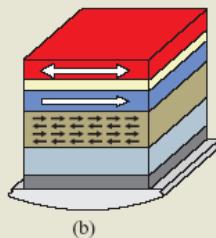
MRAM (Magnetic RAM)

Simple MTJ
(magnetic tunnel junction)



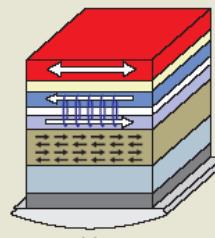
(a)

MTJ with
pinned layer



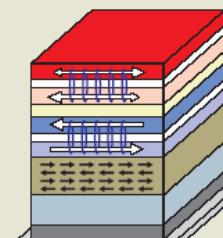
(b)

MTJ with
pinned “synthetic
antiferromagnet”



(c)

Toggle
MRAM



(d)

Magnetic free layer
 Magnetic pinned layer

Tunnel barrier layer
 Ru spacer layer
 Antiferromagnetic exchange bias layer

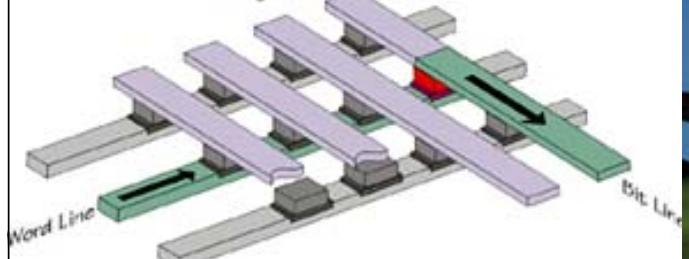
Underlayers
 Seed layer
 Substrate

- inherently **fast write speed**
- straightforward placement in the **CMOS back-end**
- **very high endurance** (no known wear-out mechanism)
- write by simply passing current through two nearby wires
(superimposed magnetic field exceeds a write threshold)
(need transistor upon reading for good SNR)

[Gallagher:2006]

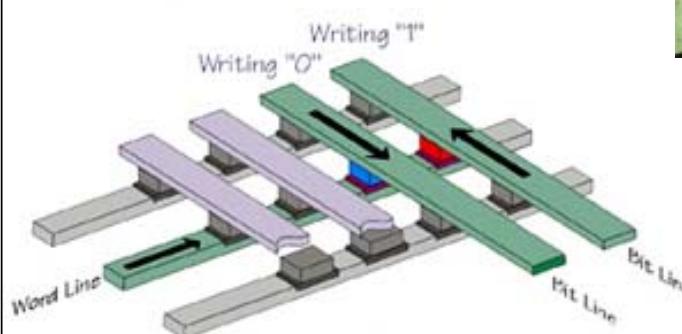
MRAM (Magnetic RAM)

Reading a bit:



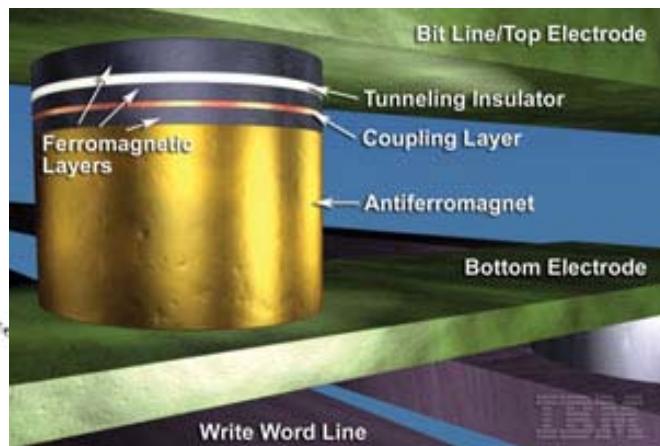
Writing "1"

Writing "0"

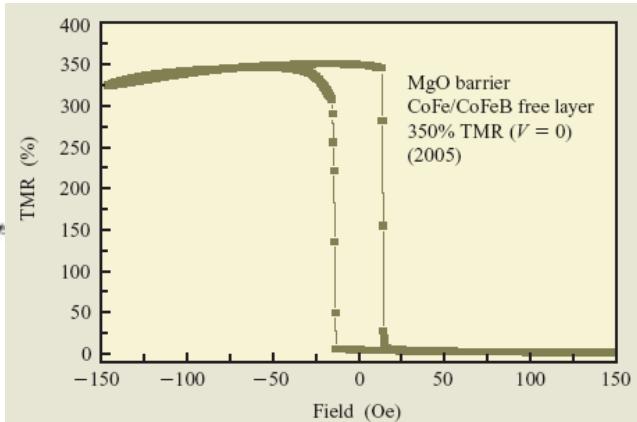


MTJ MagRAM promises

- density of DRAM
- speed of SRAM
- non-volatility



Write Word Line



[Gallagher:2006]

Progress in MRAM

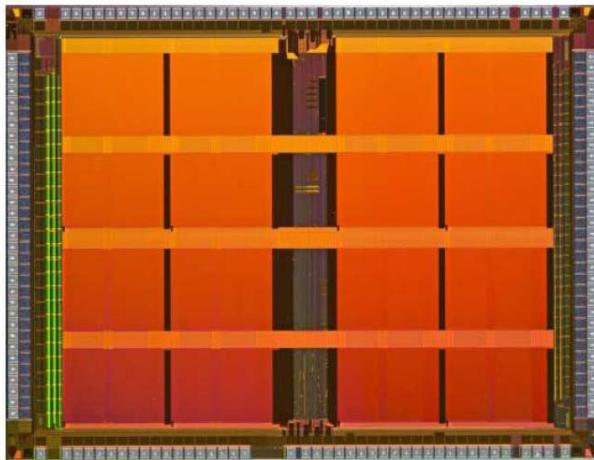
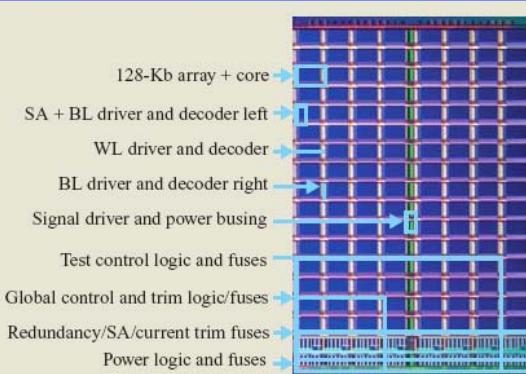


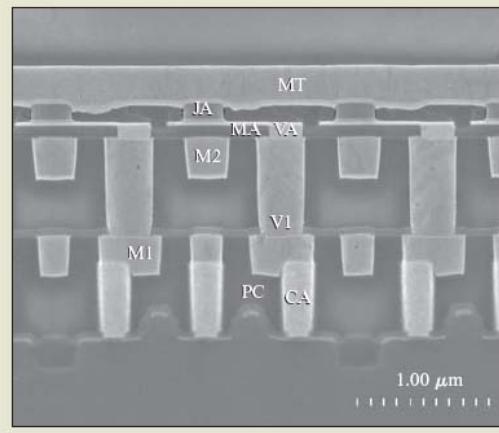
Fig. 2. First Commercially available MRAM circuit MR2A16A

[Durlam:2007]

- lots of progress 2001-2004
- commercially available
 - focus on embedded memory



(a)



(b)

[Gallagher:2006]

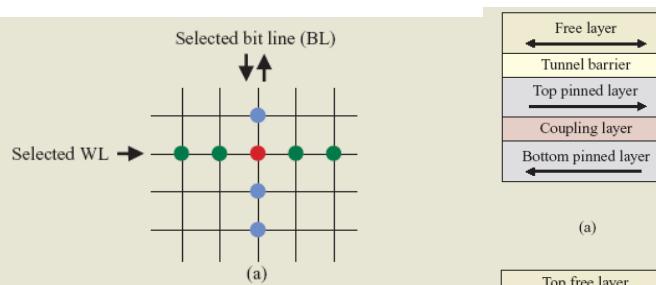
B-38

Storage Class Memory @ IBM Almaden

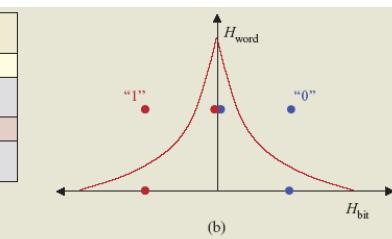
© 2009 IBM Corporation

Problems with MRAM

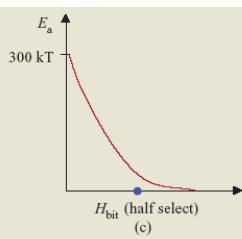
- “Half-select problem”
 - solved by Toggle-MRAM, but introduces a read-before-write



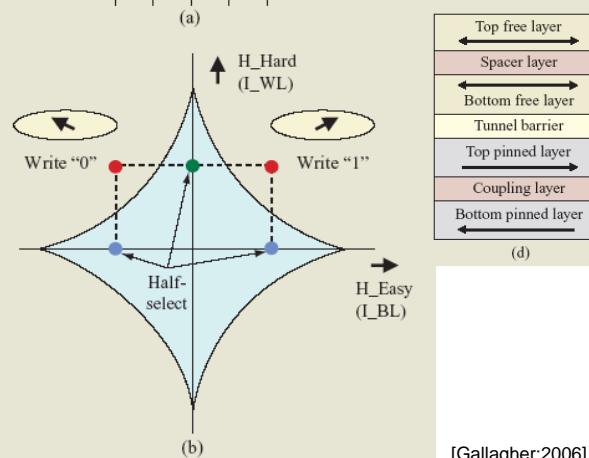
(a)



(b)



(c)



[Gallagher:2006]

[Worledge:2006]

B-39

Storage Class Memory @ IBM Almaden

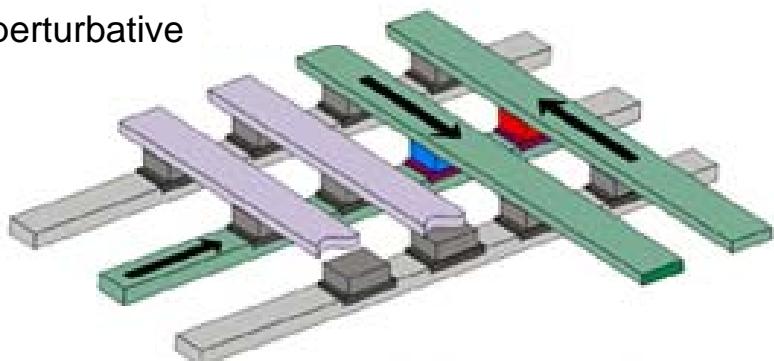
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Problems with MRAM

- Write currents very high – do not appear to scale well
→ electromigration even at 180nm node

• Possible solutions

- heat MTJ to reduce required current
- use “spin-torque” effect
 - rotate magnetization by passing current through the cell
 - now can have a wear-out mechanism (thin tunneling layers)
 - must insure read is non-perturbative



B-40

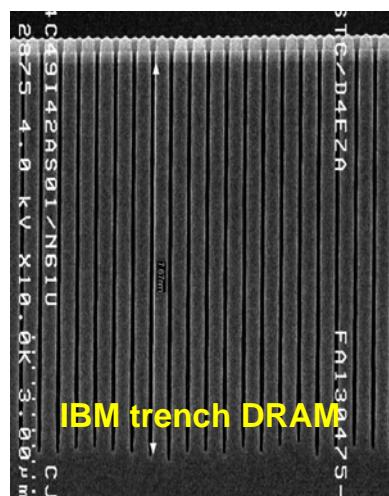
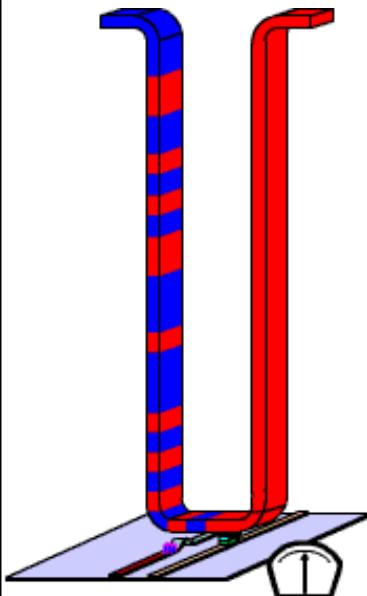
Storage Class Memory @ IBM Almaden

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Magnetic Racetrack Memory

a 3-D shift register

- Data stored as pattern of magnetic domains in long nanowire or “racetrack” of magnetic material.
- Current pulses move domains along racetrack
- Use deep trench to get many (**10-100**) bits per $4F^2$



IBM trench DRAM



Magnetic Race Track Memory

S. Parkin (IBM), US patents
6,834,005 (2004) & 6,898,132 (2005)

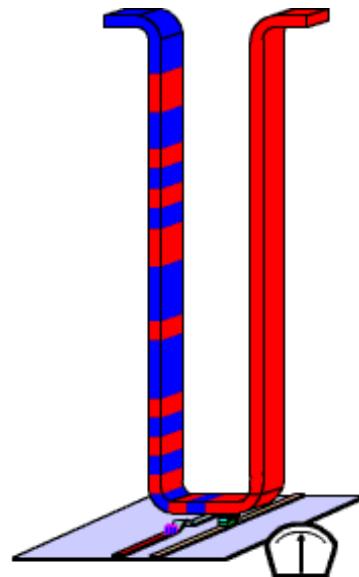
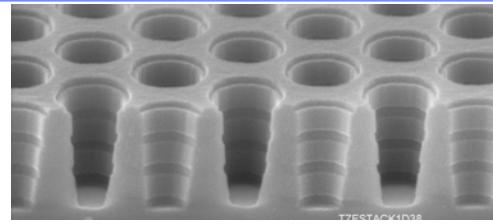
B-41

Storage Class Memory @ IBM Almaden

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Magnetic Racetrack Memory

- Need deep trench with notches to “pin” domains
- Need sensitive sensors to “read” presence of domains
- Must insure a moderate current pulse moves every domain one and only one notch
- Basic physics of current-induced domain motion being investigated



Promise (10-100 bits/F²) is enormous...

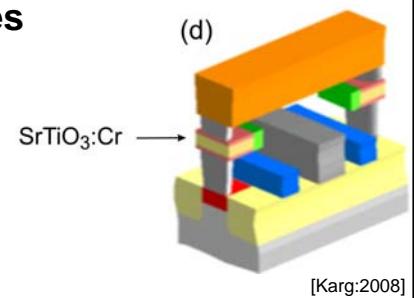
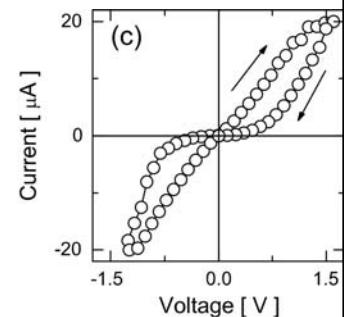
but we're still working on our basic understanding of the physical phenomena...

Candidate device technologies

- **Improved Flash**
 - little change expected in write endurance or speed
- **FeRAM** – commercial product but difficult to scale!
 - FeFET – old concept, with many roadblocks
- **MRAM** – commercial product, also difficult to scale!
 - **Racetrack memory** – new concept w/ promise, still at point of early basic physics research
- **RRAM (Resistive RAM)**
 - **Organic & polymer memory**
 - **Memristor**
- **Solid Electrolyte**
- **PC-RAM (Phase-change RAM)**

RRAM (Resistive RAM)

- Numerous examples of materials showing hysteretic behavior in their I-V curves
- Mechanisms not completely understood, but major materials classes include
 - metal nanoparticles(?) in **organics**
 - could they survive high processing temperatures?
 - oxygen vacancies(?) in **transition-metal oxides**
 - forming step sometimes required
 - scalability unknown
 - no ideal combination yet found of
 - low switching current
 - high reliability & endurance
 - high ON/OFF resistance ratio
 - metallic filaments in **solid electrolytes**



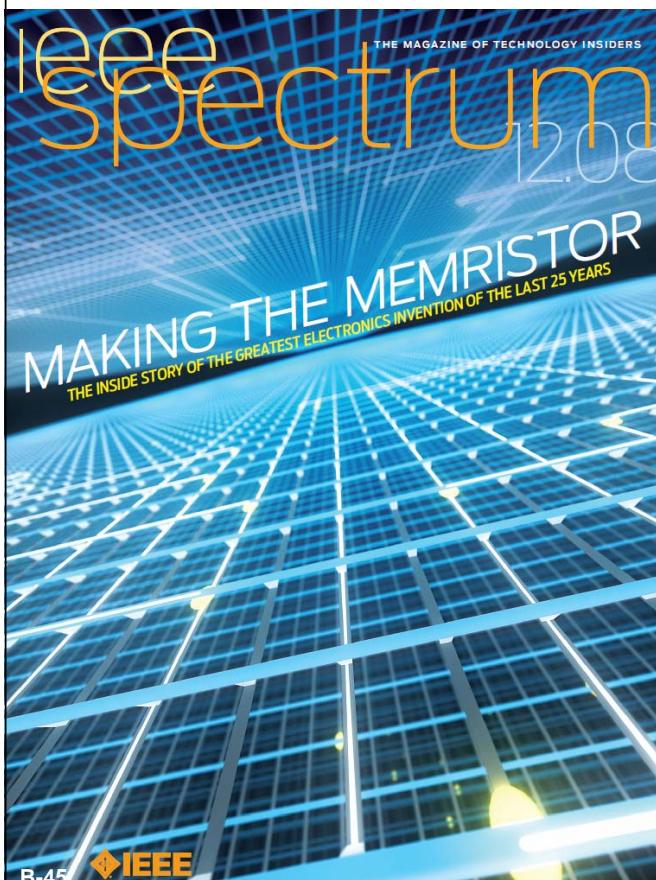
[Karg:2008]

B-44

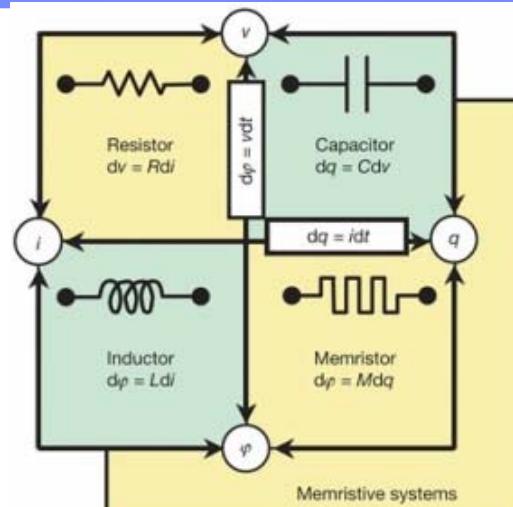
Storage Class Memory @ IBM Almaden

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Memristor

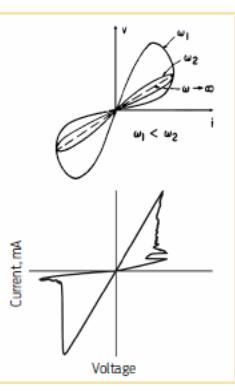


B-45



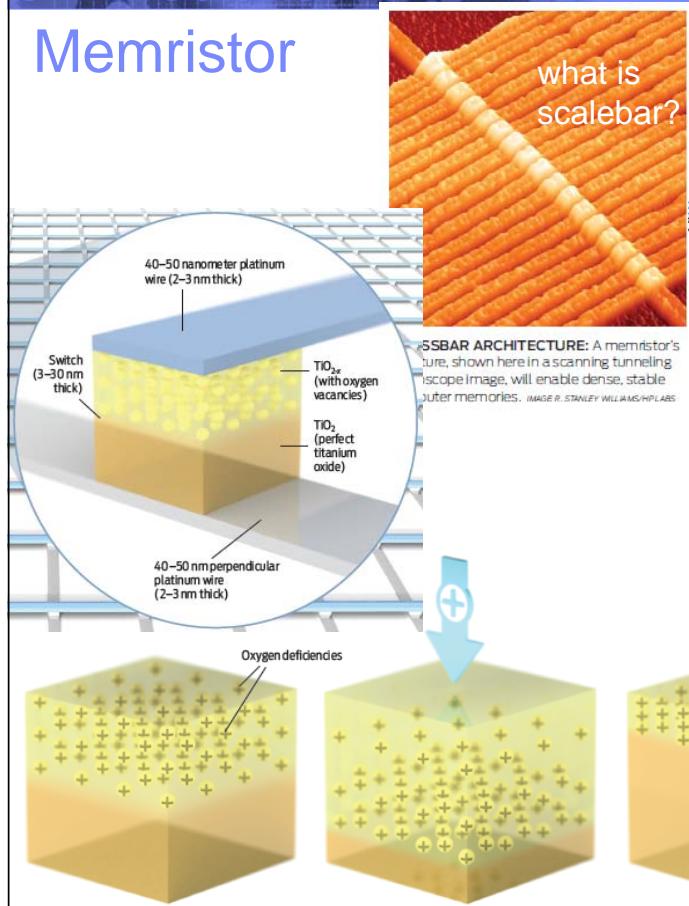
Bow Ties

LEON CHUA'S original graph of the hypothetical memristor's behavior is shown at top right; the graph of R. Stanley Williams's experimental results in the *Nature* paper is shown below. The loops map the switching behavior of the device: it begins with a high resistance, and as the voltage increases, the current slowly increases. As charge flows through the device, the resistance drops, and the current increases more rapidly with increasing voltage until the maximum is reached. Then, as the voltage decreases, the current decreases but more slowly, because charge is flowing through the device and the resistance is still dropping. The result is an on-switching loop. When the voltage turns negative, the resistance of the device increases, resulting in an off-switching loop. —R.S.W.

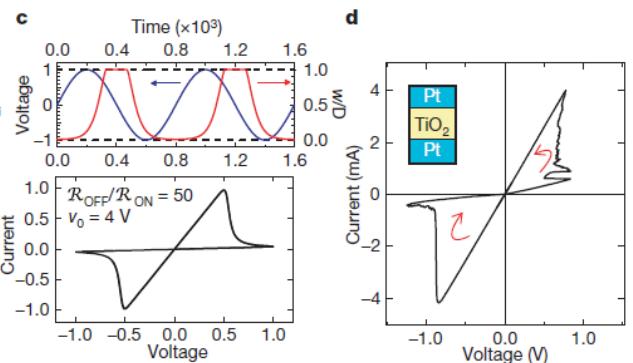


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Memristor



Note time-range chosen for simulations, and the required switching current (power)



Can nearly anything that involves a state variable w become a memristor...?

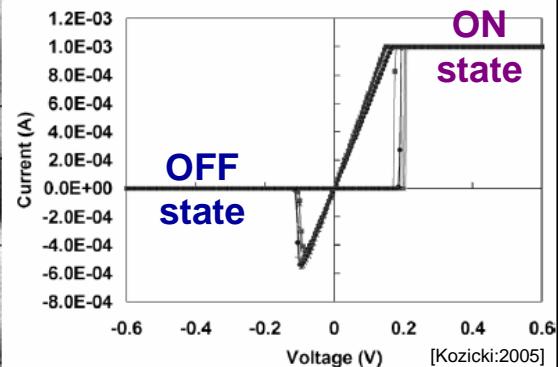
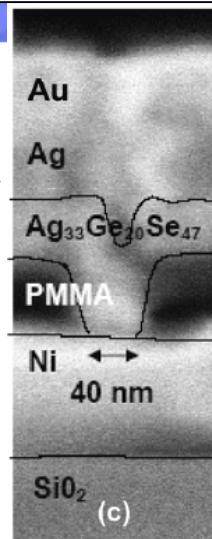
$$v = \mathcal{R}(w, i)i$$

$$\frac{dw}{dt} = f(w, i)$$

Solid Electrolyte

Resistance contrast by forming a metallic filament through insulator sandwiched between an inert cathode & an oxidizable anode.

- Ag and/or Cu-doped $\text{Ge}_x\text{Se}_{1-x}$, $\text{Ge}_x\text{S}_{1-x}$ or $\text{Ge}_x\text{Te}_{1-x}$
- Cu-doped MoO_x
- Cu-doped WO_x
- RbAg_4I_5 system



Advantages

- Program and erase at very low voltages & currents
- High speed
- Large ON/OFF contrast
- Good endurance demonstrated
- Integrated cells demonstrated

Issues

- Retention
- Over-writing of the filament
- Sensitivity to processing temperatures (for GeSe, < 200°C)
- Fab-unfriendly materials (Ag)

For more information (on FeRAM, MRAM, RRAM & SE)

G. W. Burr, B. N. Kurdi, J. C. Scott, C. H. Lam, K. Gopalakrishnan, and R. S. Shenoy,
 "An overview of candidate device technologies for Storage-Class Memory,"
IBM Journal of Research and Development, **52**(4/5), 449-464 (2008).

FeRAM

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MRAM

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- L. Thomas, M. Hayashi, et. al., *Science*, **315**(5818), 1553-1556 (2007).

RRAM

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- D. Lee, D.-J. Seong, et. al., *IEDM Tech. Dig.*, 30.8.1-4 (2006).
- S. F. Karg, G. I. Meijer, et. al., *IBM J. Res. Dev.*, **52**(4/5), 481-492 (2008).
- D. B. Strukov, et. al., *Nature*, **453**, 80(7191), 80-83 (2008).
- R. S. Williams, *IEEE Spectrum*, Dec 2008.

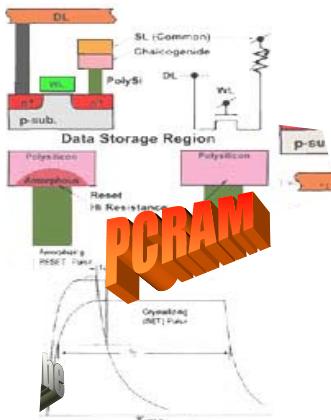
SE

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- M.N. Kozicki, M. Balakrishnan, et. al., *Proc. IEEE NVSM Workshop*, 83-89 (2005).
- M. Kund, G. Beitel, et. al., *IEDM Tech. Dig.*, 754-757 (2005).
- P. Schrögmeier, M. Angerbauer, et. al., *Symp. VLSI Circ.*, 186-187 (2007).

Candidate device technologies

- **Improved Flash**
 - little change expected in write endurance or speed
- **FeRAM** – commercial product but difficult to scale!
 - **FeFET** – old concept, with many roadblocks
- **MRAM** – commercial product, also difficult to scale!
 - **Racetrack memory** – new concept w/ promise, still at point of early basic physics research
- **RRAM** – few demos showing real CMOS integration
 - **Organic & polymer memory** – temperature compatibility?
 - **Memristor** – hype may have outraced performance specifications
- **Solid Electrolyte** – shows real promise if tradeoff between retention & overprogramming can be solved...
- **PC-RAM (Phase-change RAM)**

Memory/storage landscape



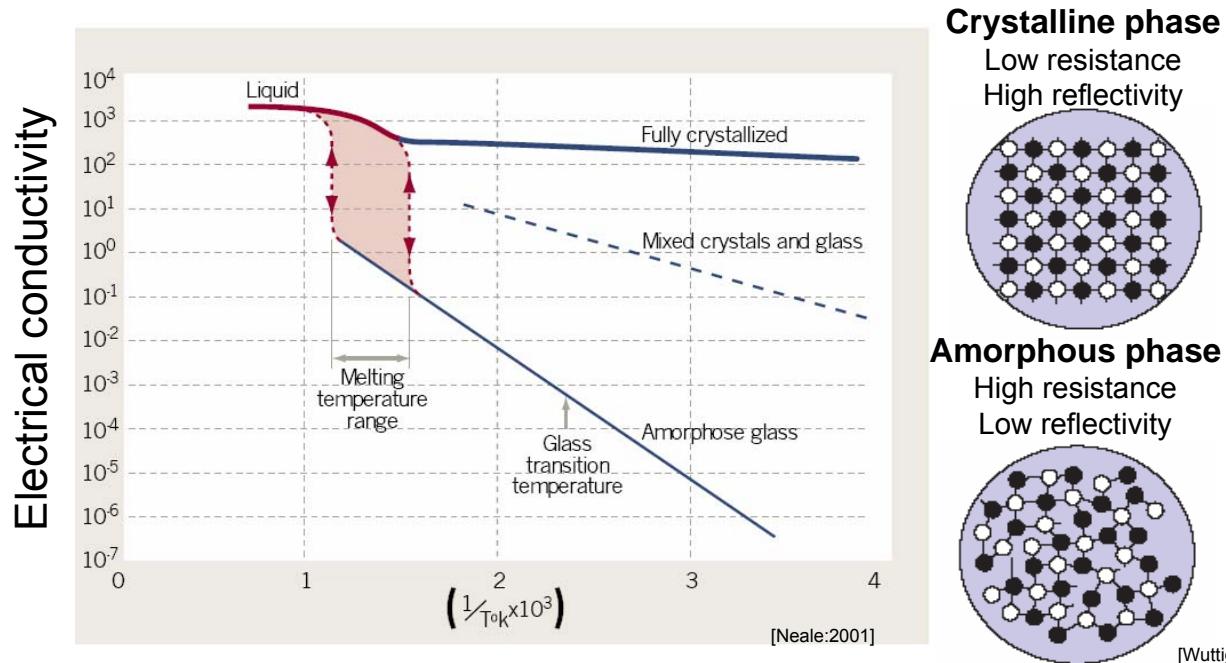
C-1

Storage Class Memory @ IBM Almaden

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History of Phase-change memory

- late 1960's – Ovshinsky shows reversible electrical switching in disordered semiconductors
- early 1970's – much research on mechanisms, but everything was too slow!



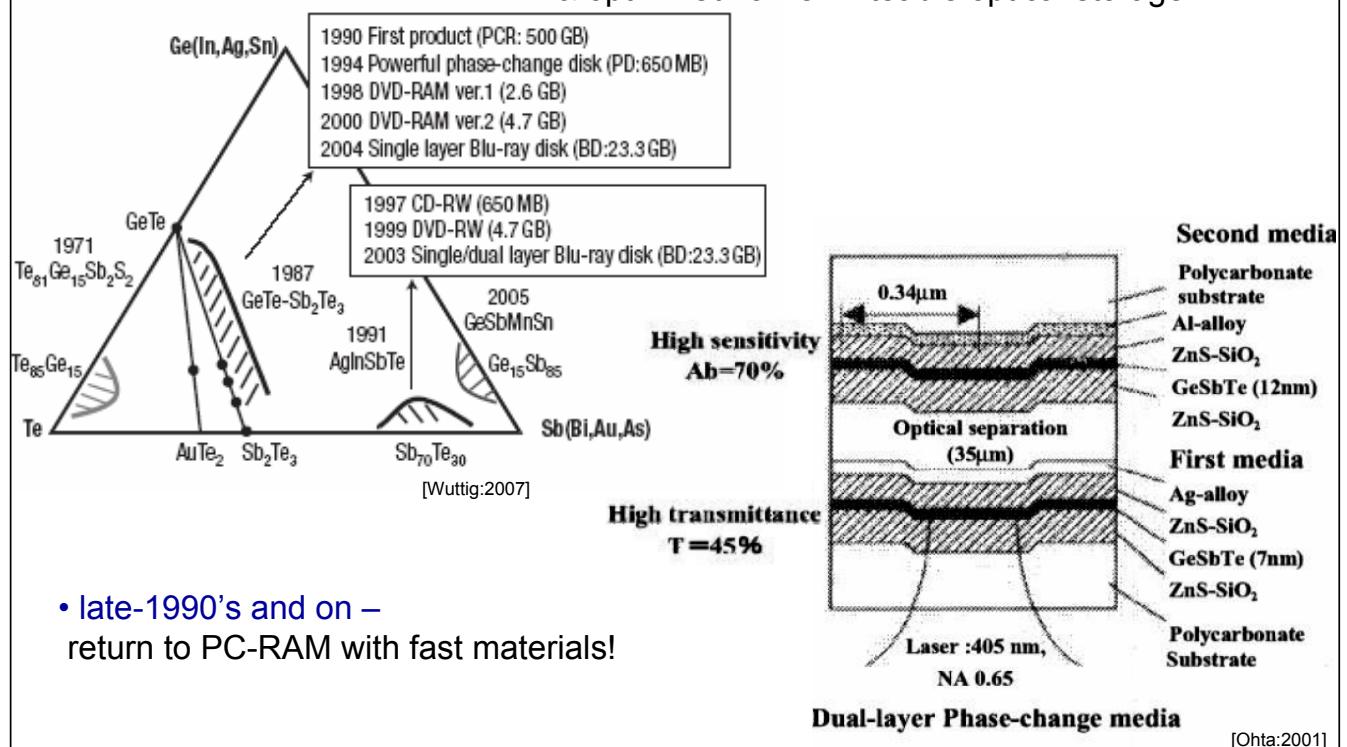
C-2

Storage Class Memory @ IBM Almaden

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History of Phase-change memory

- late 80's – 90's – **Fast** phase-change materials discovered & optimized for re-writeable optical storage

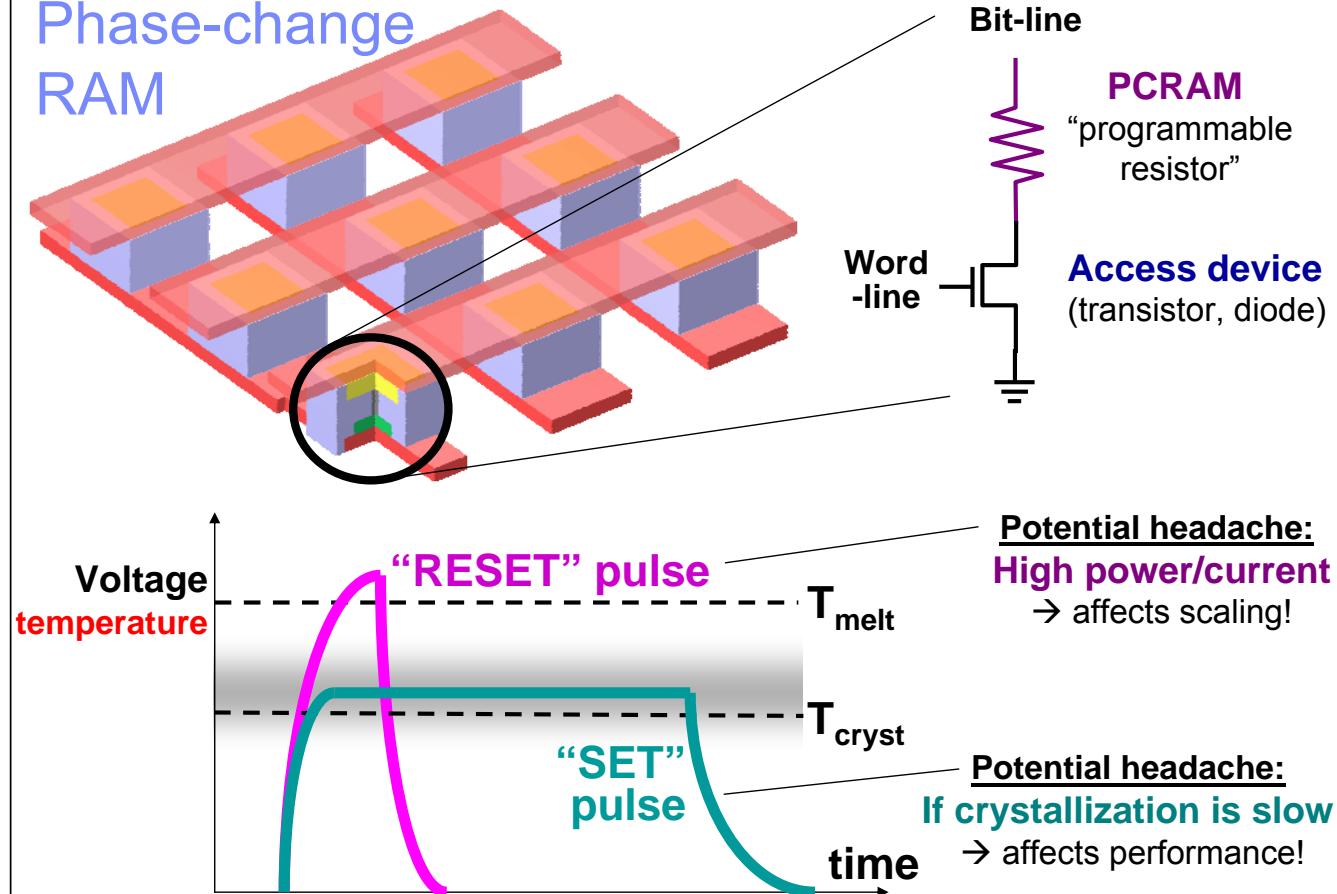


C-3

Storage Class Memory @ IBM Almaden

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Phase-change RAM

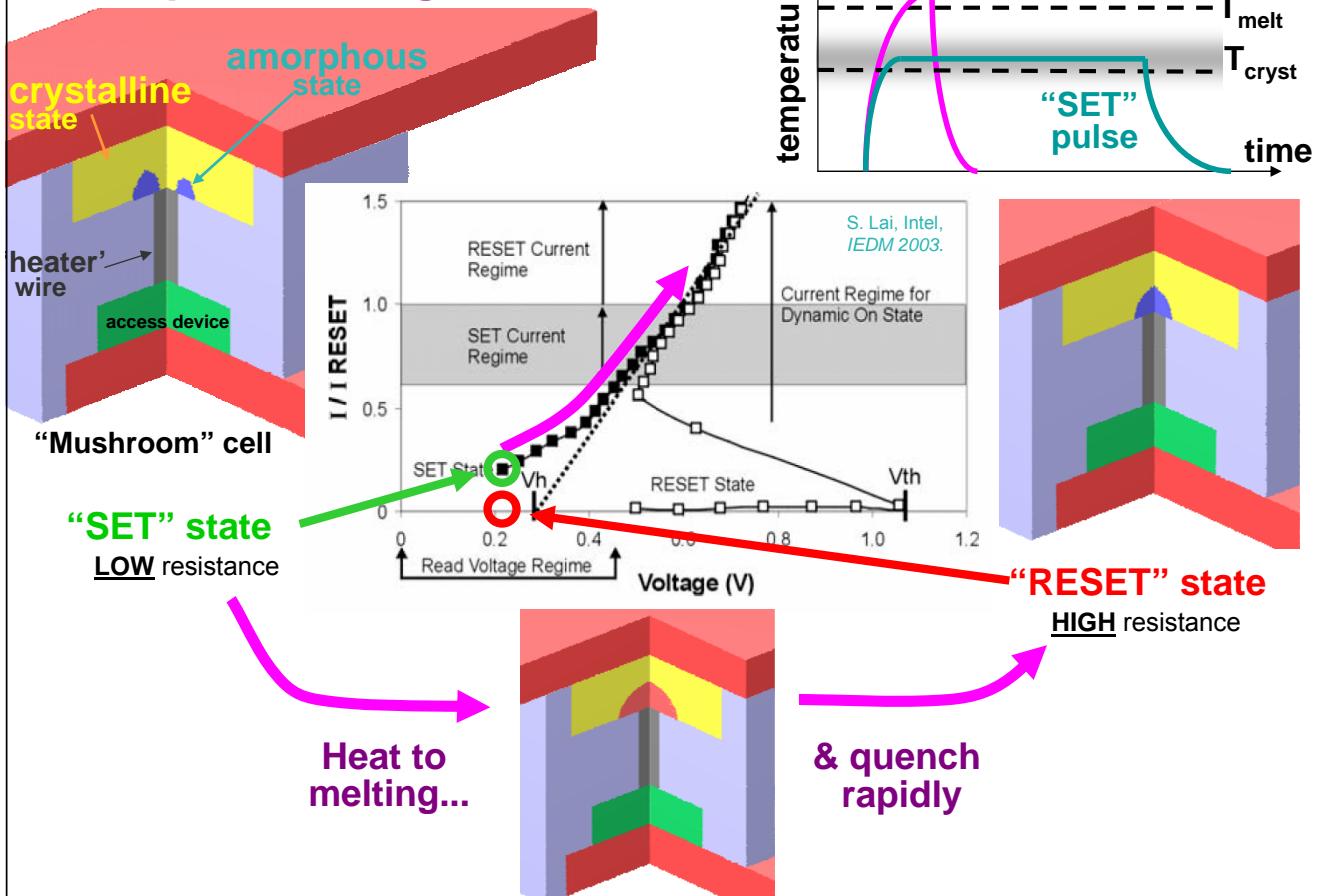


C-4

Storage Class Memory @ IBM Almaden

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How a phase-change cell works

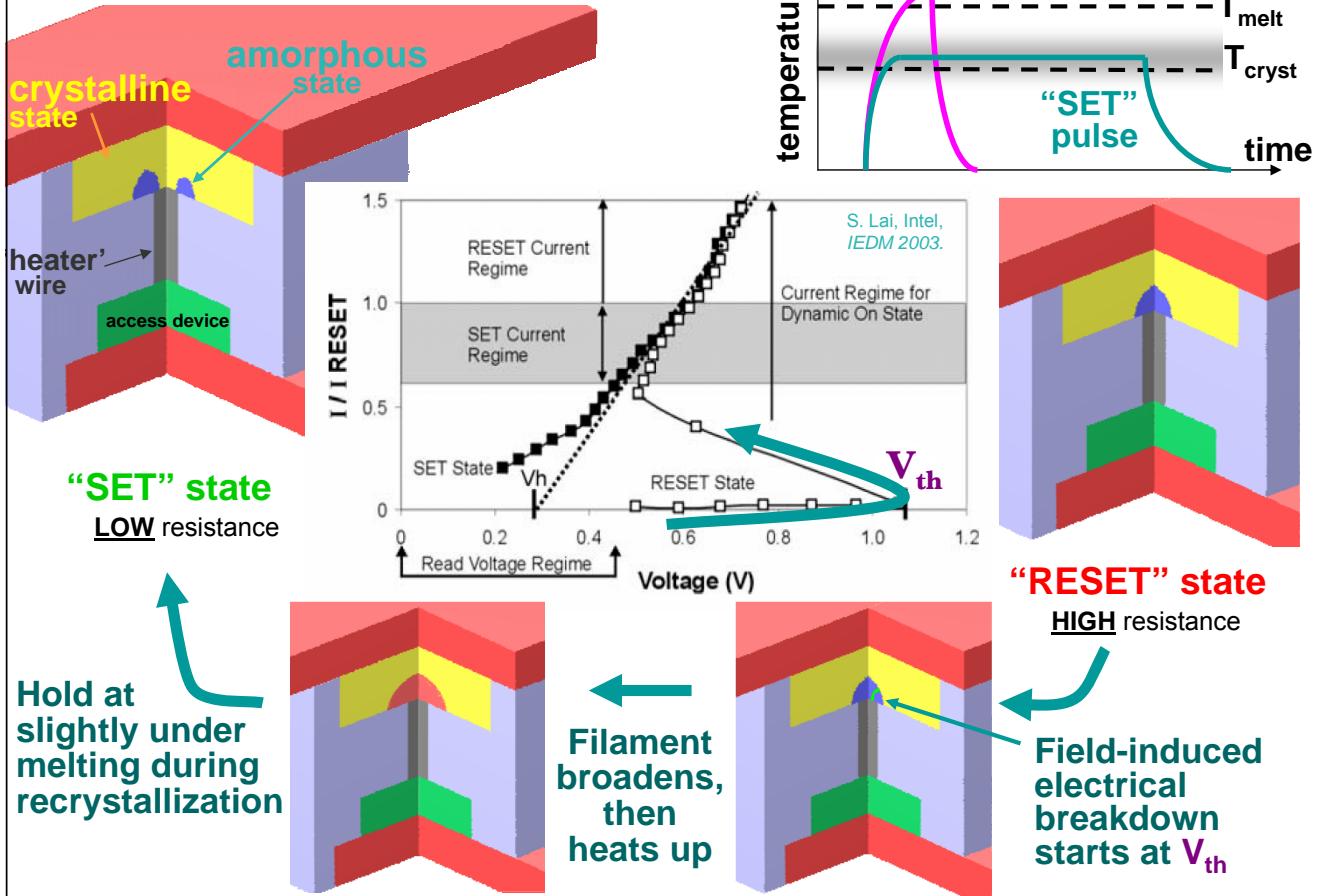


C-5

Storage Class Memory @ IBM Almaden

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How a phase-change cell works

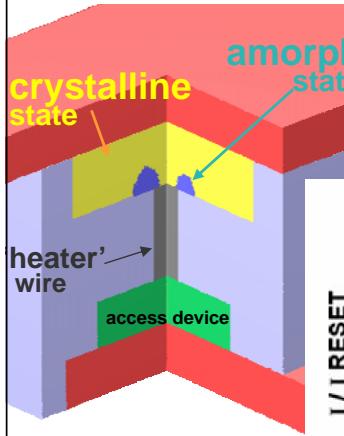


C-6

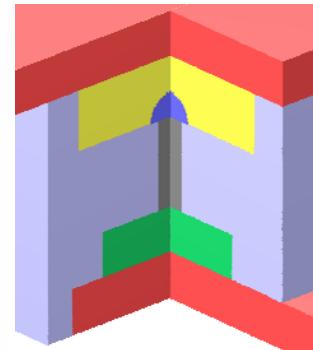
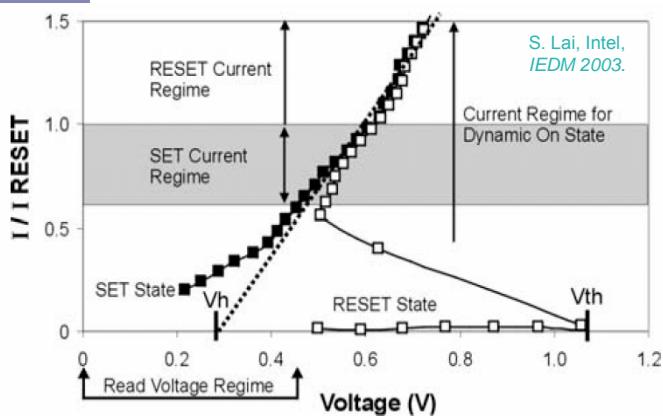
Storage Class Memory @ IBM Almaden

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How a phase-change cell works



“SET” state
LOW resistance



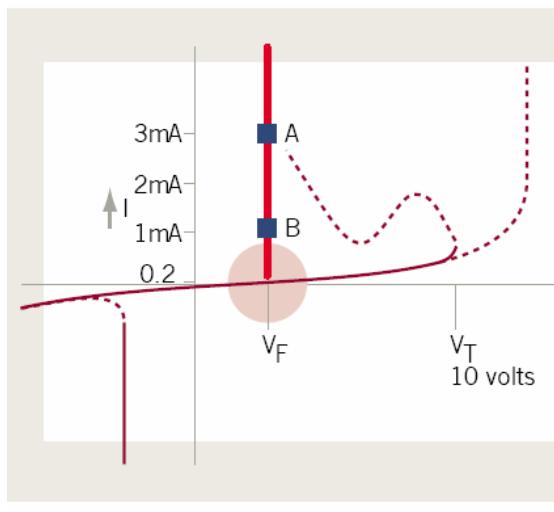
“RESET” state
HIGH resistance

Issues for phase-change memory

- Keeping the **RESET current** low
- Multi-level cells (for **>1bit / cell**)
- Is the technology **scalable**?

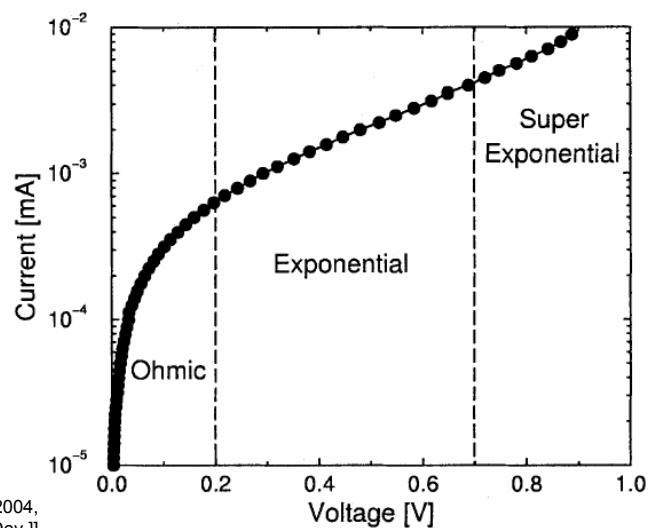
Electrical “breakdown” in PCM devices

- 70's – Study of **electrical breakdown** – “memory switching” vs. “threshold switching”



[Neale:2001]

- Recent studies – electrical resistivity drops rapidly with electric field...

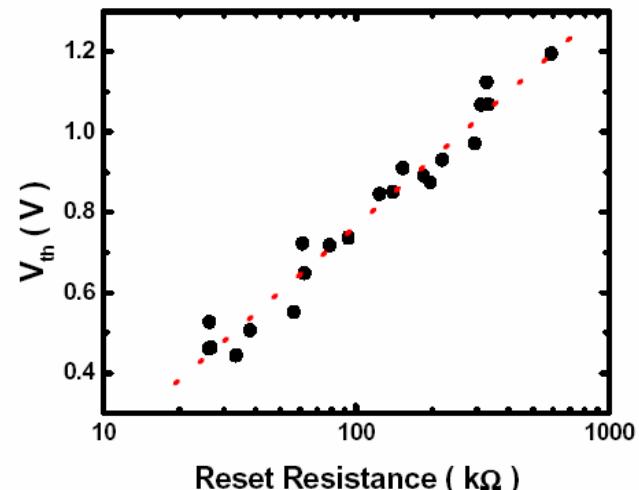
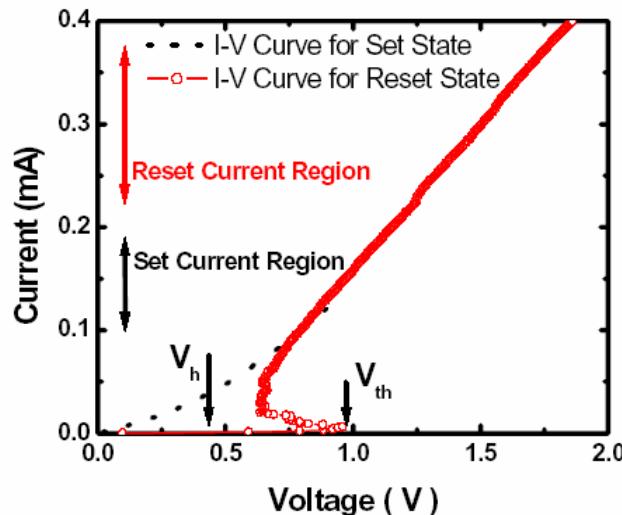


[Pirovano:2004,
IEEE Tr. Electr. Dev.]

Electrical “breakdown” in PC-RAM devices

- 70's – Study of **electrical breakdown** – “memory switching” vs. “threshold switching”
 - Recent studies – electrical resistivity drops rapidly with electric field...

- “Threshold voltage” observed to be a function of the “size” of the amorphous plug...



[Ha:2003]

C-9

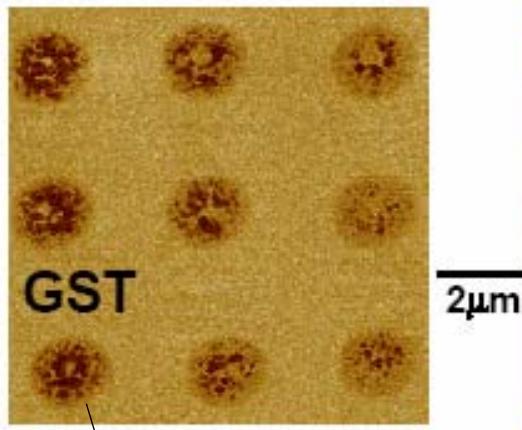
Storage Class Memory @ IBM Almaden

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Phase-change materials

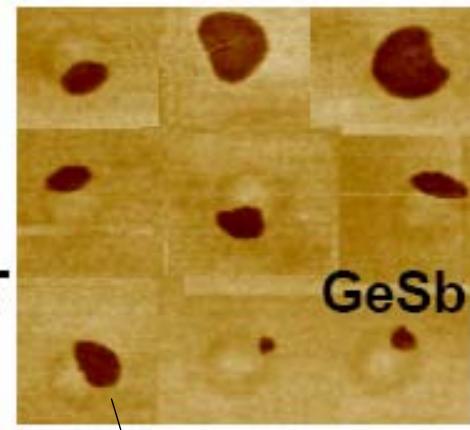
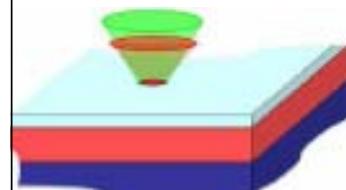
- Two types of materials: “**nucleation-dominated**” vs. “**growth-dominated**”

AFM taken after optical experiments on “as-deposited” amorphous material...



Nucleation-dominated

Many crystalline nuclei start growing inside each optical spot



Growth-dominated

After a long incubation time where nothing happens, one nuclei then gets started and rapidly grows to cover the entire optical spot

[Chen:2006]

C-10

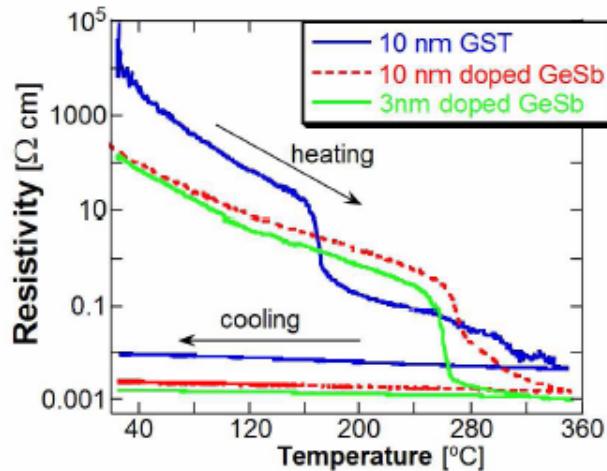
Storage Class Memory @ IBM Almaden

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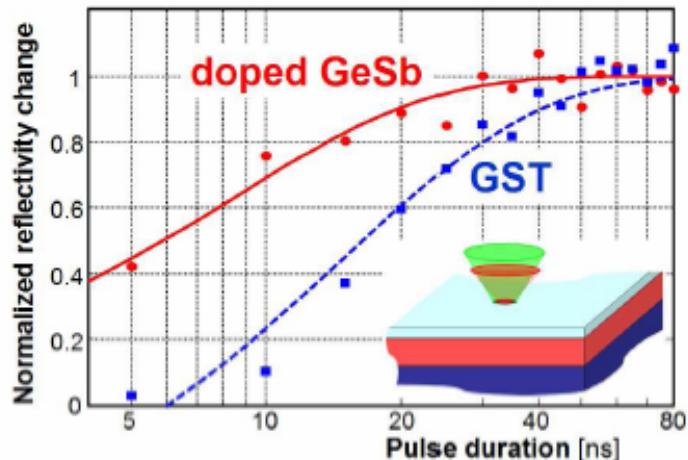
Phase-change materials

We want a material that...

...retains data at moderate temperature...



yet switches rapidly at high temperature.



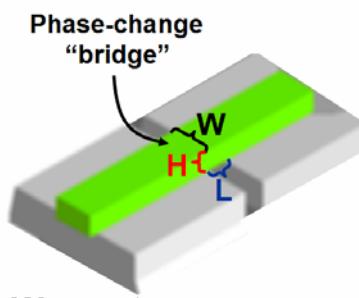
[Chen:2006]

C-11

Storage Class Memory @ IBM Almaden

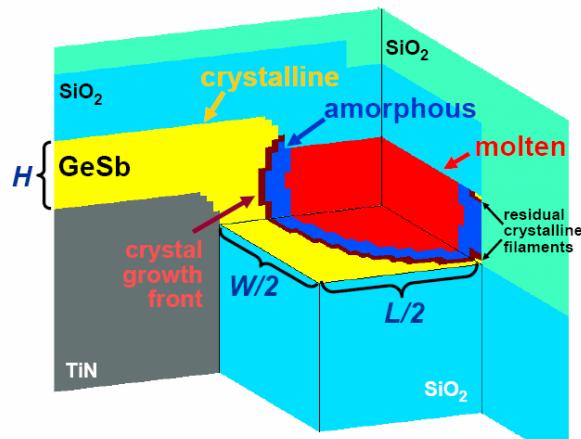
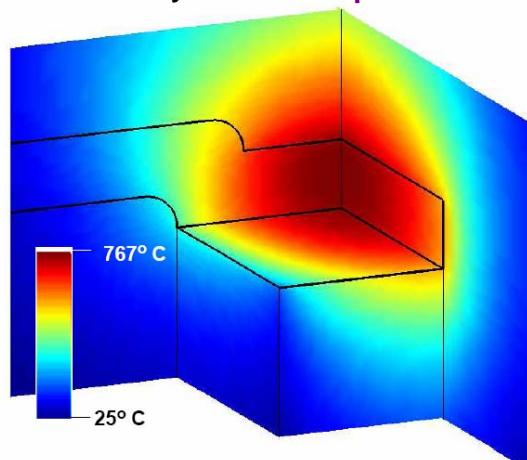
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Designing for lower RESET current



W defined by lithography
H by thin-film deposition

- We use **modeling** to help understand how the phase-change cell works
- In particular, design choices that can **reduce RESET current/power** are particularly important



[Chen:2006]

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Storage Class Memory @ IBM Almaden

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Scalability of PCM

Basic requirements

- ✓ widely separated SET and RESET resistance distributions
- ✓ switching with accessible electrical pulses
- ✓ the ability to read/sense the resistance states without perturbing them
- ✓ high write **endurance** (many switching cycles between SET and RESET)
- ✓ long data **retention** ("10-year data lifetime" at some elevated temperature)
→ avoid unintended re-crystallization
- ✓ **fast** SET speed
- ✓ **MLC** capability – more than one bit per cell

Any new non-volatile memory technology had better work for several device generations...

Will PC-RAM scale?

- ? will the phase-change process even work at the 22nm node?
- ? can we fabricate tiny, high-aspect devices?
- ? can we make them all have the same Critical Dimension (CD)?
- ? what happens when the # of atoms becomes countable?

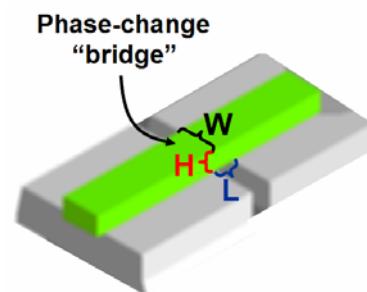
Phase-Change Nano-Bridge

- Prototype memory device with ultra-thin (**3nm**) films – Dec 2006

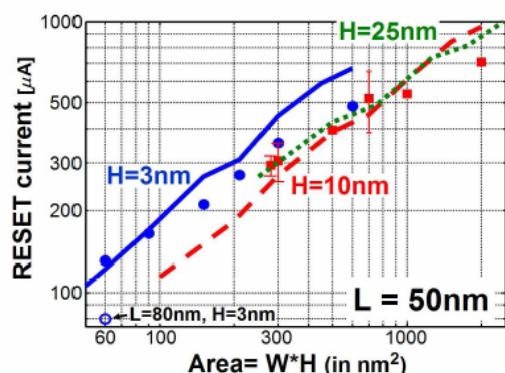


The New York Times

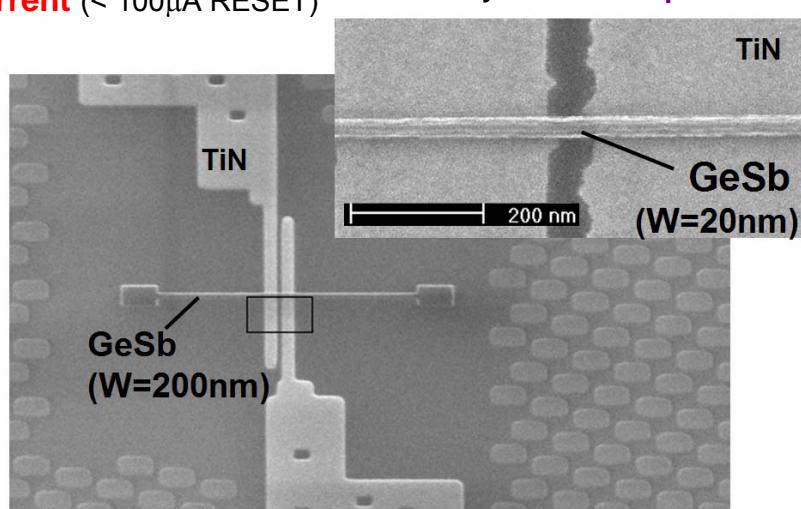
- $3\text{nm} * 20\text{nm} \rightarrow 60\text{nm}^2$
≈ Flash roadmap for **2013**
→ phase-change scales
- **Fast** (<100ns SET)
- **Low current** (< $100\mu\text{A}$ RESET)



W defined by **lithography**
H by **thin-film deposition**

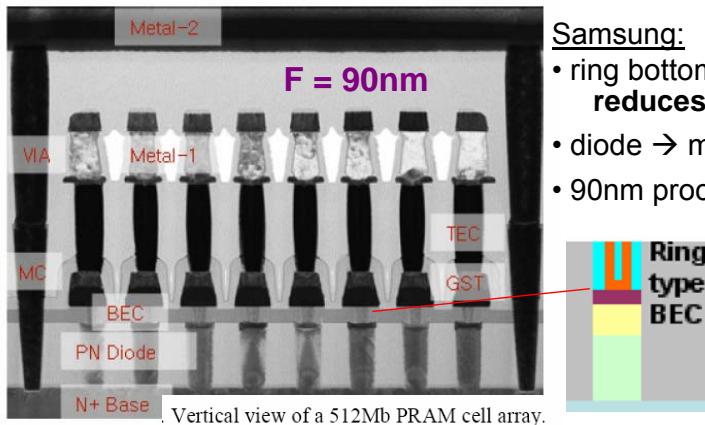


Current scales with area

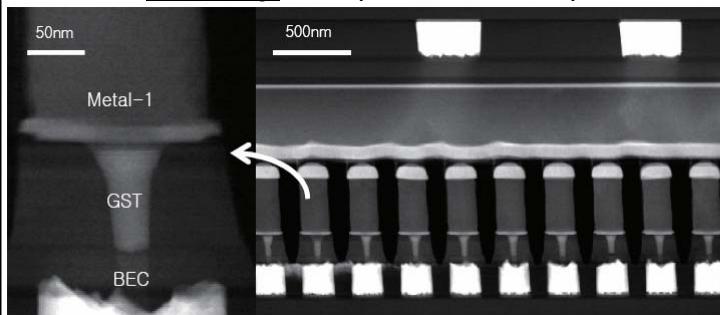


[Chen:2006]

PCM state-of-the-art



[Oh:2006]

Samsung: CVD process fills deep holes

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Storage Class Memory @ IBM Almaden

IBM/Macronix/Qimonda:
make features
only F/4 in size yet
reduce CD variations

[Lee:2007 VLSI]

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PCM state-of-the-art

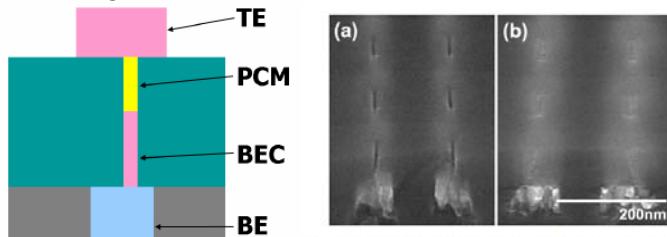
Samsung: "dash-shaped" holes filled with CVD

Fig.3 Schematic diagram of dash-confined cell structure for one-dimensional 7.5 nm-scale.

Fig.4 Tilt view SEM images of dash-type cell structure : (a) after BEC recess and (b) after PCM filling and node separation process.

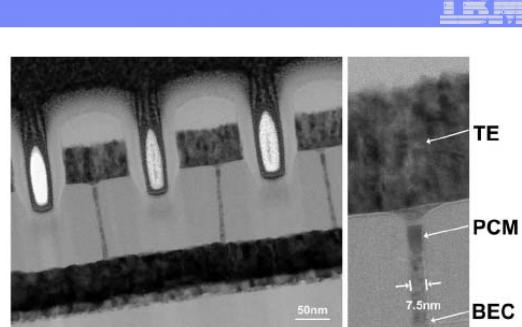
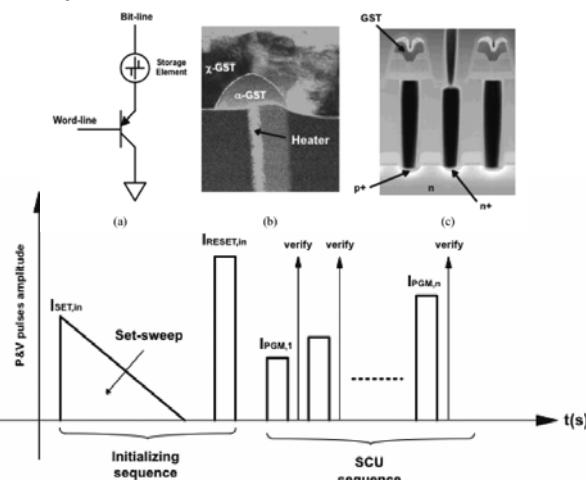


Fig.5 TEM images of dash-type confined cell structure. The width of PCM in the contact is approximately 7.5nm and the PCM was filled perfectly without void.

[Im:2008 IEDM]

Numonyx: bipolar-selected MLC chips

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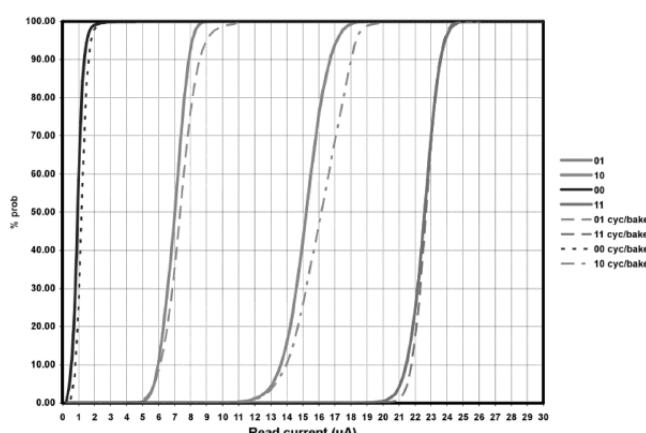


Fig. 11. Cumulative distributions of the current 128 M cells after MLC programming on the 90-nm chip before cycling (solid lines) and after 100 k program cycles followed by 1 h/150 °C bake (dashed lines).

[Bedeschi:2009]

IEEE J. Solid-State Circuits

Outlook of PCM

- ✓ will the phase-change process even work at the 22nm node?
- ✓ can we fabricate tiny, high-aspect devices?
- ✓ can we make them all have the same Critical Dimension (CD)?
- ? what happens when the # of atoms becomes countable?

Scaling outlook appears to be “good” for PC-RAM

By adding two bits per cell, Intel and ST Microelectronics have put phase-change memory on par with today's flash technology, says [H.-S. Philip Wong](#), professor of electrical engineering at Stanford [University](#). Intel has already mastered a similar trick with flash

Phase-change memory has made a lot of progress in the past few years, Wong adds. "A few years ago it looked promising," he says. "But now it's going to happen. There's no doubt about it."

February 4, 2008

[<http://www.technologyreview.com/Infotech/20148/>]

→ Focus now on novel IP, implementation, and cost reduction.

For more information (on PCRAM)

S. Raoux, G. W. Burr, M. J. Breitwisch, C. T. Rettner, Y. Chen, R. M. Shelby, M. Salinga, D. Krebs, S. Chen, H. Lung, and C. H. Lam, "Phase-change random access memory — a scalable technology," *IBM Journal of Research and Development*, **52**(4/5), 465-480 (2008).

PCRAM

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- D. Adler, M. S. Shur, et. al., *J. Appl. Phys.*, **51**(6), 3289-3309 (1980).
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- S. Raoux, C. T. Rettner, et. al., *EPCOS 2006*, (2006).
- M. Breitwisch, T. Nirschl, et. al., *Symp. VLSI Tech.*, 100-101, (2007).
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- M. Wuttig and N. Yamada, *Nature Materials*, **6**(11), 824-832 (2007).

In comparison...

	Flash	SONOS Flash	Nanocrystal Flash	FeRAM	FeFET
Knowledge level	product	advanced development	development	product	basic research
Smallest demonstrated cell	4F² (2F ² per bit)	4F² (1F ² per bit)	16F ² (@90nm)	15F ² (@130nm)	—
Prospects for... ...scalability	poor	maybe (enough stored charge?)	unclear (enough stored charge?)	poor (integration, signal loss)	unclear (difficult integration)
...fast readout	yes	yes	yes	yes	yes
...fast writing	NO	NO	NO	yes	yes
...low switching Power	yes	yes	yes	yes	yes
...high endurance	NO	poor (1e7 cycles)	NO	yes	yes
...non-volatility	yes	yes	yes	yes	poor (30 days)
...MLC operation	yes	yes	yes	difficult	difficult

	MRAM	Racetrack	PCRAM	RRAM	solid electrolyte	organic memory
Knowledge level	product	basic research	advanced development	Early development	development	basic research
Smallest demonstrated cell	25F² @180nm	—	5.8F² (diode) 12F² (BJT) @90nm	—	8F² @90nm (4F ² per bit)	—
Prospects for... ...scalability	poor (high currents)	unknown (too early to know, good potential)	promising (rapid progress to date)	unknown	promising (filament-based, but new materials)	unknown (high temperatures?)
...fast readout	yes	yes	yes	yes	yes	sometimes
...fast writing	yes	yes	yes	sometimes	yes	sometimes
...low switching Power	NO	uncertain	poor	sometimes	yes	sometimes
...high endurance	yes	should	yes	poor	unknown	poor
...non-volatility	yes	unknown	yes	sometimes	sometimes	poor
...MLC operation	NO	yes (3-D)	yes	yes	yes	unknown

Outline

▪ Motivation

- ✓ by 2020, server-room power & space demands will be too high
- ✓ evolution of hard-disk drive (HDD) storage and Flash cannot help
- ✓ need a new technology – **Storage Class Memory (SCM)** – that combines
 - ❖ the benefits of a solid-state memory (**high performance and robustness**)
 - ❖ with the **archival capabilities** and **low cost** of conventional HDD

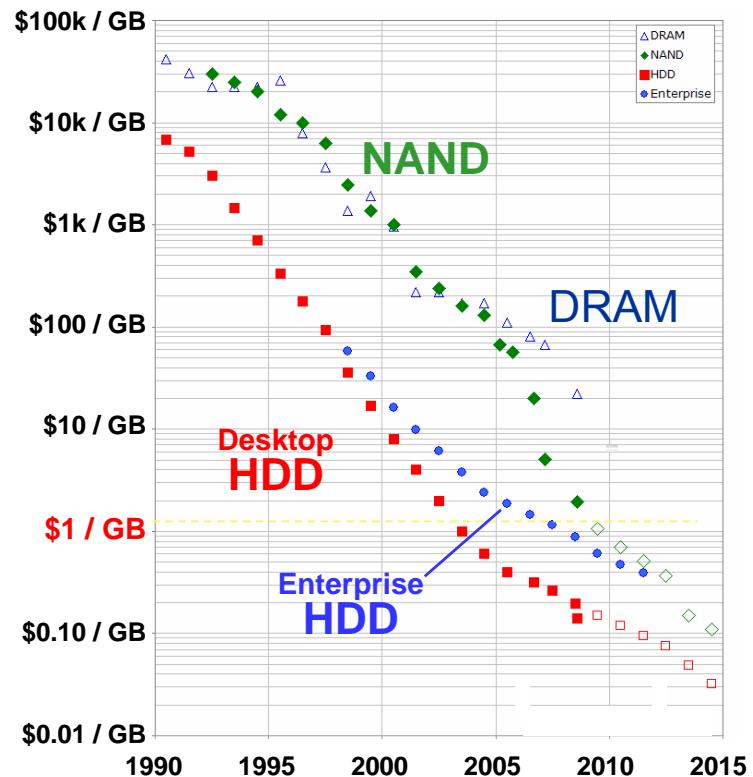
▪ How could we build an SCM?

- ✓ combine a scalable non-volatile memory (**Phase-change memory**)
- with **ultra-high density** integration, using
 - ❖ micro-to-nano addressing
 - ❖ multi-level cells
 - ❖ 3-D stacking

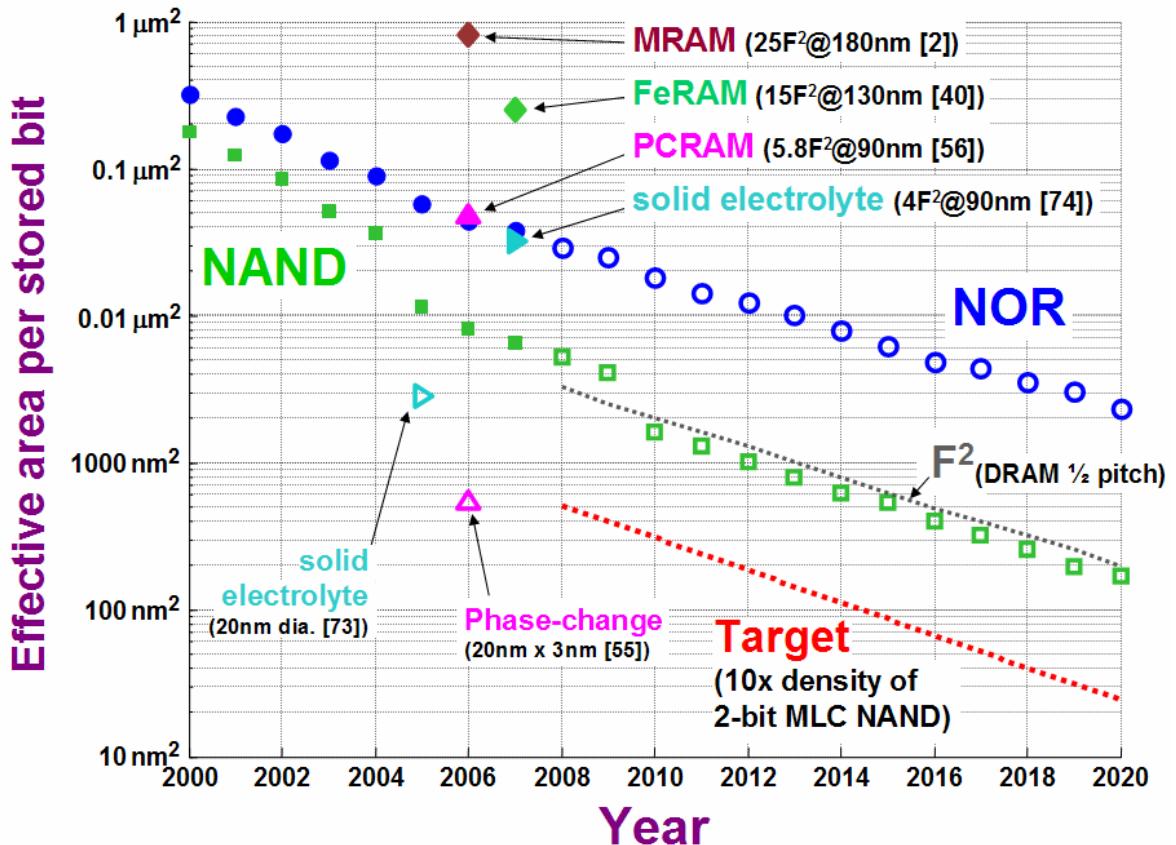
Cost structure of silicon-based technology

Co\$t determined by

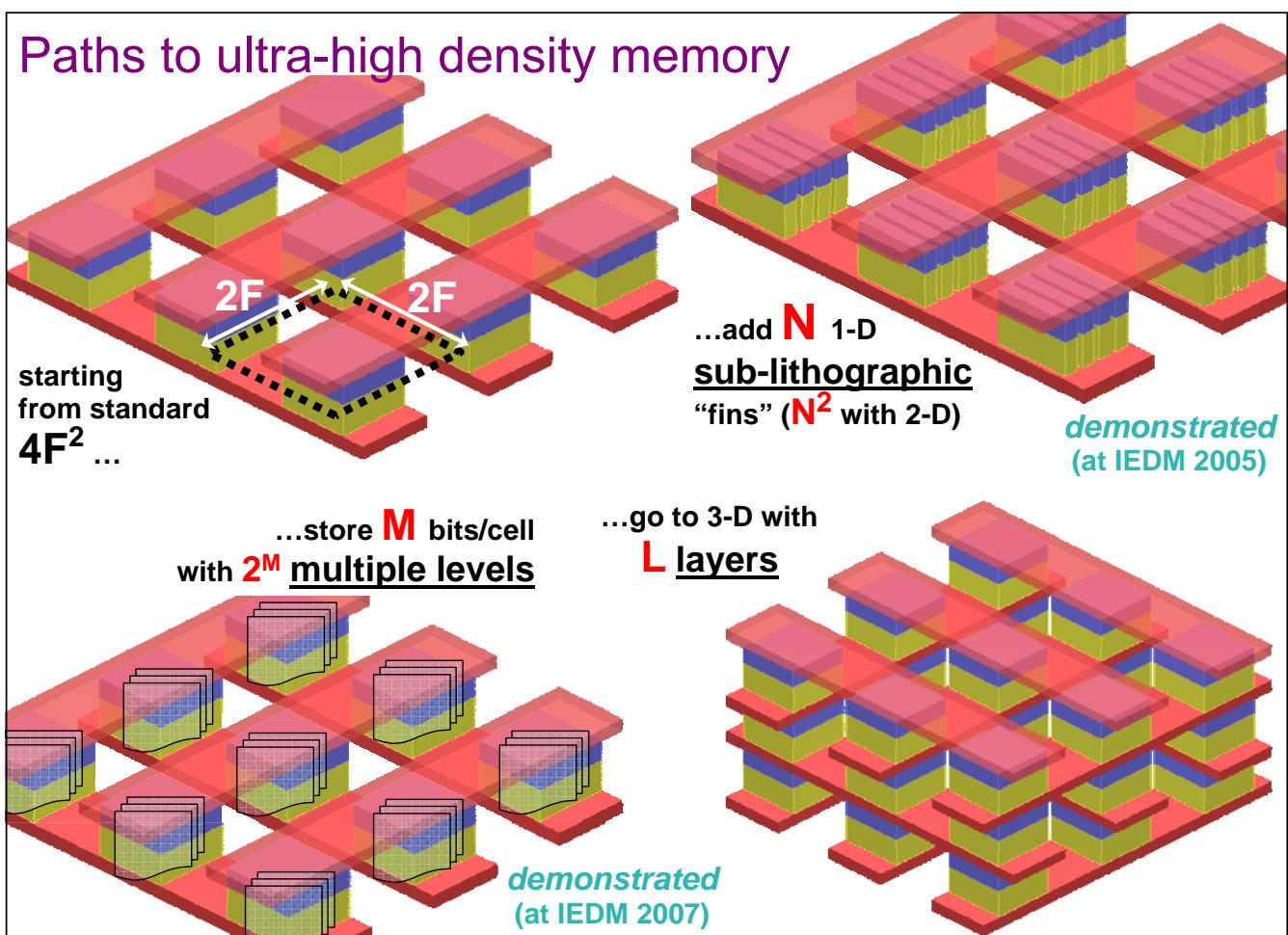
- cost per wafer
- # of dies/wafer
- memory area per die [sq. μ m]
- **memory density** [bits per $4F^2$]
- **patterning density** [sq. μ m per $4F^2$]



Need a 10x boost in density BEYOND Flash!

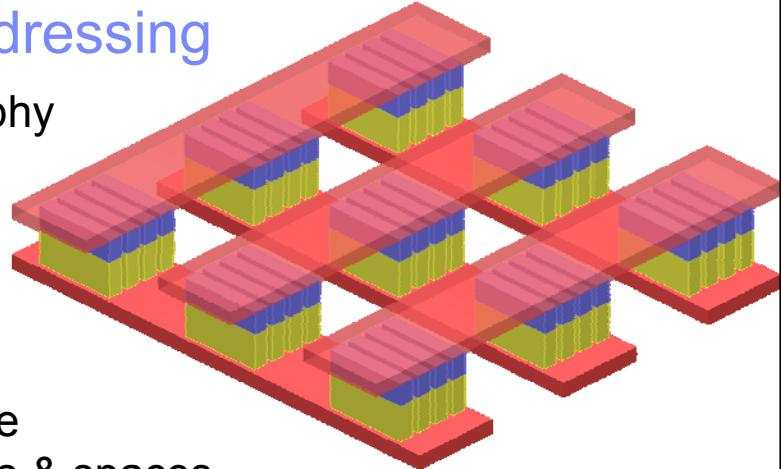


Paths to ultra-high density memory



Sub-lithographic addressing

- Push beyond the lithography roadmap to pattern a dense memory
- But nano-pattern has more complexity than just lines & spaces
- Must find a scheme to connect the surrounding micro-circuitry to the dense nano-array



[Gopalakrishnan:2005 IEDM]

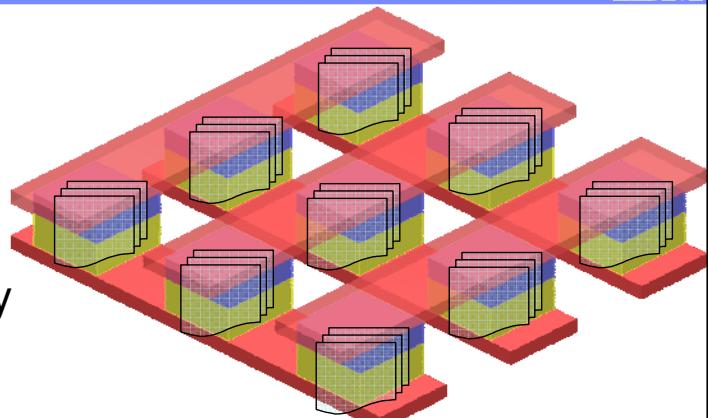
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MLC (Multi-Level Cells)

- Write and read multiple analog voltages
→ higher density at same fabrication difficulty
- Logarithm is not your friend:
 - 4 levels for 2 bits
 - 8 levels for 3 bits
 - 16 levels for 4 bits
- Coding & signal processing can help
- An iterative write scheme trades off performance for density → but useful to minimize resistance variability

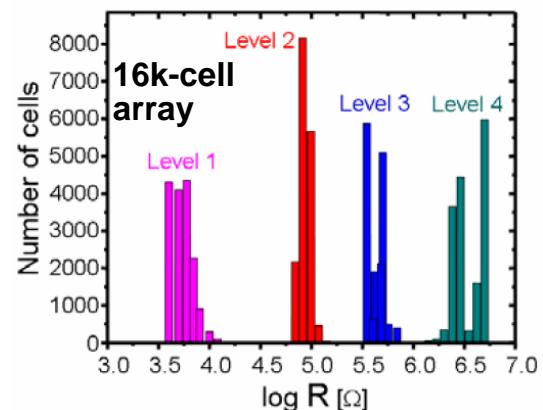
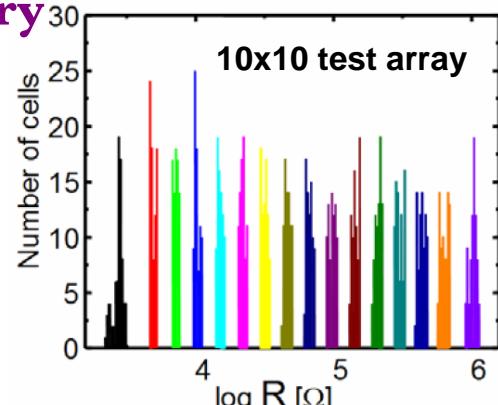
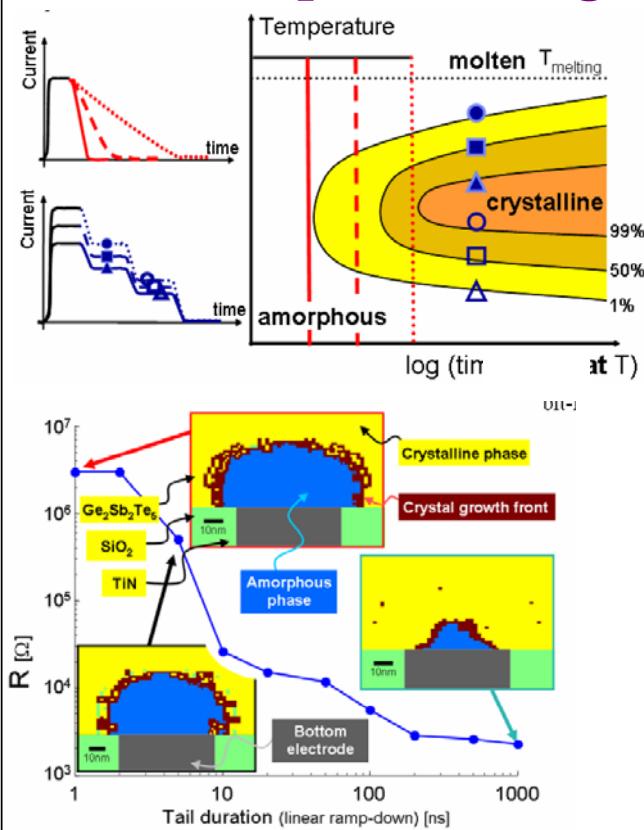


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Storage Class Memory @ IBM Almaden

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Multi-level phase-change memory



[Nirschl:2007]

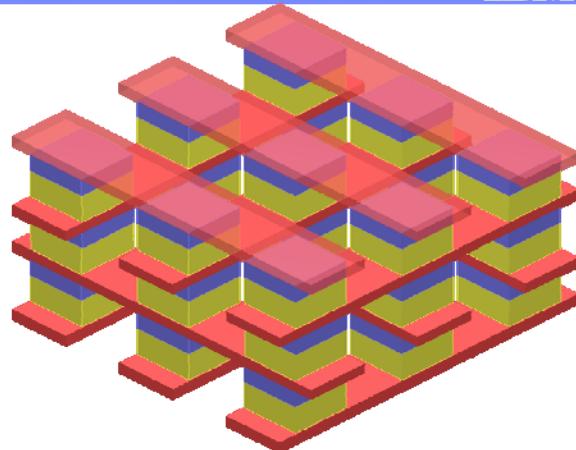
C-27

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3-D stacking

- Stack multiple layers of memory above the silicon in the CMOS back-end
- NOT the same as 3-D packaging of multiple wafers requiring electrical vias through-silicon
- Issues with temperature budgets, yield, and fab-cycle-time
- Still need access device within the back-end
 - re-grow single-crystal silicon (hard!)
 - use a polysilicon diode (but need good isolation & high current densities)
 - get diode functionality somehow else (nanowires?)

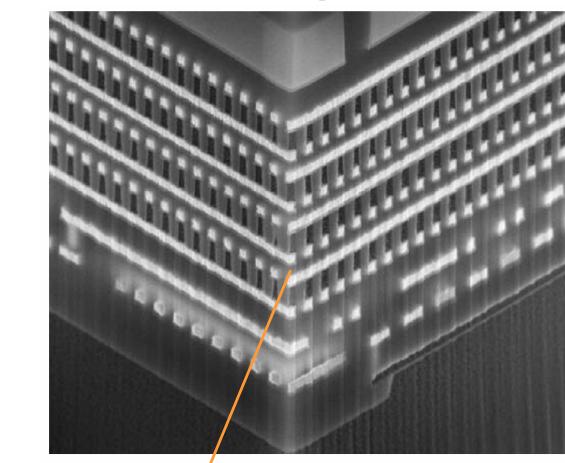


C-28

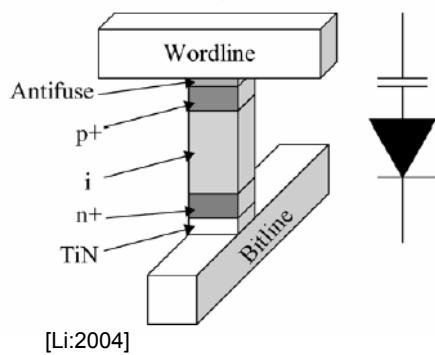
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3-D stacking

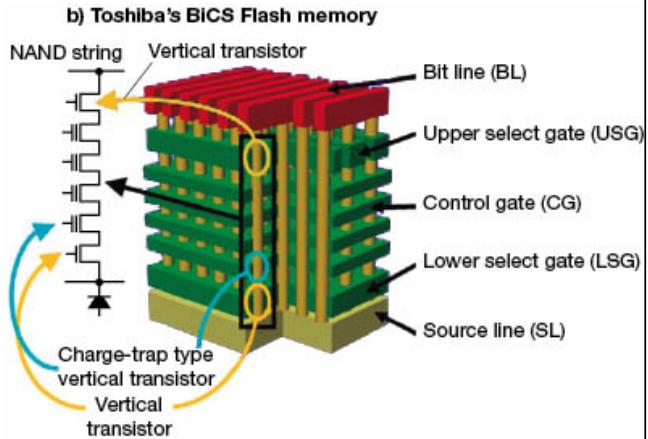


- 3-D anti-fuse
(Matrix semiconductor)



- 3-D Flash (Toshiba)

[Tanaka:2007]



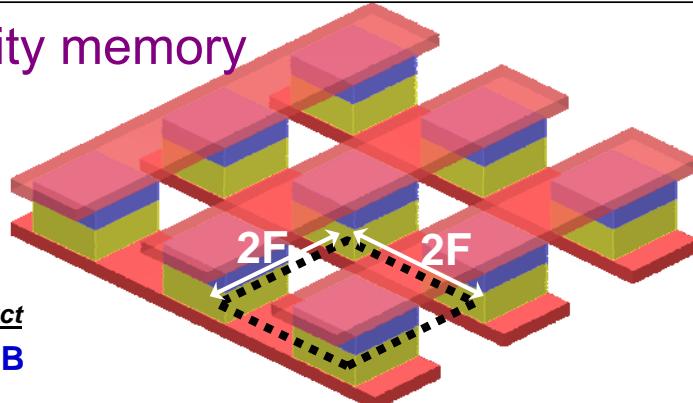
C-29

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Paths to ultra-high density memory

At the 32nm node in 2013,
MLC NAND Flash
(already $M=2 \rightarrow 2F^2$!)
is projected* to be at...



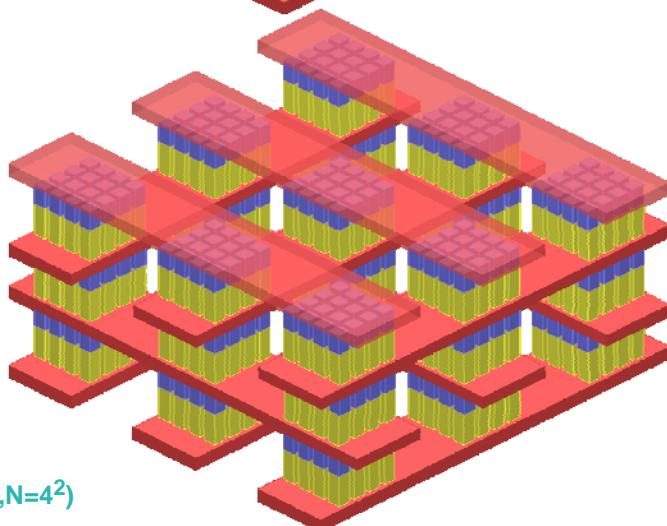
2x density product
43 Gb/cm² → 32GB

if we could
shrink
 $4F^2$ by...

4x 86 Gb/cm² → 64GB
e.g., 4 layers of 3-D ($L=4$)

16x 344 Gb/cm² → 256GB
e.g., 8 layers of 3-D,
2 bits/cell ($L=8, M=2$)

64x 1376 Gb/cm² → ~1 TB
e.g., 4 layers of 3-D,
4x4 sublithographic ($L=4, N=4^2$)



* 2006 ITRS Roadmap

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Storage Class Memory @ IBM Almaden

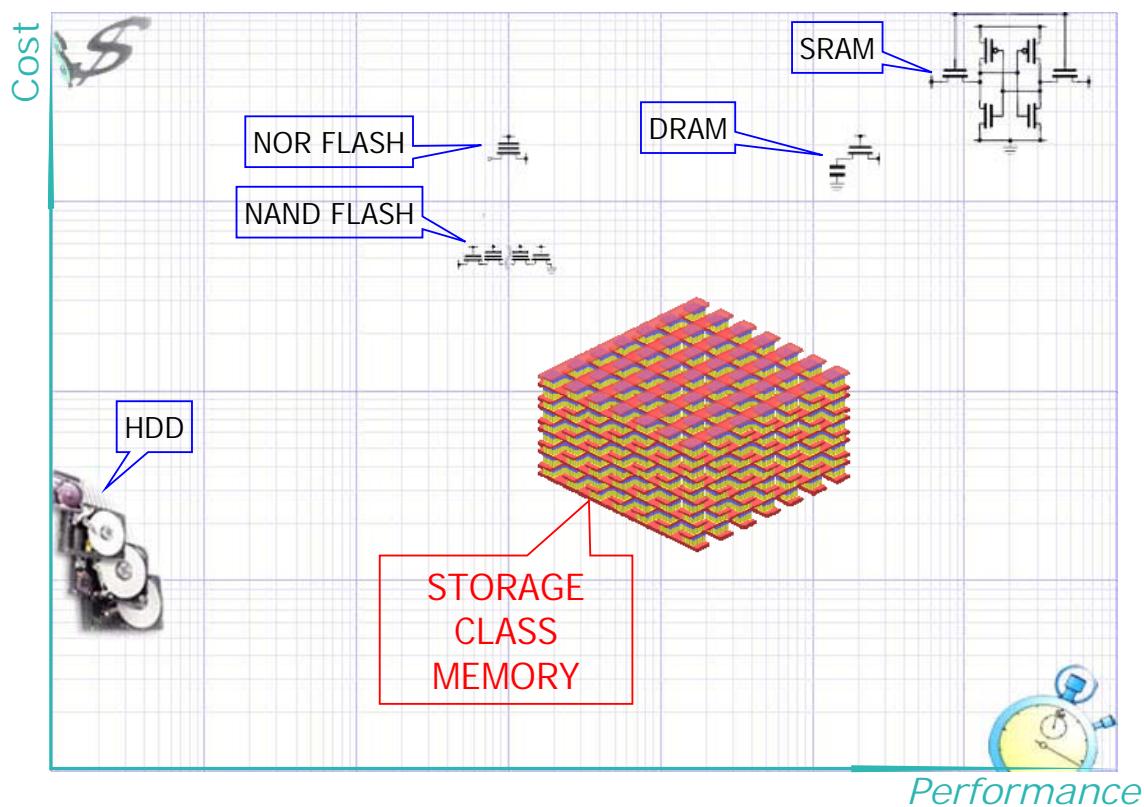
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For more information (on ultra-high density)

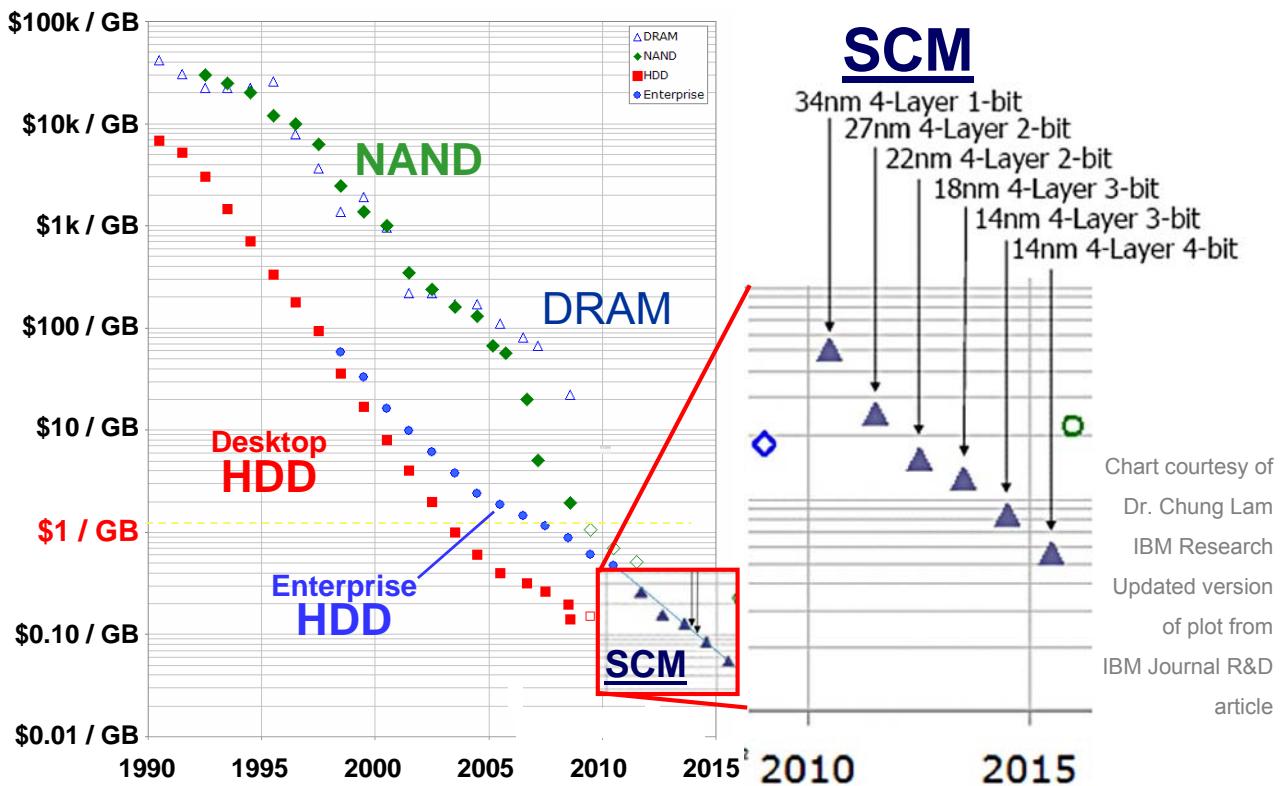
G. W. Burr, B. N. Kurdi, J. C. Scott, C. H. Lam, K. Gopalakrishnan, and R. S. Shenoy, "An overview of candidate device technologies for Storage-Class Memory," *IBM Journal of Research and Development*, **52**(4/5), 449-464 (2008).

- ITRS roadmap, www.itrs.net
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How does SCM compare to existing technologies?



If you could have SCM, why would you need anything else?



Technology conclusions

▪ Motivation

- by 2020, server-room power & space demands will be too high
- evolution of hard-disk drive (HDD) storage and Flash cannot help
- need a new technology – **Storage Class Memory (SCM)** – that combines
 - ❖ the benefits of a solid-state memory (**high performance and robustness**)
 - ❖ with the **archival capabilities** and **low cost** of conventional HDD

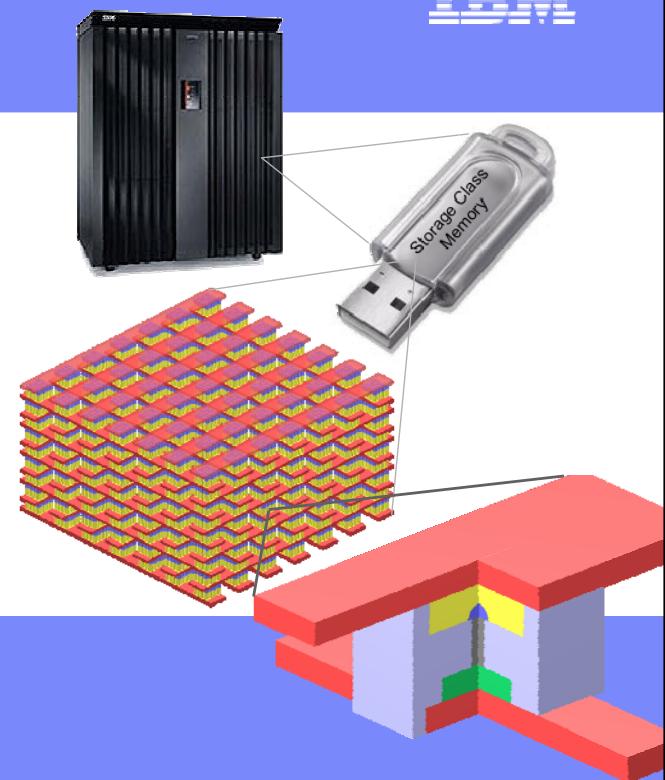
▪ How to build SCM

- combine a scalable non-volatile memory (**Phase-change memory**)
- with **ultra-high density** integration, using
 - ❖ micro-to-nano addressing
 - ❖ multi-level cells
 - ❖ 3-D stacking

▪ If you build it, they will come

- With its combination of **low-cost** and **high-performance**,
SCM could impact much more than just the server-room...

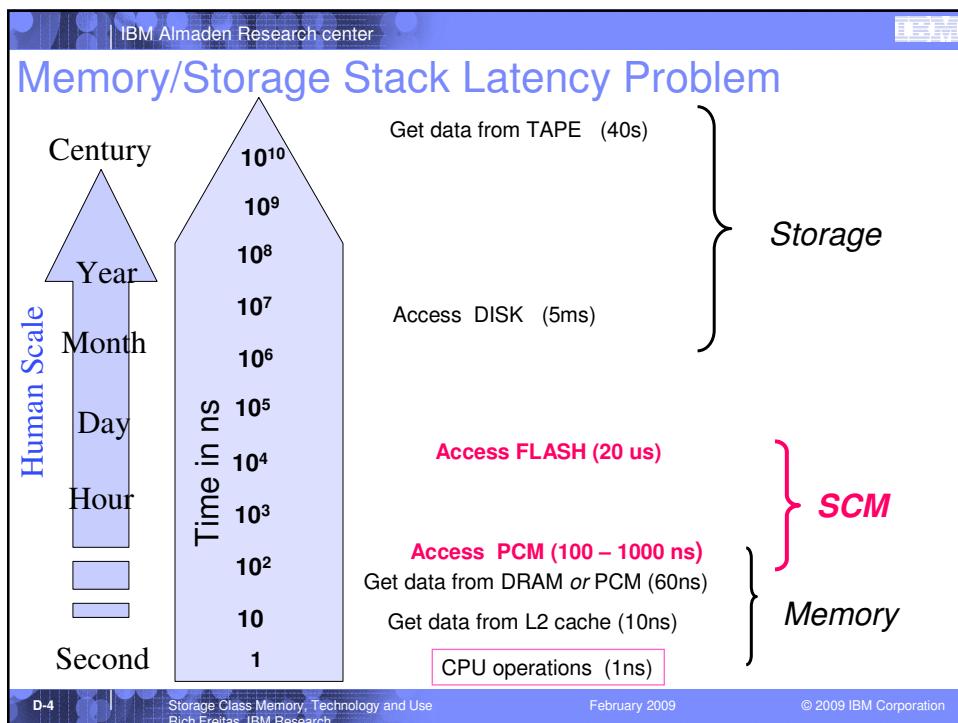
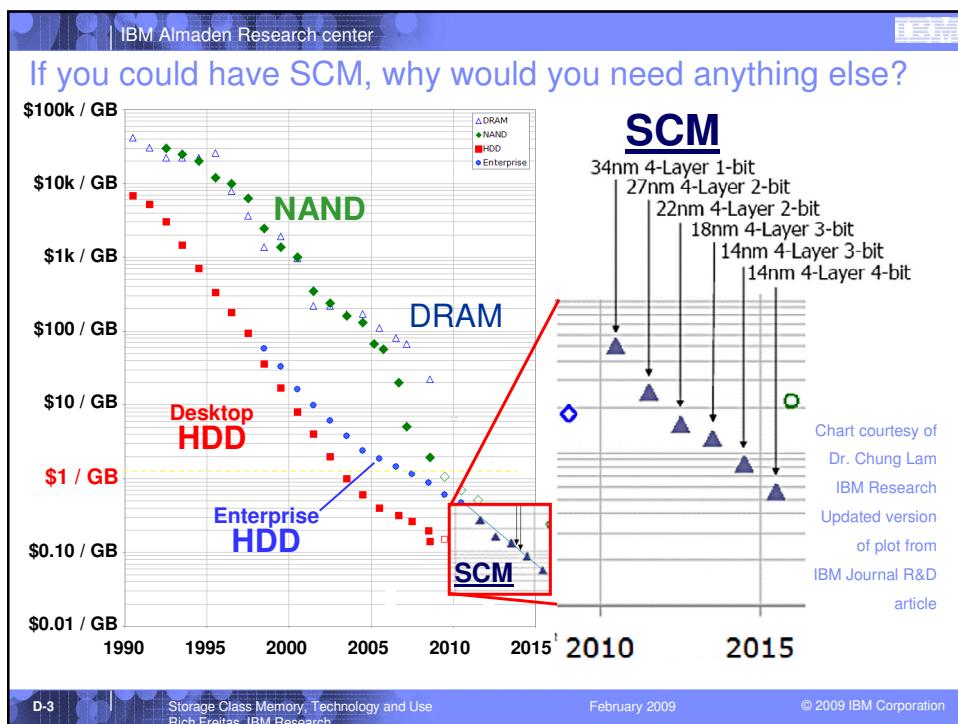
Thank you!

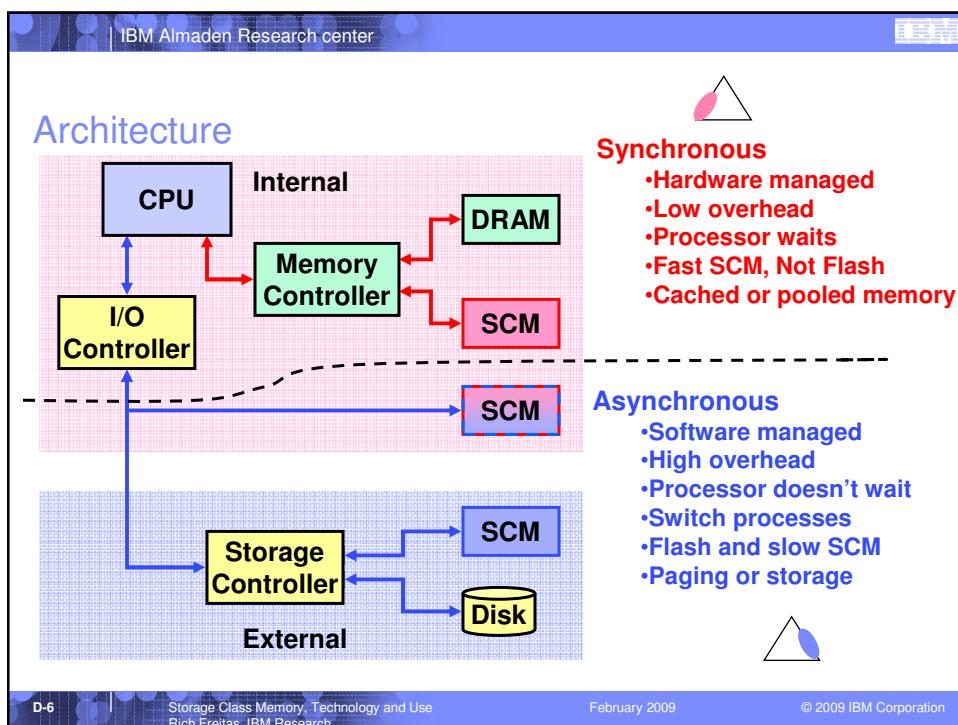
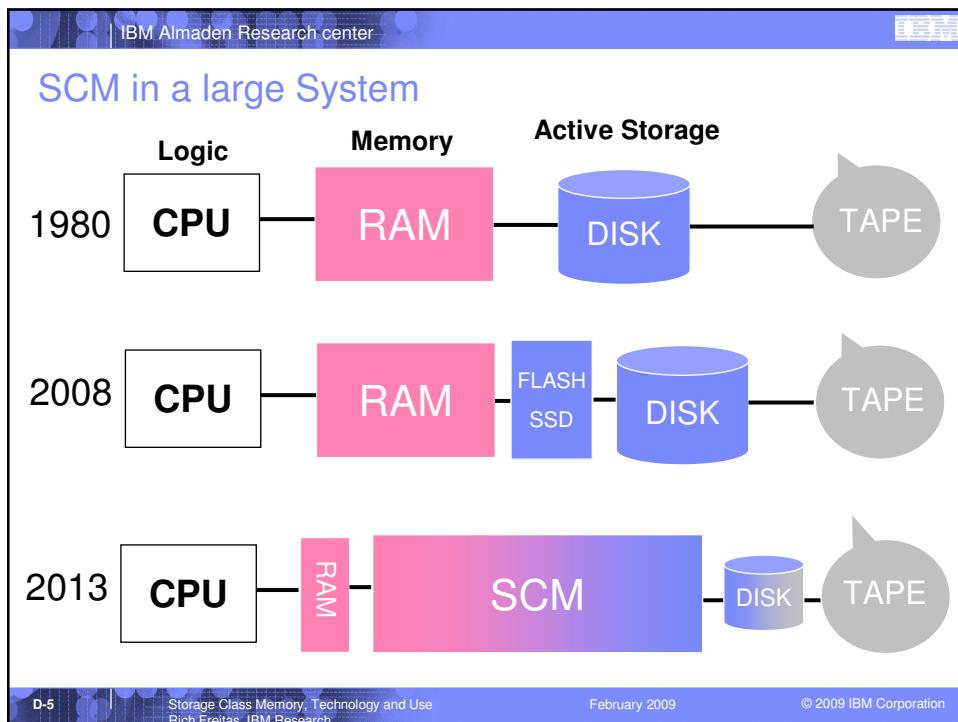


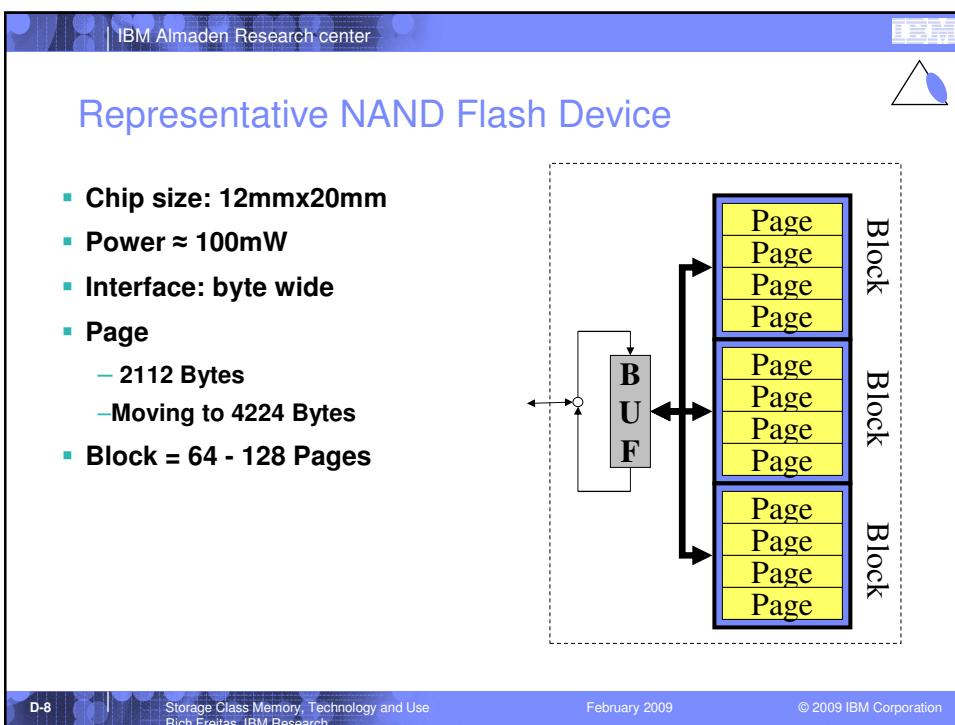
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The slide has a blue header bar with the text 'IBM Almaden Research center' and the IBM logo. The main title 'Outline' is in blue. The content is a bulleted list of topics: 'Introduction', 'NAND Flash: the current Storage Class Memory (SCM)', 'Wear leveling', 'What if? → Comparison of extrapolated disk and SCM storage systems', 'SCM in the memory stack', and 'Applications'. The footer is blue with the text 'D-2', 'Storage Class Memory, Technology and Use', 'Rich Freitas, IBM Research', 'February 2009', and '© 2009 IBM Corporation'.







IBM Almaden Research center

Representative NAND Flash Behavior

- **Read copies Page into BUF and streams data to host**
 - Read 20us access,
 - 20 MB/s transfer rate – sustained
 - Moving to 40 MB/s
- **Write streams data from host into BUF**
 - 6 MB/s transfer rate sustained
 - 20 MB/s burst → 40 MB/s
- **Program copies BUF into an erased Page**
 - Program 2 KB / 4 KB page: 0.2 ms
- **Erase clears all Pages in a Block to “1”s**
 - Erase 128 KB block: 1.5 ms
 - A block must be erased before any of its pages may be programmed

D-9 | Storage Class Memory, Technology and Use
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NAND Flash Chip Read and Write timing

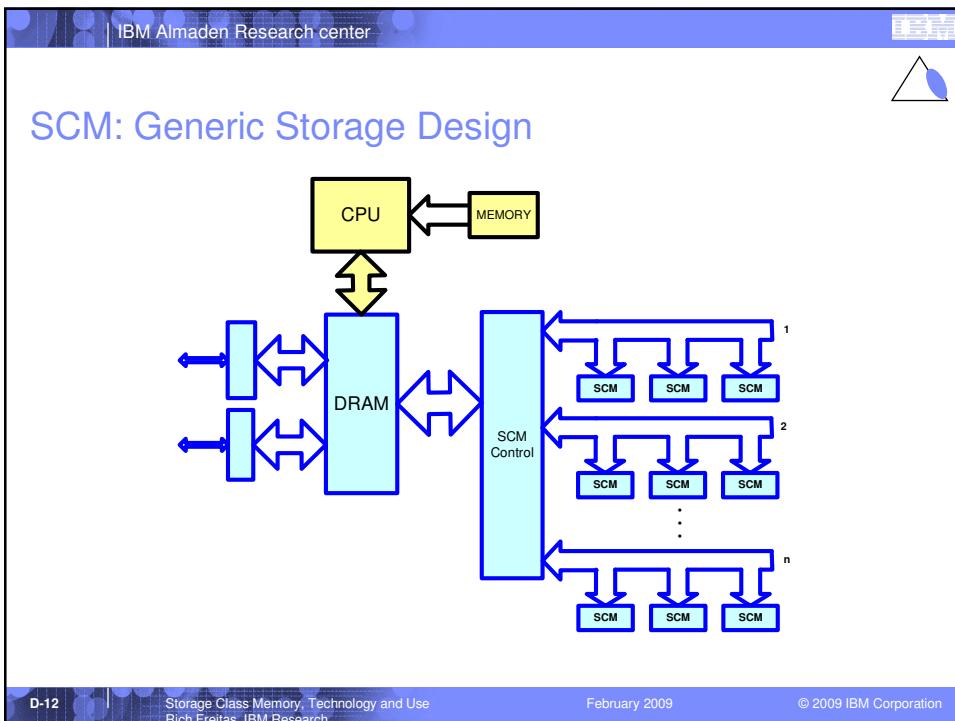
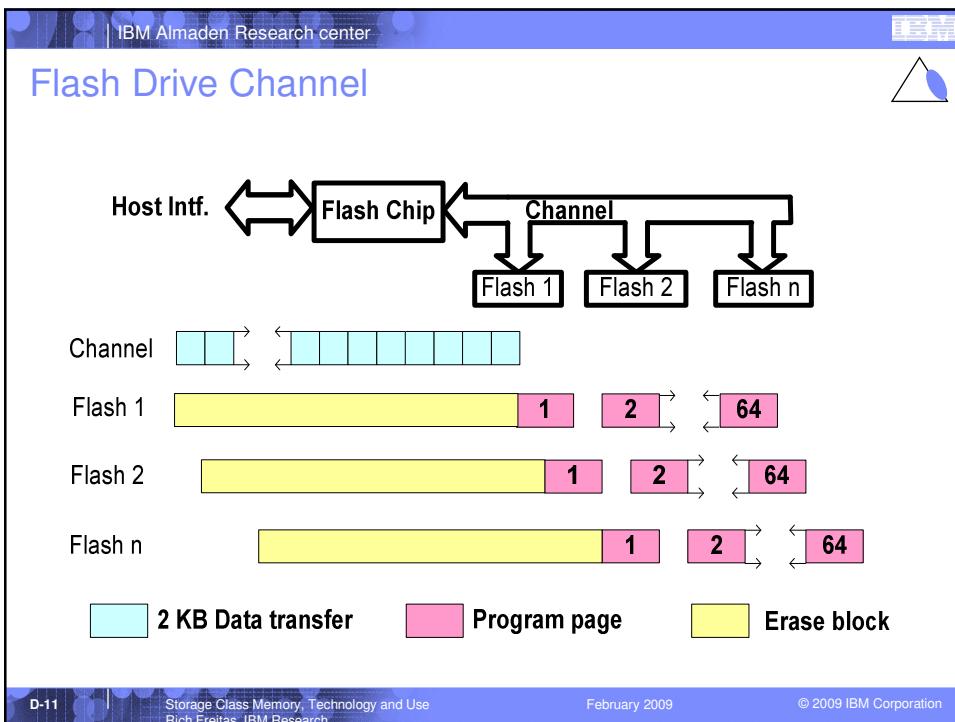
8 KB READ: sequential at 17MB/s sustained --- random at 2083 IOP/s

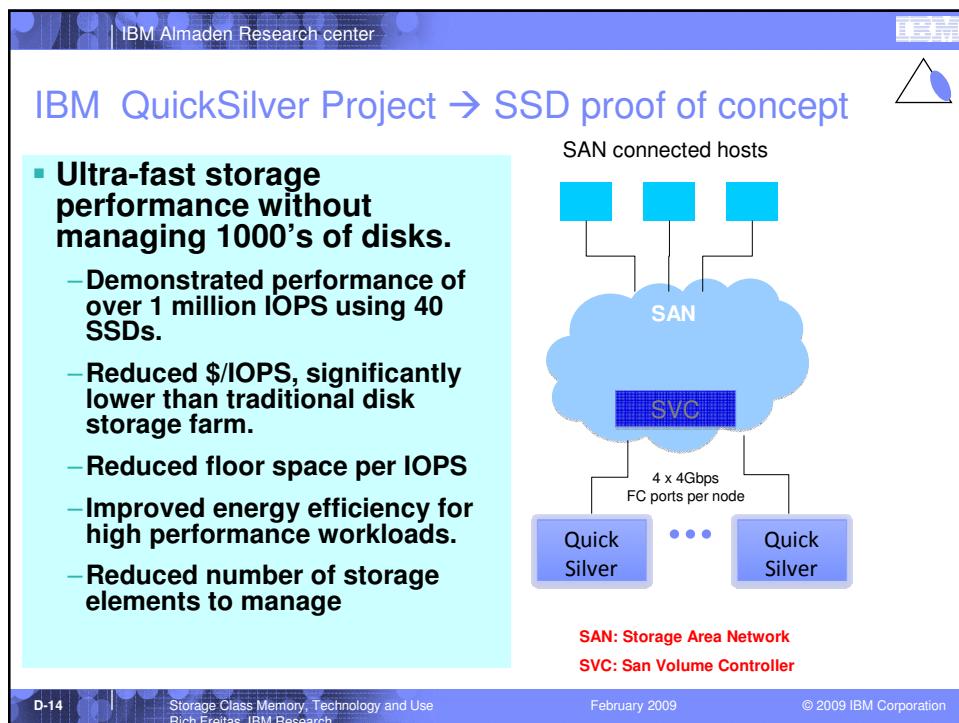
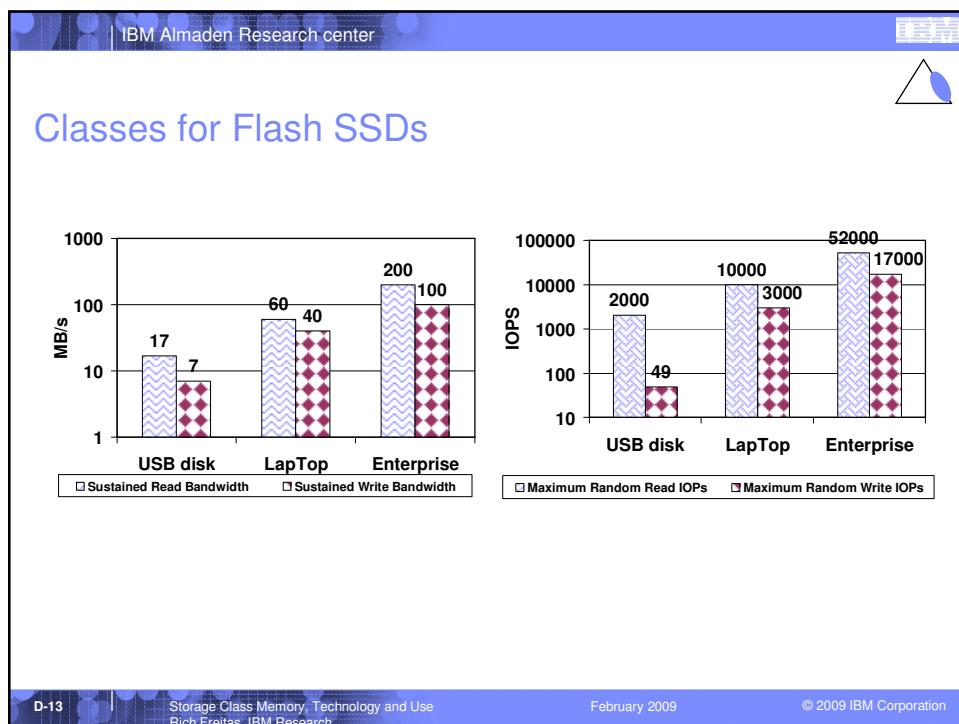
128KB Write: sequential at 6.55 MB/s sustained --- random at 49 IOP/s

8KB Write: read 128KB, change 8KB, write 128KB → 35 IOP/s

Legend: Read Access (orange), 2 KB Data transfer (light blue), Program page (pink), Erase block (yellow)

D-10 | Storage Class Memory, Technology and Use
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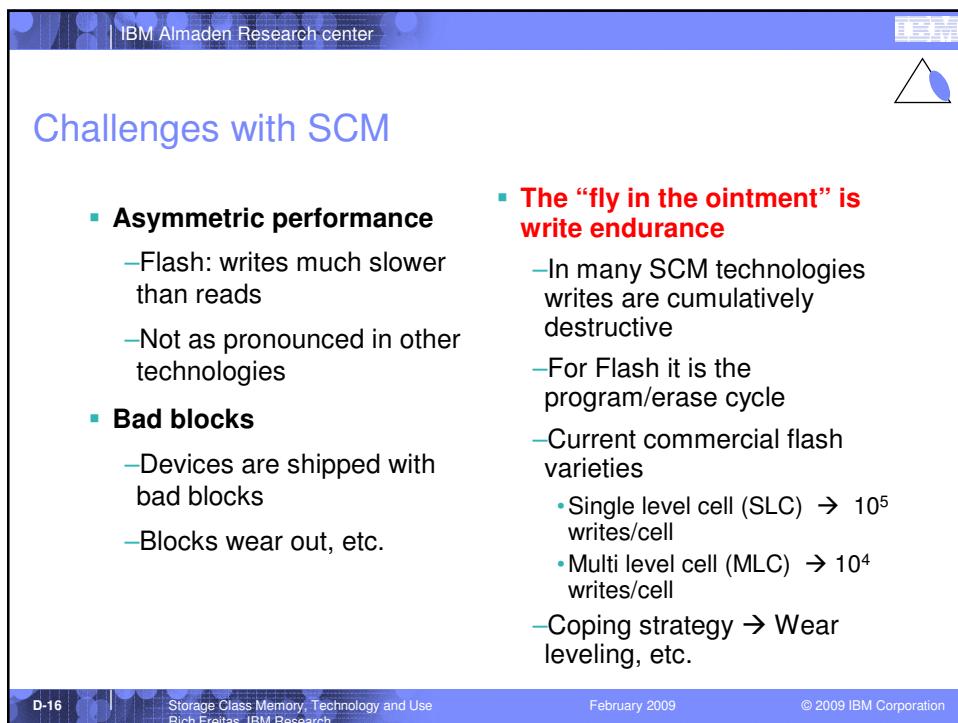
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Wear Leveling

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Rich Freitas, IBM Research

February 2009

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Challenges with SCM

- **Asymmetric performance**
 - Flash: writes much slower than reads
 - Not as pronounced in other technologies
- **Bad blocks**
 - Devices are shipped with bad blocks
 - Blocks wear out, etc.
- **The “fly in the ointment” is write endurance**
 - In many SCM technologies writes are cumulatively destructive
 - For Flash it is the program/erase cycle
 - Current commercial flash varieties
 - Single level cell (SLC) → 10^5 writes/cell
 - Multi level cell (MLC) → 10^4 writes/cell
 - Coping strategy → Wear leveling, etc.

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Life-time of SCM devices

In a device that wear out on writes,

$$T_{\text{life}} = \text{Endurance} \cdot \text{Fill-Time} = E \cdot T_{\text{fill}}$$

$$T_{\text{fill}} = C/B \quad (\text{Fill-Time})$$

= time to write all C elements, given write-rate of B

$$T_{\text{fill}} \sim 1 \text{ sec for DRAM, } \sim 10,000 \text{ seconds for disks}$$

Consider an SLC flash chip with $C = 8 \text{ M blocks}$, $E = 10^5$ and $B = 600 \text{ b/s}$ (blocks per second where a block = 2 KB)

Without any wear-leveling and looping on one block, $C = 1$ (not 8 M blocks) and

$$T_{\text{life}} = E/B = 10^5/600 \text{ b/s} = 170 \text{ seconds}$$

(Perfect) Wear-leveling improves T_{life} (for 1 block) by the capacity C

$$T_{\text{life}} = E \cdot T_{\text{fill}} = E \cdot C/B = 10^5 \cdot 8 \text{ Mblocks}/600 \text{ b/s} = 1.36 \cdot 10^9 \text{ seconds}$$

From ~3 minutes to more than 42 years!

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Lifetime model (more details)

- **S are system level management ‘tools’ providing an effective endurance of $E^* = S(E)$**
 - E is the Raw Device endurance and
 - E^* is the *effective Write Endurance*
- **S includes**
 - Static and dynamic wear leveling of efficiency $q < 1$
 - Error Correction and bad block management
 - Overprovisioning
 - Compress, de-duplicate & write elimination...
 - $E^* = E \cdot q \cdot f(\text{error correction}) \cdot g(\text{overprovisioning}) \cdot h(\text{compress}) \dots$
 - With S included, $T_{\text{life}}(\text{System}) = T_{\text{fill}} \cdot E^*$

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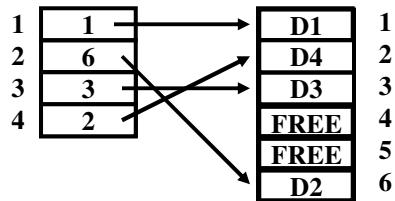
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Dynamic wear leveling

- Frequently written data – logs, updates, etc.
- Maintain a set of free, erased blocks
- Logical to physical block address mapping
- Write new data of free block
- Erase old location and add to free list.

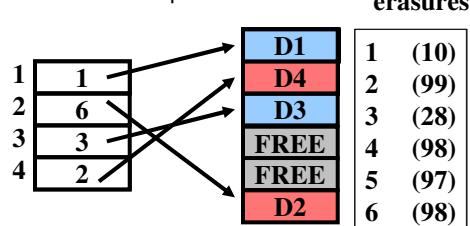
Logical to physical address map



Static wear leveling

- Infrequently written data – OS data, etc
- Maintain count of erasures per block
- Goal is to keep counts “near” each other
- Simple example: move data from hot block to cold block
 - Write LBA 4
 - D1 → 4
 - 1 now FREE
 - D4 → 1

Logical to physical address map



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SCM Extrapolation

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SCM module 'Specs' in 2020

- SCM modules are (small?) block oriented storage devices

Capacity	1 TB
Read or Write Access Time	<1 us
Data Rate	>1GB/s
Sustained transaction rate -1us + 4K / 1GB/s = 5us	200,000 IOPS
Sustained bandwidth -4KB/5us = >800MB/s	800MB/s

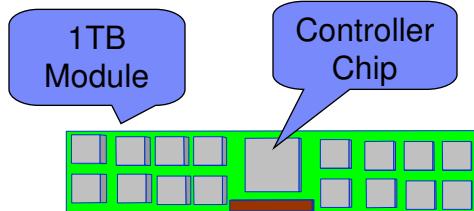
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Basic 2020 Storage Package

- **Nonvolatile memory first level package (FLP) (think DIMM)**
- **FLP controller works in concert with other FLP controllers to manage performance, reliability and power**
 - modules checked by controller
 - Redundancy across first level package
 - Detects and attempts to resolve failures
 - Wear leveling
- **16 modules**
 - 1 TB → 16 TB
 - 800 MB/s → 12.8 GB/s
 - 200 kIOPS → 8 MIOPS



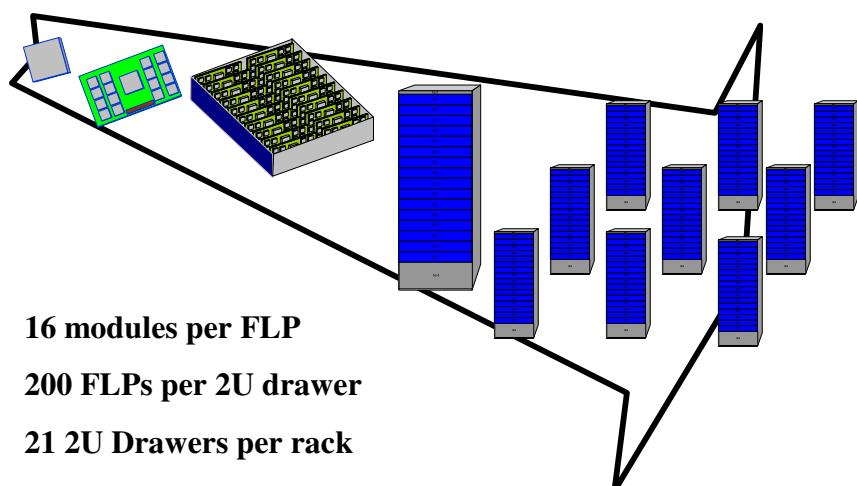
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2020 SCM Storage System Package



16 modules per FLP

200 FLPs per 2U drawer

21 2U Drawers per rack

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2020 Comparison

- **Extrapolate Disk and SCM solutions to 2020**
- **HPC compute centric and data centric applications**

**0.4 TB/s
2 MIOP/s**

70% CAGR

(10,000 disks)

TODAY

**0.4 PB/s
2 GIOP/s**

2020

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Disk Assumptions for 2020

- **Long term disk drive technology trend**
 - Areal density growth has flatten off to ~40% CAGR
 - Bandwidth improvement is ~10% CAGR
 - Access time improvement is ~5% CAGR
- **Enterprise disk: 1.8" diameter**
- **Sustained bandwidth of 300MB/s**
- **400 IOP/s**
- **4 Watts**
- **256 drives packaged in a standard 4U (7 inch high) drawer.**
- **Ten such drawers packaged in a standard 19-inch rack.**

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Results of Extrapolation

	Compute centric	Data centric		
	disk	SCM	disk	SCM
Devices	1.3 M Disks	406 K modules	5 M Disks	8 K modules
space	4500 sq.ft.	85 sq. ft.	16,500 sq.ft.	12 sq. ft.
power	6,000 kW	41 kW	22,000 kW	1 kW

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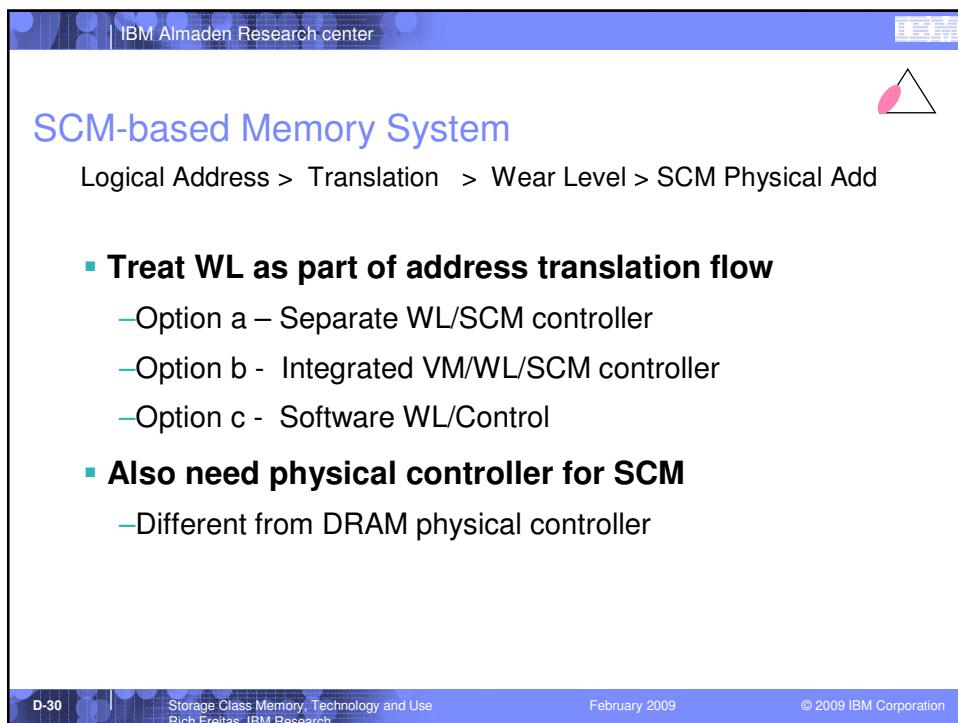
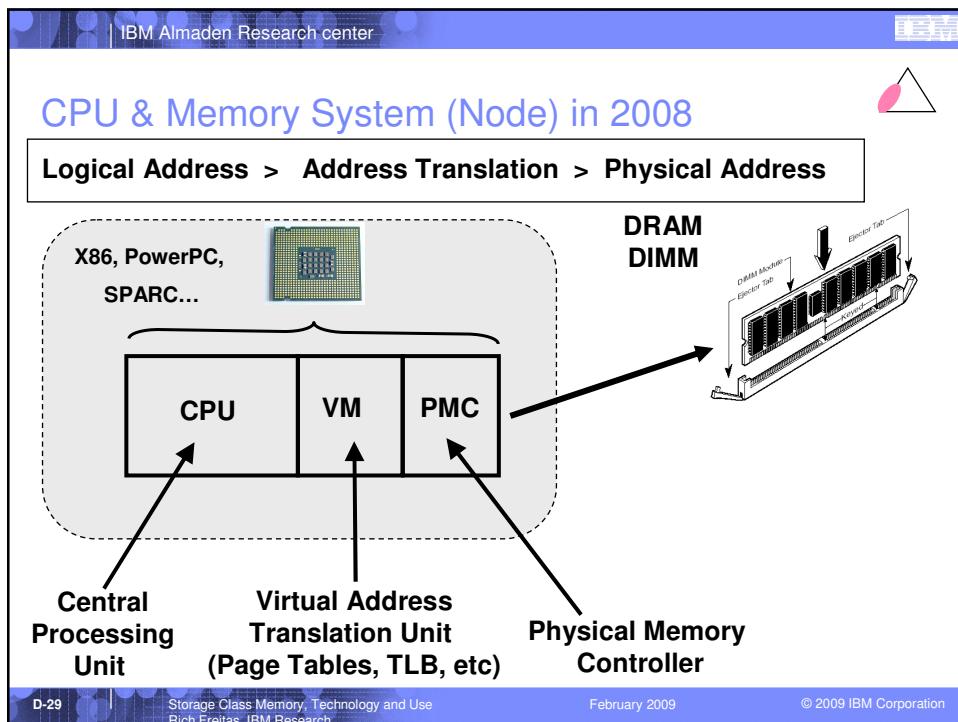
SCM in the Memory Stack

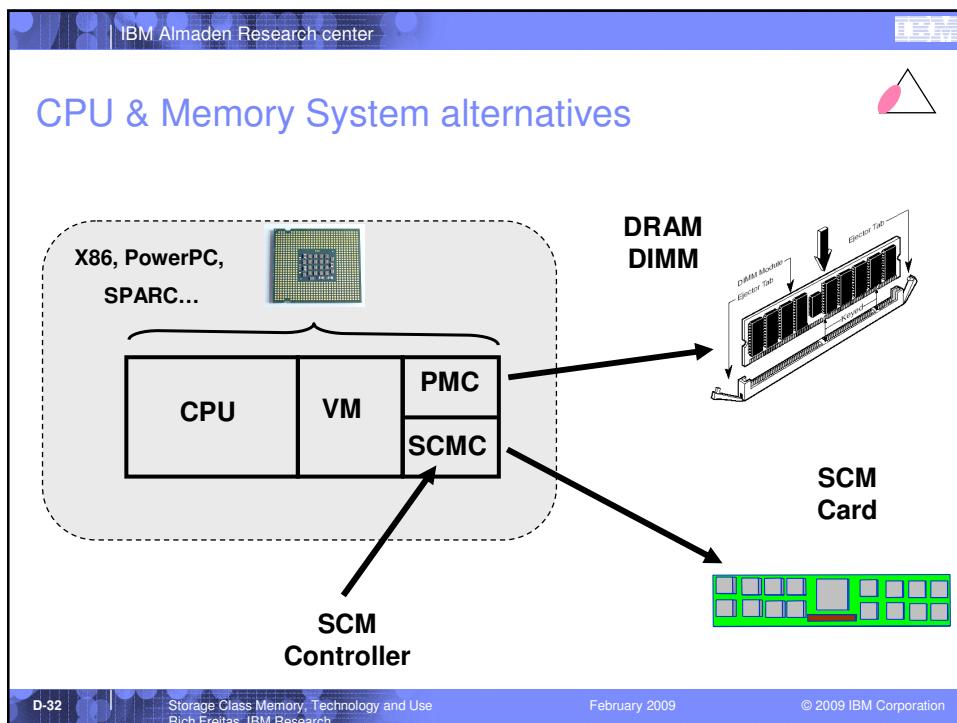
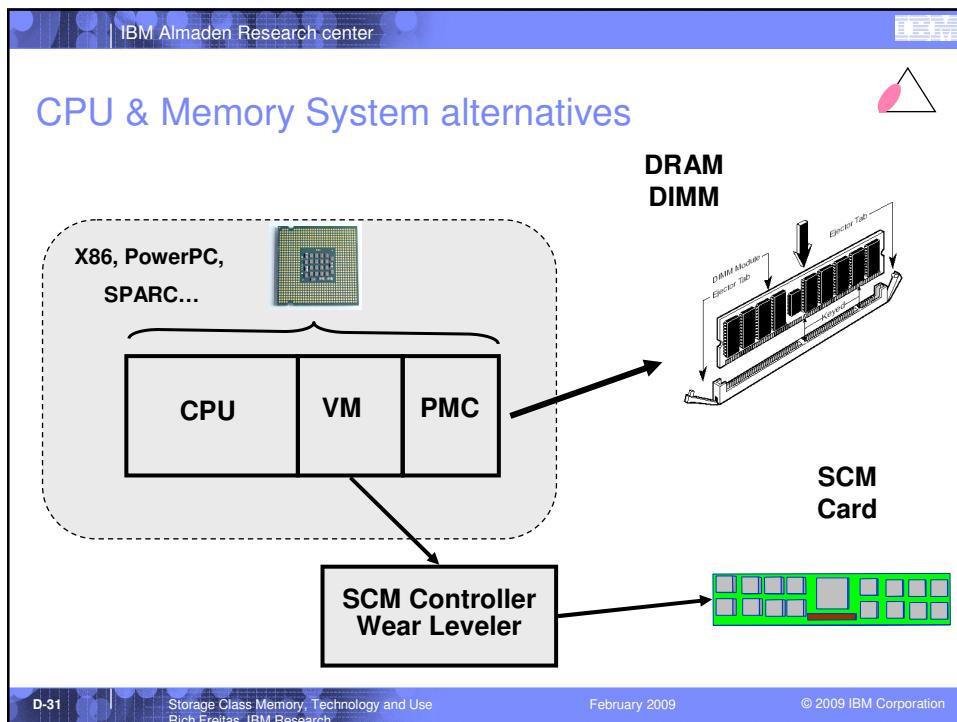
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Applications

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Uses of SCM in overall memory/storage stack

Access Mode	Use Mode	Comments
Memory-like 	synchronous Cache (e.g. Level 4)	Wear level too high?
	Main memory - version (a)	Separate WL/SCM controller
	Main memory - version (b)	Integrated WL/SCM/RAM controller
	Main memory - version (c)	SCM Wear level managed by software & VM manager <u>(dangerous)</u>
Storage-like 	asynchronous Via legacy I/O busses	Easy, but wastes SCM performance
	Via new interfaces	Good for memory mapping use model
	Block Paging Device	Very promising use
	I/O Cache and/or meta-data storage for a disk controller	Act as NVRAM, good use

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Shift in Systems and Applications

<p>Main Memory:</p> <ul style="list-style-type: none"> ▪ DRAM – Disk – Tape <ul style="list-style-type: none"> –Cost & power constrained –Paging not used –Only one type of memory: volatile <p>Storage:</p> <ul style="list-style-type: none"> –Active data on disk –Inactive data on tape –SANs in heavy use <p>Applications:</p> <ul style="list-style-type: none"> –Compute centric –Focus on hiding disk latency 	<ul style="list-style-type: none"> ▪ DRAM – SCM – Disk – Tape <ul style="list-style-type: none"> –Much larger memory space for same power and cost –Paging viable –Memory pools: different speeds, some persistent –Fast boot and hibernate
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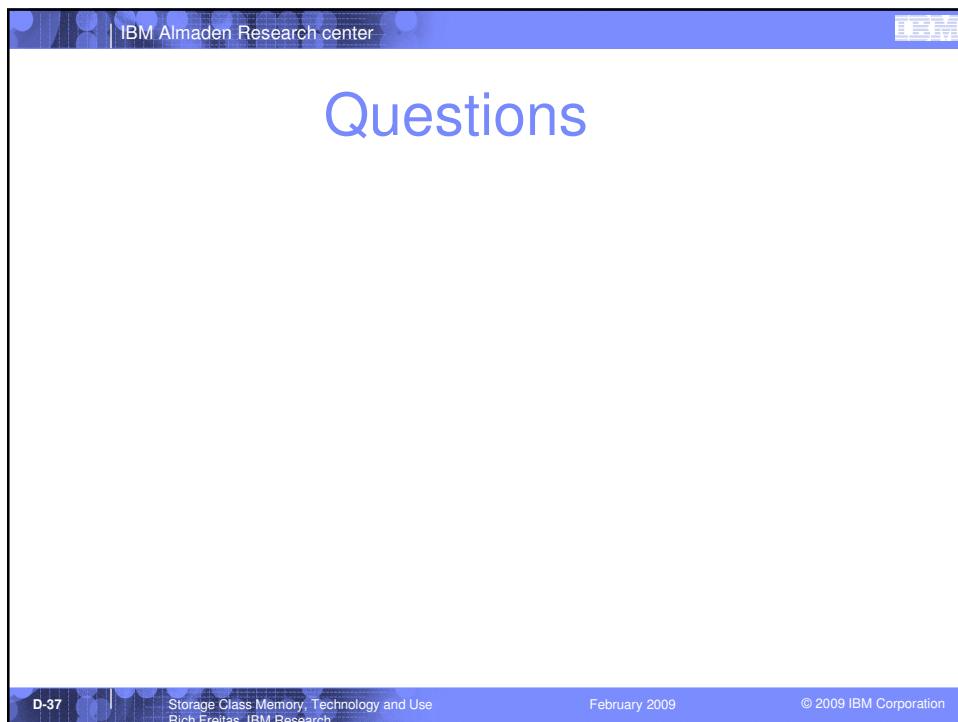
Summary

- **Storage Class Memory is a new class of data storage/memory technology → many technologies are competing to be the 'best' SCM**
- **Flash, which has many SCM characteristics, is available now and PCM is in the wings.**
- **SCM blurs the distinction between memory and storage**
- **SCM will impact on the design of computer systems and applications**
- **How will you use SCM?**

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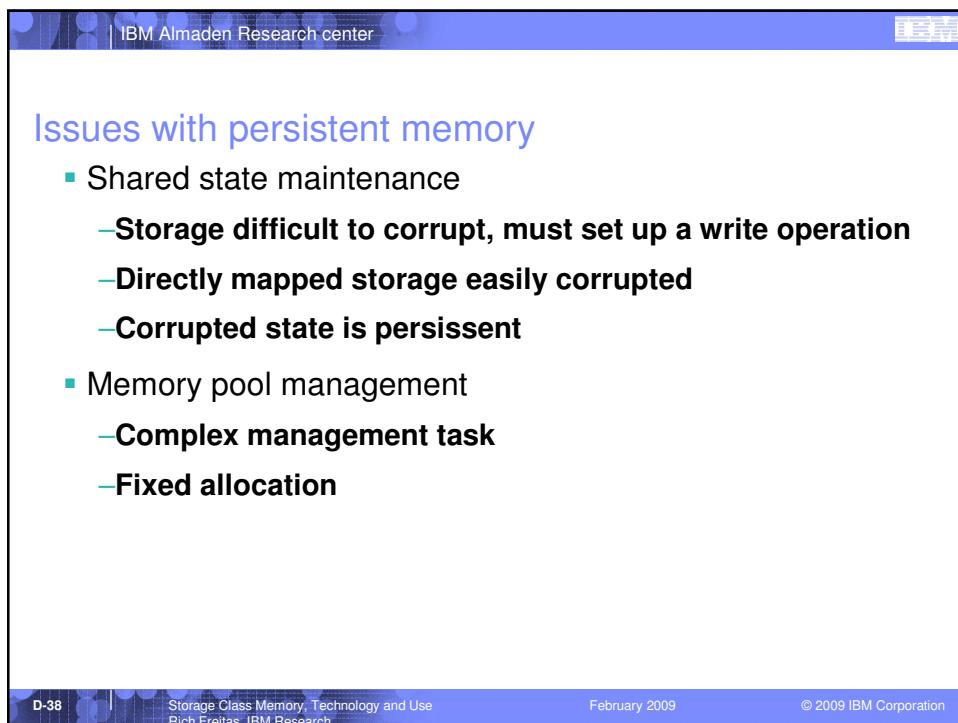
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Questions

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Issues with persistent memory

- Shared state maintenance
 - **Storage difficult to corrupt, must set up a write operation**
 - **Directly mapped storage easily corrupted**
 - **Corrupted state is persistent**
- Memory pool management
 - **Complex management task**
 - **Fixed allocation**

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Paths Forward for SCM

- **Storage**
 - direct disk replacement with an NAND Flash (SCM) packaged as a SSD
 - PCIe card that supports a high bandwidth local or direct attachment to a processor.
 - design the storage system or the computer system around Flash or SCM from the start
- **Memory**
 - Possible positioning in the memory stack
 - paging

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Implications on Traditional Commercial Databases

- **Initial SCM in DB uses:**
 - Logging (for Durability)
 - Buffer pool
- **Long term, deep Impact: Random access replaces paging**
 - DB performance depends heavily on good guesses what to page in
 - Random access eliminates column/row access tradeoffs
 - Reduces energy consumption (big effect)
- **Existing trend is to replace ‘update in place’ with ‘appends’**
 - that’s good – helps with write endurance issue
- **Reduce variability of data mining response times**
 - from hours and days (today) to seconds (SCM)

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